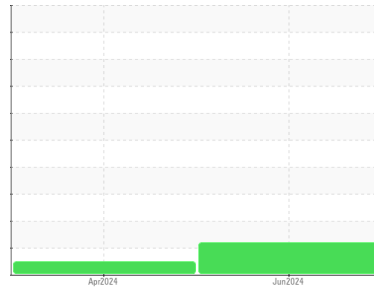




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

[W02008475]

Machine Id

VOLVO A30G 752450

Component

Hydraulic System

Fluid

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. (Customer Sample Comment: W02008475)

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	ML0002480	ML0001416	---
Sample Date	Client Info	25 Jun 2024	10 Apr 2024	---
Machine Age	hrs	3884	3499	---
Oil Age	hrs	385	3499	---
Oil Changed	Client Info	N/A	Changed	---
Sample Status		ABNORMAL	NORMAL	---

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	NEG	NEG	---

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >50	5	8	---
Chromium	ppm ASTM D5185m >20	0	<1	---
Nickel	ppm ASTM D5185m >10	0	0	---
Titanium	ppm ASTM D5185m	0	0	---
Silver	ppm ASTM D5185m	0	0	---
Aluminum	ppm ASTM D5185m >20	<1	<1	---
Lead	ppm ASTM D5185m >20	<1	0	---
Copper	ppm ASTM D5185m >150	2	3	---
Tin	ppm ASTM D5185m >20	0	<1	---
Vanadium	ppm ASTM D5185m	0	0	---
Cadmium	ppm ASTM D5185m	0	0	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 14	2	<1	---
Barium	ppm ASTM D5185m 0.0	0	0	---
Molybdenum	ppm ASTM D5185m 0.0	<1	<1	---
Manganese	ppm ASTM D5185m 0.0	0	0	---
Magnesium	ppm ASTM D5185m 2.6	3	<1	---
Calcium	ppm ASTM D5185m 49	113	108	---
Phosphorus	ppm ASTM D5185m 354	344	304	---
Zinc	ppm ASTM D5185m 419	448	348	---
Sulfur	ppm ASTM D5185m 3719	2289	2260	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >20	4	4	---
Sodium	ppm ASTM D5185m	1	2	---
Potassium	ppm ASTM D5185m >20	0	0	---

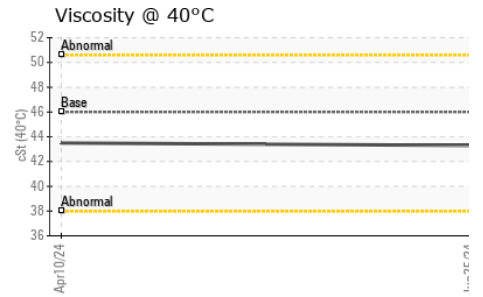
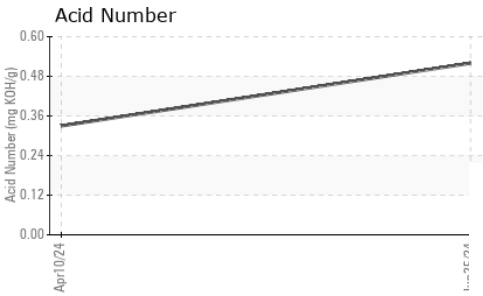
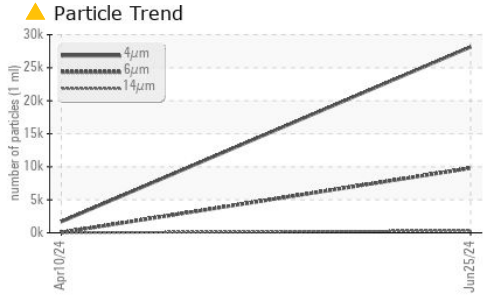
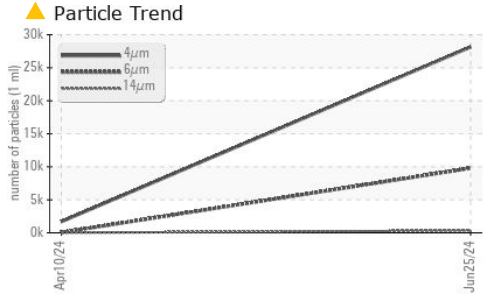
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	28151	1684	---
Particles >6µm	ASTM D7647 >5000	▲ 9795	45	---
Particles >14µm	ASTM D7647 >160	▲ 330	5	---
Particles >21µm	ASTM D7647 >40	33	2	---
Particles >38µm	ASTM D7647 >10	1	0	---
Particles >71µm	ASTM D7647 >3	0	0	---
Oil Cleanliness	ISO 4406 (c) >--/19/14	▲ 22/20/16	18/13/10	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	0.52	0.33	---

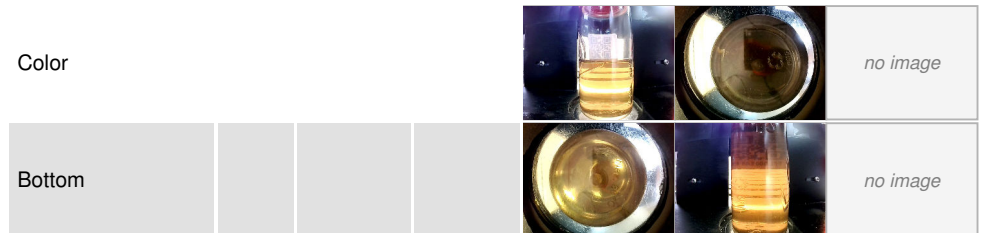
OIL ANALYSIS REPORT



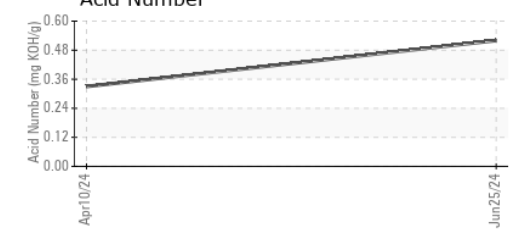
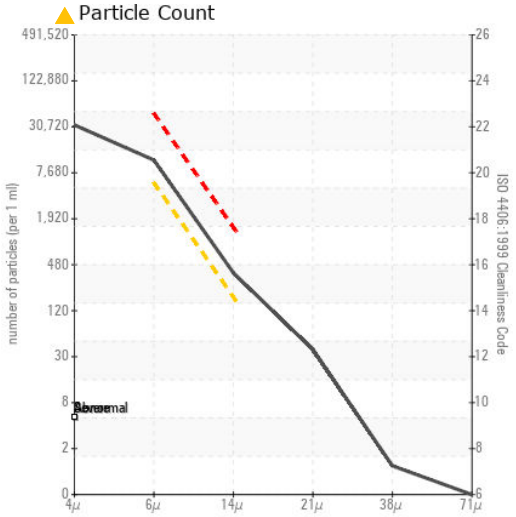
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.3	43.5	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : ML0002480 **Received** : 26 Jun 2024
Lab Number : 06221801 **Tested** : 28 Jun 2024
Unique Number : 11099998 **Diagnosed** : 28 Jun 2024 - Don Baldrige
Test Package : CONST

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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)