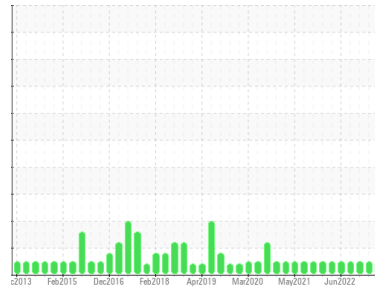




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**Recip TYSNEWP2 8-H (S/N 1707E)**  
 Component  
**Reciprocating Compressor**  
 Fluid  
**USPI ALT-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0012163</b>	USP0006594	USP247444
Sample Date	Client Info		<b>11 Jul 2024</b>	19 Apr 2024	13 Dec 2022
Machine Age	hrs	Client Info	<b>0</b>	67263	66893
Oil Age	hrs	Client Info	<b>0</b>	8335	7965
Oil Changed	Client Info		<b>N/A</b>	N/A	Not Changd
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m	<b>0</b>	<1	<1
Zinc	ppm	ASTM D5185m	<b>0</b>	0	<1
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	9	18

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>1</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	0
Water	%	ASTM D6304 >0.1	<b>0.004</b>	0.003	0.003
ppm Water	ppm	ASTM D6304 >1000	<b>40</b>	40	35.7

## FLUID CLEANLINESS

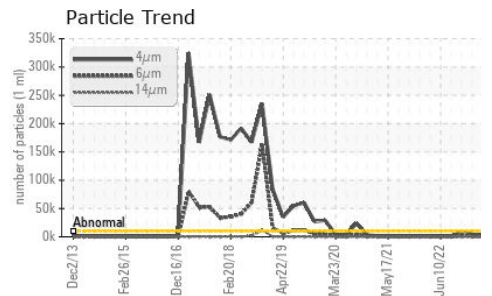
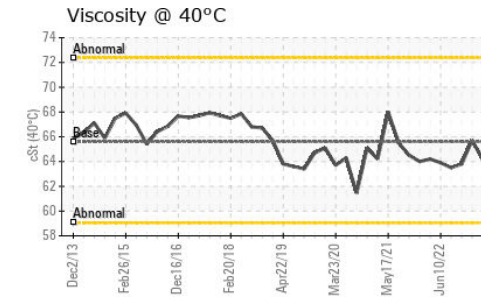
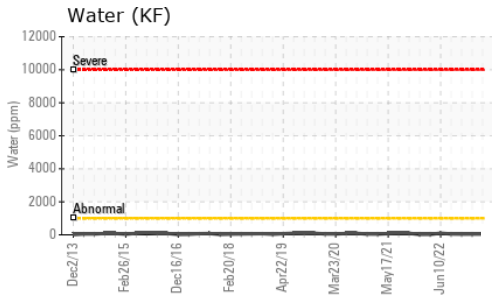
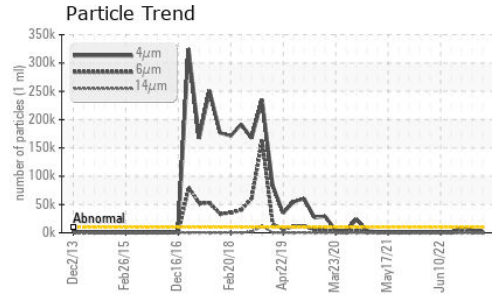
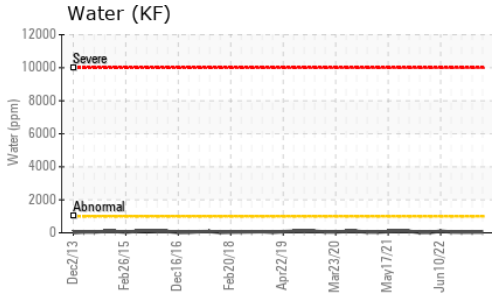
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>2196</b>	4571	8852
Particles >6µm	ASTM D7647	>2500	<b>776</b>	953	1971
Particles >14µm	ASTM D7647	>320	<b>55</b>	56	54
Particles >21µm	ASTM D7647	>80	<b>8</b>	12	7
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>18/17/13</b>	19/17/13	20/18/13

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.005	<b>0.014</b>	0.014	0.015



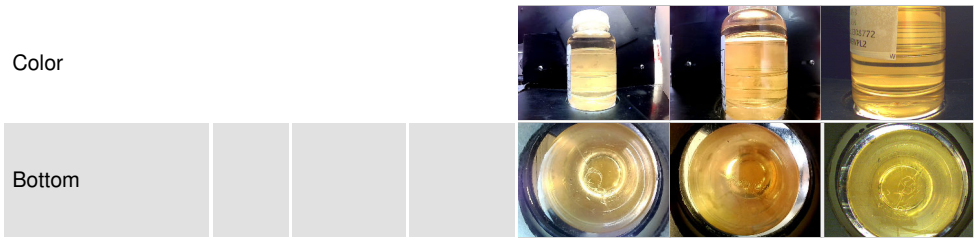
# OIL ANALYSIS REPORT



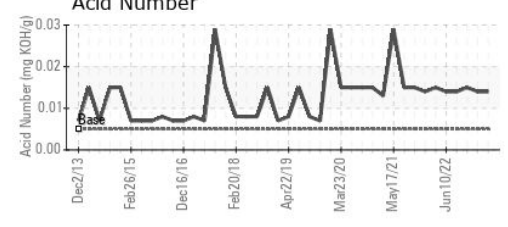
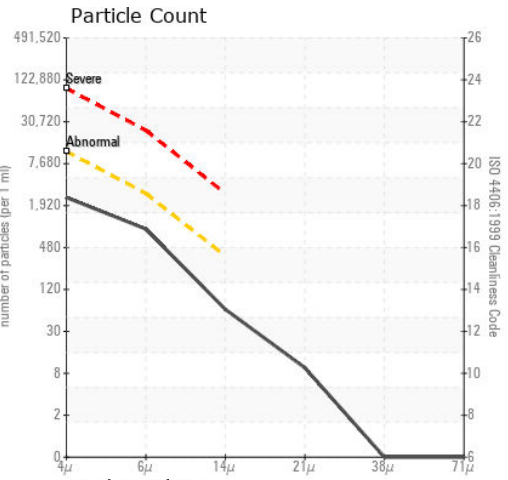
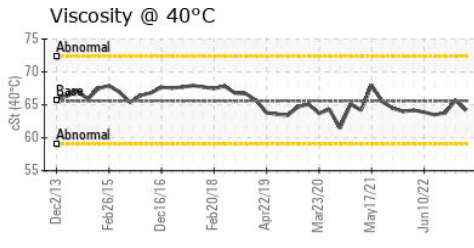
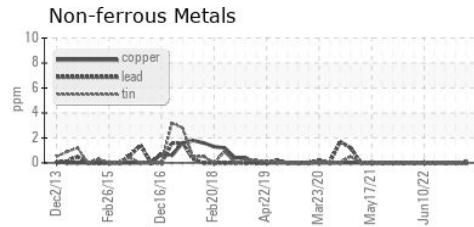
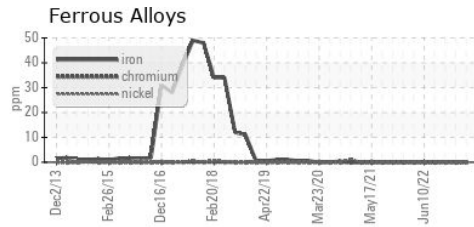
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	64.2	65.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0012163  
**Lab Number** : 06233911  
**Unique Number** : 11122745  
**Test Package** : IND 2  
**Received** : 11 Jul 2024  
**Tested** : 15 Jul 2024  
**Diagnosed** : 15 Jul 2024 - Doug Bogart

**TYSON - NEW HOLLAND - PLANT 2 - USP**  
 PLANT 2 403 S CUSTER AVE  
 NEW HOLLAND, PA  
 US 17557  
 Contact: RICK DUVALL

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)