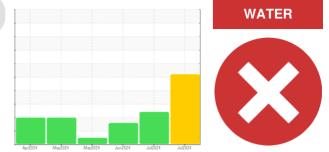


PROBLEM SUMMARY

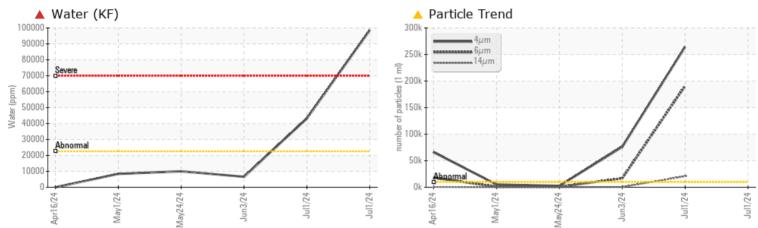
Sample Rating Trend



Machine Id LEROI 112816 (S/N SC260231) Component Compressor Fluid

CIMARRON HB-150 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS | | | | | | | |
|--------------------------|-----|--------------|-----------|----------------|----------|-------------------|--|
| Sample Status | | | | SEVERE | ABNORMAL | ABNORMAL | |
| Water | % | ASTM D6304 | >2.26 | 9.86 | 4.32 | 0.658 | |
| ppm Water | ppm | ASTM D6304 | >22600 | 4 98600 | 43200 | 6588 | |
| Particles >4µm | | ASTM D7647 | >10000 | 🔺 264185 | | ▲ 75956 | |
| Particles >6µm | | ASTM D7647 | >2500 | 🔺 190866 | | 🔺 16749 | |
| Particles >14µm | | ASTM D7647 | >320 | <u> </u> | | 483 | |
| Particles >21µm | | ASTM D7647 | >80 | 🔺 1933 | | 56 | |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/15 | <u> </u> | | A 23/21/16 | |

Customer Id: CIMCAR Sample No.: TO90004501 Lab Number: 06233929 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

| RECOMMENDED ACTIONS | | | | | | | |
|---------------------|--------|------|---------|---|--|--|--|
| Action | Status | Date | Done By | Description | | | |
| Change Fluid | | | ? | Oil and filter change at the time of sampling has been noted. | | | |
| Change Filter | | | ? | Oil and filter change at the time of sampling has been noted. | | | |
| Resample | | | ? | We recommend an early resample to monitor this condition. | | | |

HISTORICAL DIAGNOSIS



01 Jul 2024 Diag: Jonathan Hester

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. There is a moderate concentration of water present in the oil. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report



03 Jun 2024 Diag: Doug Bogart

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please note that this is a corrected copy.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

24 May 2024 Diag: Jonathan Hester



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

LEROI 112816 (S/N SC260231)

Compressor Fluid

CIMARRON HB-150 (--- GAL)

DIAGNOSIS

A Recommendation

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil. There is a high concentration of water present in the oil.

Fluid Condition

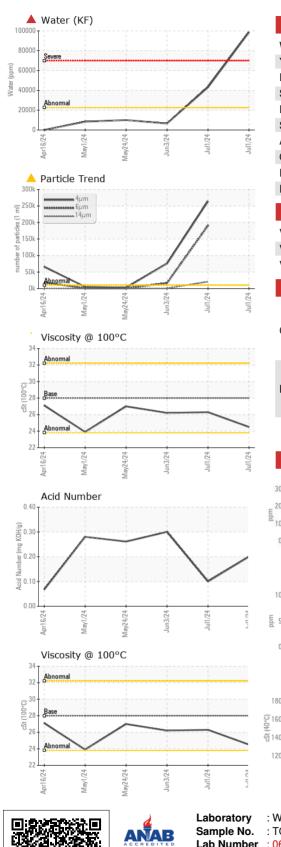
The AN level is acceptable for this fluid.

| Sample Date Client Info 01 Jul 2024 01 Jul 2024 03 Jun 202 Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info 0 0 0 Oil Changed Client Info Changed N/A N/A Sample Status Imit/base Current history1 history1 Iron ppm ASTM D5185m >50 <1 8 25 Chromium ppm ASTM D5185m >50 <1 8 25 Chromium ppm ASTM D5185m >50 <1 1 1 0 Nickel ppm ASTM D5185m 25 1 <1 | SAMPLE INFORM | ΙΑΤΙΟΝ | method | limit/base | current | history1 | history2 |
|--|----------------|----------|-------------|------------|-----------------|-------------|-------------|
| Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info 0 0 0 Oil Changed Client Info Changed N/A N/A Sample Status Imit/base current History1 History1 Iron ppm ASTM D5185m >50 <1 8 25 Chromium ppm ASTM D5185m >50 <1 8 25 Chromium ppm ASTM D5185m <50 <1 8 25 Silver ppm ASTM D5185m 0 0 0 1 Copper ppm ASTM D5185m >25 <1 0 1 1 2 Vanadium ppm ASTM D5185m >50 0 0 1 2 Vanadium ppm ASTM D5185m 0 0 0 0 0 Capper ppm ASTM D5185m 0 0 0 0 | Sample Number | | Client Info | | TO90004501 | TO906226297 | TO90004152 |
| Oil Age hrs Client Info 0 0 0 Oil Changed Client Info Changed N/A N/A Sample Status method limit/base current NIA N/A WEAR METALS method limit/base current history1 history1 Iron ppm ASTM 05185m >50 <1 8 25 Chromium ppm ASTM 05185m >10 0 <1 1 Nickel ppm ASTM 05185m 25 1 <1 <1 <1 Lead ppm ASTM 05185m >25 1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 | Sample Date | | Client Info | | 01 Jul 2024 | 01 Jul 2024 | 03 Jun 2024 |
| Oil Changed Sample Status Client Info Changed SEVERE N/A N/A WEAR METALS method limit/base current history1 ABNORMAL WEAR METALS method limit/base current history1 history1 Iron ppm ASTM D5185m >50 <1 8 25 Chromium ppm ASTM D5185m 0 0 0 <1 Nickel ppm ASTM D5185m >25 1 <1 0 Silver ppm ASTM D5185m >25 1 <1 <1 <1 Lead ppm ASTM D5185m >50 0 0 <1 <1 Cadmium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 0 Barium ppm | Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed Sample Status Client Info Changed SEVERE N/A N/A WEAR METALS method limit/base current history1 ABNORMAL WEAR METALS method limit/base current history1 history1 Iron ppm ASTM D5185m >50 <1 8 25 Chromium ppm ASTM D5185m <1 <1 0 Nickel ppm ASTM D5185m <1 <1 0 Silver ppm ASTM D5185m >25 1 0 1 Copper ppm ASTM D5185m >25 1 0 1 Cadmium ppm ASTM D5185m >50 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 Barum ppm ASTM D5185m 0 0 0 0 Baru | Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| WEAR METALS method limit/base current history1 history1 Iron ppm ASTM D5165m >50 <1 8 25 Chromium ppm ASTM D5165m >10 0 0 <1 Nickel ppm ASTM D5165m 0 0 0 <1 Silver ppm ASTM D5165m 25 1 <1 <1 <1 Lead ppm ASTM D5165m >25 1 <1 <1 <1 Copper ppm ASTM D5165m >50 0 0 <1 <1 Cadmium ppm ASTM D5165m 50 0 0 <1 <1 Cadmium ppm ASTM D5165m 0 0 0 0 0 Manganese ppm ASTM D5165m 0 0 0 0 0 Maganese ppm ASTM D5165m 0 0 0 0 0 0 </th <th>Oil Changed</th> <th></th> <th>Client Info</th> <th></th> <th>Changed</th> <th>N/A</th> <th>N/A</th> | Oil Changed | | Client Info | | Changed | N/A | N/A |
| Iron ppm ASTM D5185m >50 <1 | Sample Status | | | | SEVERE | ABNORMAL | ABNORMAL |
| Chromium ppm ASTM D5185m >10 0 0 <1 | WEAR METALS | | method | limit/base | current | history1 | history2 |
| Chromium ppm ASTM D5185m >10 0 0 <1 | Iron | mag | ASTM D5185m | >50 | <i>c</i> 1 | 8 | 25 |
| Nickel ppm ASTM D5185m <1 | - | | ASTM D5185m | | | | |
| Titanium ppm ASTM D5185m 0 0 <1 | | | | | - | | |
| Silver ppm ASTM D5185m >25 1 <1 | | | | | | | |
| Aluminum ppm ASTM D5185m >25 1 <1 | | | | | - | | |
| Lead ppm ASTM D5185m >25 <1 | | | | >25 | | | |
| Copper ppm ASTM D5185m >50 0 0 <1 | | | | | | | |
| Tin ppm ASTM D5185m >15 3 1 2 Vanadium ppm ASTM D5185m 0 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <1 0 <t< th=""><th></th><th></th><th></th><th></th><th></th><th></th><th></th></t<> | | | | | | | |
| Vanadium ppm ASTM D5185m 0 0 <1 | | | | | - | | |
| Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history1 Boron ppm ASTM D5185m 0 4 4 0 Barium ppm ASTM D5185m 0 0 0 0 0 Magnese ppm ASTM D5185m 0 0 0 0 0 Magnesium ppm ASTM D5185m 0 0 0 0 0 Collacium ppm ASTM D5185m 0 0 0 0 0 Silicon ppm ASTM D5185m 0 0 0 0 382 CONTAMINANTS method limit/base current history1 history1 Silicon ppm ASTM D5185m >20 3 2 4 Vater ppm ASTM D5185m >20 3 2 4 Water ppm | | | | | | | |
| ADDITIVES method limit/base current history1 history Boron ppm ASTM D5185m 0 4 4 0 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 0 0 0 0 Magnese ppm ASTM D5185m 0 0 0 0 0 Magnesium ppm ASTM D5185m 0 | | | | | - | | |
| Boron ppm ASTM D5185m 0 4 4 0 Barium ppm ASTM D5185m 0 0 0 0 0 Molybdenum ppm ASTM D5185m 0 0 0 0 0 Manganese ppm ASTM D5185m 0 0 0 0 0 0 Magnesium ppm ASTM D5185m 0 0 0 0 0 0 Calcium ppm ASTM D5185m 0 | ADDITIVES | | method | limit/base | current | history1 | history2 |
| Barium ppm ASTM D5185m 0 | | nnm | | | | | |
| Molybdenum ppm ASTM D5185m 0 0 0 0 Manganese ppm ASTM D5185m 0 0 <1 <1 Magnesium ppm ASTM D5185m 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 0 0 382 CONTAMINANTS method limit/base current history1 history Silicon ppm ASTM D5185m >20 3 2 4 Water % ASTM D5185m >20 3 2 4 Water pm ASTM D6304 >22.60 98600 43200 6588 FLUID CLEANLINESS method limit/base current | | | | | | | |
| Marganese ppm ASTW D5185m 0 <1 | | | | | | | |
| Magnesium ppm ASTM D5185m 0 0 0 0 0 0 Calcium ppm ASTM D5185m 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 0 0 382 CONTAMINANTS method limit/base current history1 history1 Silicon ppm ASTM D5185m 0 0 0 0 Sodium ppm ASTM D5185m >25 <1 <1 1 Sodium ppm ASTM D5185m >20 3 2 4 Water % ASTM D5304 >2.26 9.86 4.32 0.658 ppm Water ppm ASTM D7647 >10000 4 264185 4 75956 Particles >4µm ASTM D7647 >200 1 90866 4 16749 Parti | , | | | 0 | | | |
| Calcium ppm ASTM D5185m 0 0 0 0 0 0 Phosphorus ppm ASTM D5185m 0 0 0 0 0 0 Zinc ppm ASTM D5185m 0 0 0 0 0 0 Sulfur ppm ASTM D5185m 0 0 0 0 382 CONTAMINANTS method limit/base current history1 history1 Silicon ppm ASTM D5185m >25 <1 <1 1 0 Sodium ppm ASTM D5185m >20 3 2 4 Water % ASTM D5185m >20 3 2 4 Water % ASTM D5185m >20 3 2 4 Water pm ASTM D6304 >22.600 98600 4.3200 6588 FLUID CLEANLINESS method limit/base current history1 | • | | | 0 | | | |
| Phosphorus ppm ASTM D5185m 0 0 0 0 18 Zinc ppm ASTM D5185m 0 0 0 0 382 Sulfur ppm ASTM D5185m 0 0 0 0 382 CONTAMINANTS method limit/base current history1 history Silicon ppm ASTM D5185m >25 <1 <1 1 Sodium ppm ASTM D5185m >25 <1 <1 1 Sodium ppm ASTM D5185m >20 3 2 4 Water % ASTM D5185m >20 3 2 4 Water % ASTM D6304 >2.2600 \$98600 43200 6588 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4µm ASTM D7647 >10000 264185 4 75956 Particles >14µm <t< th=""><th>•</th><th></th><th></th><th></th><th></th><th></th><th></th></t<> | • | | | | | | |
| Zinc ppm ASTM D5185m 0 0 0 0 0 0 0 382 Sulfur ppm ASTM D5185m 0 0 0 0 0 382 CONTAMINANTS method limit/base current history1 history Silicon ppm ASTM D5185m >25 <1 | | | | | | | |
| Sulfur ppm ASTM D5185m 0 0 0 0 382 CONTAMINANTS method limit/base current history1 history1 Silicon ppm ASTM D5185m >25 <1 | • | | | | | | |
| CONTAMINANTSmethodlimit/basecurrenthistory1history1SiliconppmASTM D5185m>25<1<11SodiumppmASTM D5185m<150PotassiumppmASTM D5185m>20324Water%ASTM D6304>2.269.86 4.32 0.658ppmWaterppmASTM D6304>2260098600 43200 6588FLUID CLEANLINESSmethodlimit/basecurrenthistory1history1Particles >4µmASTM D7647>10000264185 4.75956 Particles >6µmASTM D7647>2500190866 4.83 Particles >14µmASTM D7647>32020856 4.83 Particles >21µmASTM D7647>204 2 Particles >38µmASTM D7647>20 4 2 Particles >71µmASTM D7647>40 $2.2/21/16$ ICleanlinessISO 4406 (c)>20/18/15 $25/25/22$ $4.23/21/16$ | | | | | | | |
| Silicon ppm ASTM D5185m >25 <1 <1 1 Sodium ppm ASTM D5185m <1 5 0 Potassium ppm ASTM D5185m >20 3 2 4 Water % ASTM D6304 >2.26 ▲ 9.86 ▲ 4.32 0.658 ppm Water ppm ASTM D6304 >2.260 ▲ 98600 ▲ 43200 6588 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4µm ASTM D7647 >10000 ▲ 264185 ▲ 75956 Particles >6µm ASTM D7647 >2500 ▲ 190866 ▲ 16749 Particles >6µm ASTM D7647 >320 ▲ 20856 ▲ 483 Particles >14µm ASTM D7647 >80 ▲ 1933 ● 483 Particles >38µm ASTM D7647 >20 4 2 Particles >71µm ASTM D7647 >4 0 1 Oil Cleanliness ISO 4406 (c) >20/18/15 25/25/22 | CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Sodium ppm ASTM D5185m <1 | | | | | | | |
| Potassium ppm ASTM D5185m >20 3 2 4 Water % ASTM D6304 >2.26 9.86 4.32 0.658 ppm ASTM D6304 >2.260 98600 43200 6588 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4µm ASTM D7647 >10000 264185 A 75956 Particles >6µm ASTM D7647 >2500 190866 A 16749 Particles >6µm ASTM D7647 >320 20856 483 Particles >14µm ASTM D7647 >80 1933 56 Particles >38µm ASTM D7647 >20 4 2 Particles >71µm ASTM D7647 >4 0 1 Oil Cleanliness ISO 4406 (c) >20/18/15 25/25/22 23/21/16 FLUID DEGRADATION method limit/base current history1 history1 | | | | 220 | | | |
| Water % ASTM D6304 >2.26 ▲ 9.86 ▲ 4.32 0.658 ppm Water ppm ASTM D6304 >22600 ▲ 98600 ▲ 43200 6588 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4µm ASTM D7647 >10000 ▲ 264185 ▲ 75956 Particles >6µm ASTM D7647 >2500 ▲ 190866 ▲ 16749 Particles >14µm ASTM D7647 >320 ▲ 20856 ● 483 Particles >21µm ASTM D7647 >80 ▲ 1933 56 Particles >38µm ASTM D7647 >20 4 2 Particles >71µm ASTM D7647 >4 0 1 Oil Cleanliness ISO 4406 (c) >20/18/15 25/25/22 23/21/16 FLUID DEGRADATION method limit/base current history1 history1 | | | | >20 | | | |
| ppm Water ppm ASTM D6304 >22600 ▲ 98600 ▲ 43200 6588 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4µm ASTM D7647 >10000 ▲ 264185 ▲ 75956 Particles >6µm ASTM D7647 >2500 ▲ 190866 ▲ 16749 Particles >14µm ASTM D7647 >320 ▲ 20856 ● 483 Particles >21µm ASTM D7647 >80 ▲ 1933 ● 56 Particles >21µm ASTM D7647 >20 4 ● 20 Particles >38µm ASTM D7647 >4 O ● 11 Oil Cleanliness ISO 4406 (c) >20/18/15 ▲ 25/25/22 ▲ 23/21/16 FLUID DEGRADATION method limit/base current history1 history1 | | | | | | | |
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| Particles >6μm ASTM D7647 >2500 ▲ 190866 ▲ 16749 Particles >14μm ASTM D7647 >320 ▲ 20856 ● 483 Particles >21μm ASTM D7647 >80 ▲ 1933 56 Particles >38μm ASTM D7647 >20 4 2 Particles >71μm ASTM D7647 >4 0 1 Oil Cleanliness ISO 4406 (c) >20/18/15 ▲ 25/25/22 ▲ 23/21/16 FLUID DEGRADATION method limit/base current history1 history | FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >6μm ASTM D7647 >2500 ▲ 190866 ▲ 16749 Particles >14μm ASTM D7647 >320 ▲ 20856 ● 483 Particles >21μm ASTM D7647 >80 ▲ 1933 56 Particles >38μm ASTM D7647 >20 4 2 Particles >71μm ASTM D7647 >4 0 1 Oil Cleanliness ISO 4406 (c) >20/18/15 ▲ 25/25/22 ▲ 23/21/16 FLUID DEGRADATION method limit/base current history1 history | Particles >4µm | | ASTM D7647 | >10000 | A 264185 | | ▲ 75956 |
| Particles >14μm ASTM D7647 >320 ▲ 20856 ● 483 Particles >21μm ASTM D7647 >80 ▲ 1933 56 Particles >38μm ASTM D7647 >20 4 2 Particles >71μm ASTM D7647 >4 0 1 Oil Cleanliness ISO 4406 (c) >20/18/15 ▲ 25/25/22 ▲ 23/21/16 FLUID DEGRADATION method limit/base current history1 history1 | | | | | | | |
| Particles >21μm ASTM D7647 >80 ▲ 1933 56 Particles >38μm ASTM D7647 >20 4 2 Particles >71μm ASTM D7647 >4 0 1 Oil Cleanliness ISO 4406 (c) >20/18/15 ▲ 25/25/22 ▲ 23/21/16 FLUID DEGRADATION method limit/base current history1 history | • | | | | | | |
| Particles >38μm ASTM D7647 >20 4 2 Particles >71μm ASTM D7647 >4 0 1 Oil Cleanliness ISO 4406 (c) >20/18/15 25/25/22 A23/21/16 FLUID DEGRADATION method limit/base current history1 history2 | | | | | | | - |
| Particles >71µm ASTM D7647 >4 0 1 Oil Cleanliness ISO 4406 (c) >20/18/15 ▲ 25/25/22 ▲ 23/21/16 FLUID DEGRADATION method limit/base current history1 history | | | | | | | |
| Oil Cleanliness ISO 4406 (c) >20/18/15 	 25/25/22 	 23/21/16 FLUID DEGRADATION method limit/base current history1 history1 | | | | | | | |
| | | | | | | | ▲ 23/21/16 |
| | FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| | | | | | | | |
| | | manoning | | | J.20 | 0.10 | 0.00 |

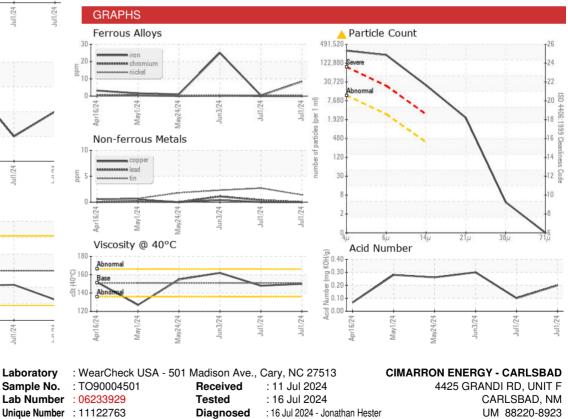
Contact/Location: CARLOS LEAL - CIMCAR Page 3 of 4



OIL ANALYSIS REPORT



| VISUAL | | method | limit/base | current | history1 | history2 |
|--------------------------------------|---------------------|-------------------------|------------|-------------|---------------------------------------|--------------------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | 🔺 MODER | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >2.26 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| | | | | | | , |
| Visc @ 40°C | cSt | ASTM D445 | 151 | 150 | 148 | 162 |
| Visc @ 40°C Visc @ 100°C | | ASTM D445 ASTM D445 | 151 28 | 150 24.5 | , , , , , , , , , , , , , , , , , , , | |
| - | cSt | | | | 148 | 162 |
| Visc @ 100°C | cSt cSt Scale | ASTM D445 | 28 | 24.5 | 148 26.3 | 162 26.2 |
| Visc @ 100°C Viscosity Index (VI) | cSt cSt Scale | ASTM D445 ASTM D2270 | 28 224 | 24.5 196 | 148 26.3 214 | 162 26.2 198 |





 Certificate 1287
 Test Package
 : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)
 (C

 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

4425 GRANDI RD, UNIT F CARLSBAD, NM UM 88220-8923 Contact: CARLOS LEAL cleal@cimarron.com T: 2012) F:

Report Id: CIMCAR [WUSCAR] 06233929 (Generated: 07/16/2024 15:02:01) Rev: 1

Contact/Location: CARLOS LEAL - CIMCAR