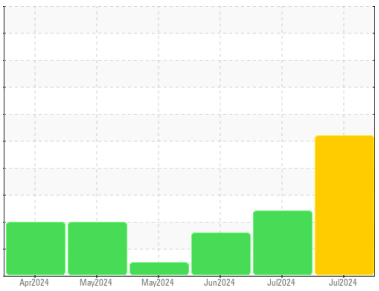
PROBLEM SUMMARY

Sample Rating Trend

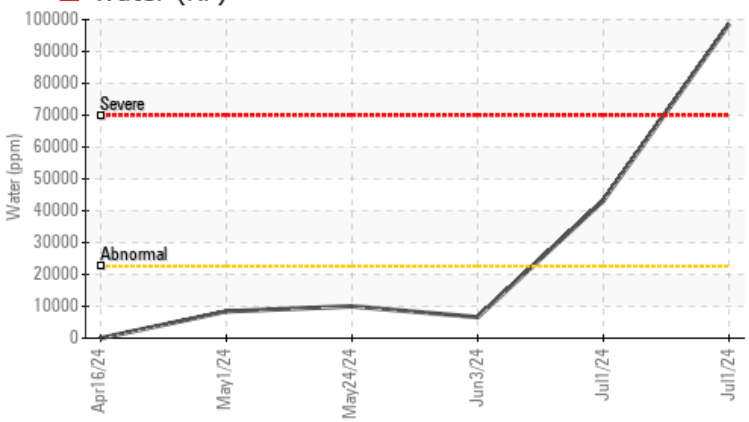


WATER

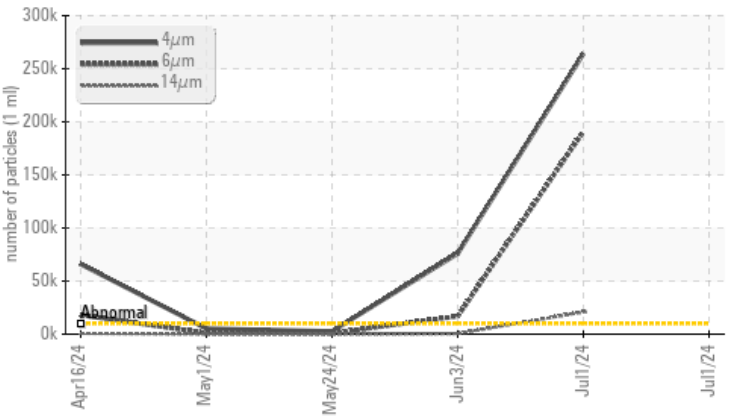
Machine Id
LEROI 112816 (S/N SC260231)
Component
Compressor
Fluid
CIMARRON HB-150 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water (KF)



▲ Particle Trend



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>2.26	▲ **9.86**	▲ 4.32	0.658
ppm Water	ppm	ASTM D6304	>22600	▲ **98600**	▲ 43200	6588
Particles >4µm		ASTM D7647	>10000	▲ **264185**	---	▲ 75956
Particles >6µm		ASTM D7647	>2500	▲ **190866**	---	▲ 16749
Particles >14µm		ASTM D7647	>320	▲ **20856**	---	● 483
Particles >21µm		ASTM D7647	>80	▲ **1933**	---	56
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **25/25/22**	---	▲ 23/21/16

Customer Id: CIMCAR
Sample No.: TO90004501
Lab Number: 06233929
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

WATER

01 Jul 2024 Diag: Jonathan Hester
We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. There is a moderate concentration of water present in the oil. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

ISO

03 Jun 2024 Diag: Doug Bogart
We recommend you service the filters on this component. Resample at the next service interval to monitor. Please note that this is a corrected copy.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

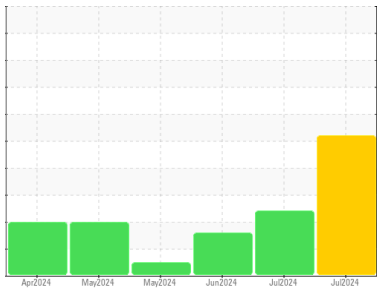
NORMAL

24 May 2024 Diag: Jonathan Hester
Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
LEROI 112816 (S/N SC260231)
Component
Compressor
Fluid
CIMARRON HB-150 (--- GAL)

DIAGNOSIS

▲ Recommendation
Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

▲ Contamination
There is a high amount of particulates present in the oil. There is a high concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TO90004501**	TO906226297	TO90004152
Sample Date		Client Info		**01 Jul 2024**	01 Jul 2024	03 Jun 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	N/A	N/A
Sample Status				**SEVERE**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	8	25
Chromium	ppm	ASTM D5185m	>10	**0**	0	<1
Nickel	ppm	ASTM D5185m		**<1**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**1**	<1	<1
Lead	ppm	ASTM D5185m	>25	**<1**	0	1
Copper	ppm	ASTM D5185m	>50	**0**	0	<1
Tin	ppm	ASTM D5185m	>15	**3**	1	2
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**4**	4	0
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m	0	**0**	0	0
Calcium	ppm	ASTM D5185m	0	**0**	0	0
Phosphorus	ppm	ASTM D5185m	0	**0**	0	18
Zinc	ppm	ASTM D5185m	0	**0**	0	0
Sulfur	ppm	ASTM D5185m	0	**0**	0	382

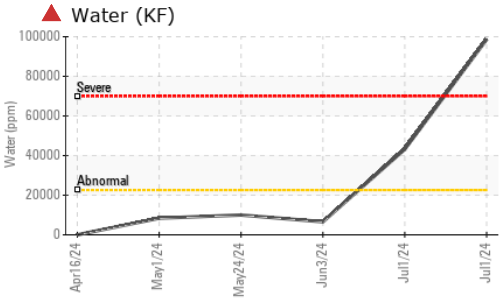
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	<1	1
Sodium	ppm	ASTM D5185m		**<1**	5	0
Potassium	ppm	ASTM D5185m	>20	**3**	2	4
Water	%	ASTM D6304	>2.26	▲ **9.86**	▲ 4.32	0.658
ppm Water	ppm	ASTM D6304	>22600	▲ **98600**	▲ 43200	6588

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **264185**	---	▲ 75956
Particles >6µm		ASTM D7647	>2500	▲ **190866**	---	▲ 16749
Particles >14µm		ASTM D7647	>320	▲ **20856**	---	● 483
Particles >21µm		ASTM D7647	>80	▲ **1933**	---	56
Particles >38µm		ASTM D7647	>20	**4**	---	2
Particles >71µm		ASTM D7647	>4	**0**	---	1
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **25/25/22**	---	▲ 23/21/16

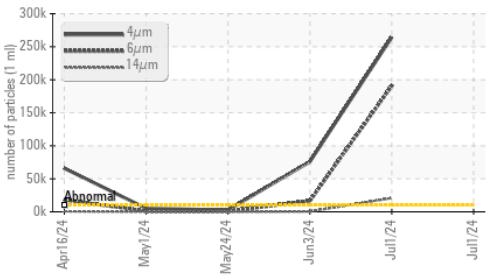
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.20**	0.10	0.30

OIL ANALYSIS REPORT

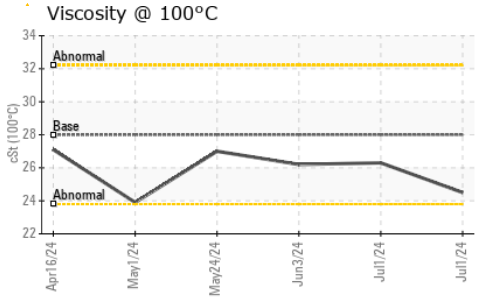
Water (KF)



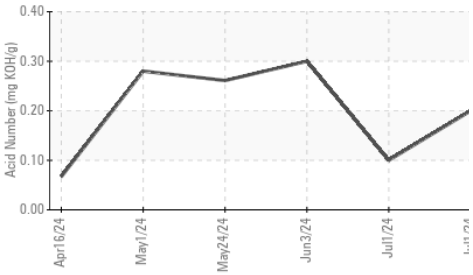
Particle Trend



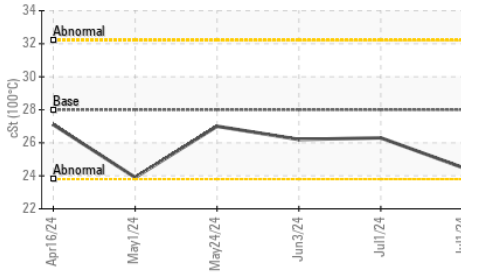
Viscosity @ 100°C



Acid Number



Viscosity @ 100°C



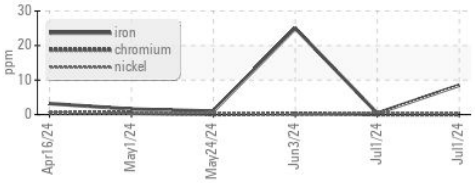
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>2.26	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	151	**150**	148	162
Visc @ 100°C	cSt	ASTM D445	28	**24.5**	26.3	26.2
Viscosity Index (VI)	Scale	ASTM D2270	224	**196**	214	198

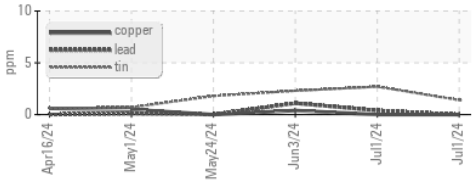
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

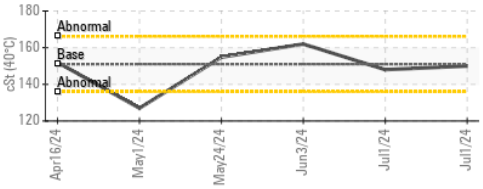
Ferrous Alloys



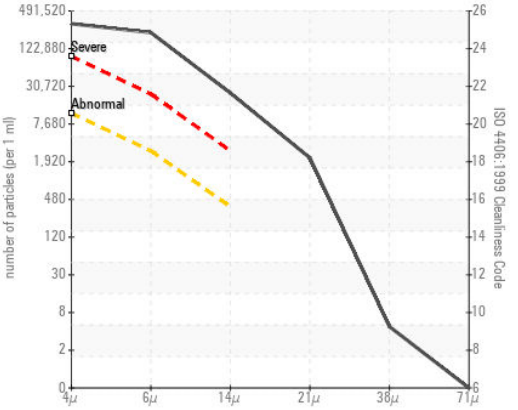
Non-ferrous Metals



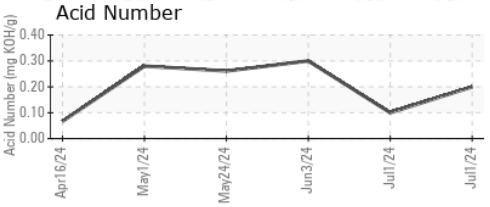
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO90004501
Lab Number : 06233929
Unique Number : 11122763
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

Received : 11 Jul 2024
Tested : 16 Jul 2024
Diagnosed : 16 Jul 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: CIMCAR [WUSCAR] 06233929 (Generated: 07/16/2024 15:02:01) Rev: 1

Contact/Location: CARLOS LEAL - CIMCAR