



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**PG-46 [SO-285957]**

Machine Id

**ATLAS COPCO CAI1619587 - MELROSE MOLD (S/N CAI1619587)**

Component

**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UFD0001113</b>	---	---
Sample Date	Client Info			<b>14 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>23321</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>Changed</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	---	---

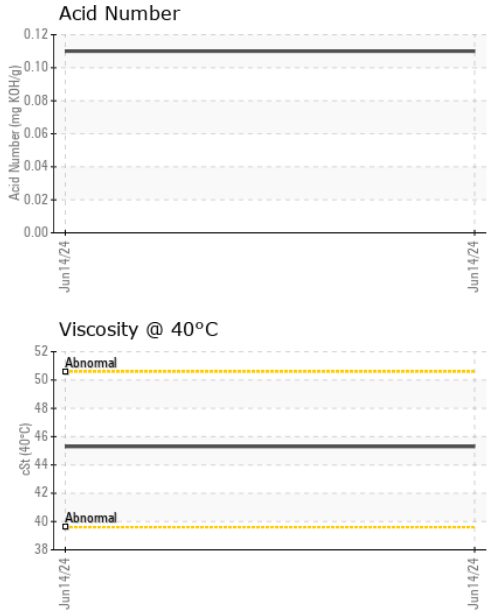
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>1</b>	---	---
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m	>65	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>65	<b>2</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>0</b>	---	---
Calcium	ppm	ASTM D5185m		<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>395</b>	---	---
Zinc	ppm	ASTM D5185m		<b>13</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>113</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m		<b>2</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.11</b>	---	---

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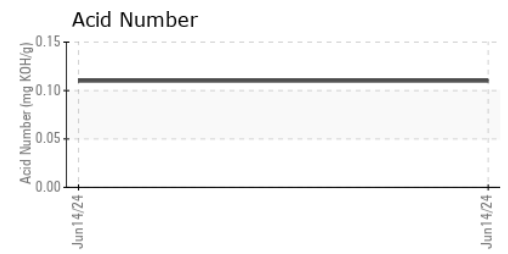
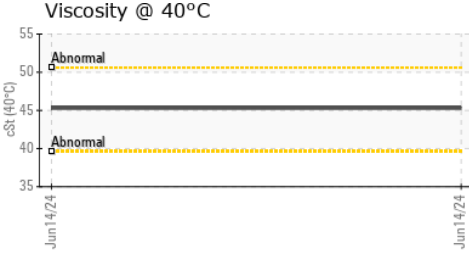
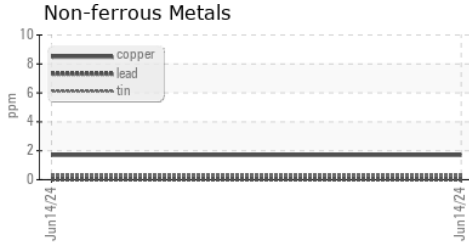
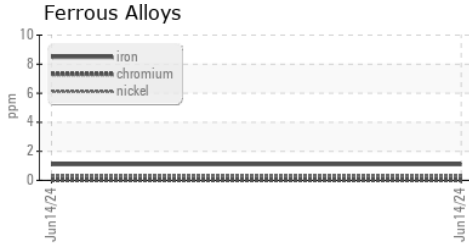
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	---	---
Free Water	scalar	*Visual		<b>NEG</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>45.3</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UFD0001113      **Received** : 11 Jul 2024  
**Lab Number** : **06233944**      **Tested** : 12 Jul 2024  
**Unique Number** : 11122778      **Diagnosed** : 12 Jul 2024 - Wes Davis  
**Test Package** : IND 2

**FLUID-AIRE DYNAMICS**  
 225 SPRING LAKE DR  
 ITASCA, IL  
 US 60143  
 Contact: ED DIENER  
 ed.diener@fluidairedynamics.com  
 T: (847)678-8388  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)