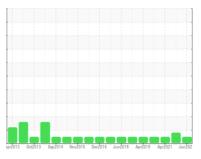


OIL ANALYSIS REPORT

EVA CREEK WEC 15 - 91978 (S/N 26112)

Wind Turbine Gearbox

CASTROL OPTIGEAR SYNTHETIC A ISO 320 (475 GAL)



Sample Rating Trend



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal for time on oil.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the component.

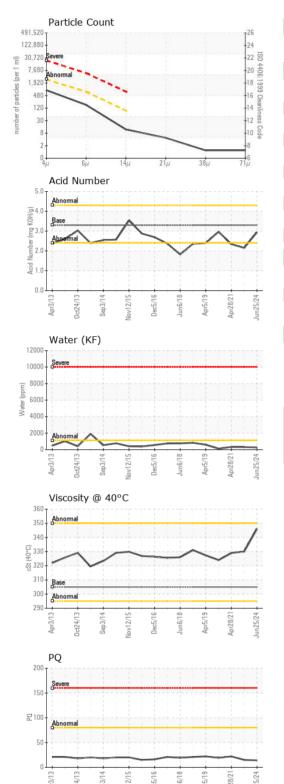
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

20 (475 GAL)		(p12013 OCI21	713 aep2014 NOV2015	DOCEDIO GUILZOTO MPIZOTO MPI	2021 0011202	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0941988	WC0634821	WC0544190
Sample Date		Client Info		25 Jun 2024	02 Jun 2022	28 Apr 2021
Machine Age	hrs	Client Info		32488	77648	72005
Oil Age	hrs	Client Info		32488	0	72005
Oil Changed		Client Info		Changed	N/A	Not Changd
Sample Status				NORMAL	ATTENTION	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>80	14	15	22
Iron	ppm	ASTM D5185m	>70	4	65	67
Chromium	ppm	ASTM D5185m	>3	0	1	1
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m	>10	0	0	<1
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>9	5	2	1
Lead	ppm	ASTM D5185m	>9	0	<1	<1
Copper	ppm	ASTM D5185m	>25	0	5	5
Tin	ppm	ASTM D5185m	>9	0	0	<1
Antimony	ppm	ASTM D5185m	>5			0
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	<1	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	2	6
Barium	ppm	ASTM D5185m	0	3	5	0
Molybdenum	ppm	ASTM D5185m	1150	1263	1219	1299
Manganese	ppm	ASTM D5185m		<1	1	1
Magnesium	ppm	ASTM D5185m	1800	1851	1814	1959
Calcium	ppm	ASTM D5185m	20	21	16	15
Phosphorus	ppm	ASTM D5185m	1450	1514	1398	1505
Zinc	ppm	ASTM D5185m	1650	1671	1667	1749
Sulfur	ppm	ASTM D5185m	4900	7164	5727	5586
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>33	25	16	16
Sodium	ppm	ASTM D5185m	>20	2	8	8
Potassium	ppm	ASTM D5185m	>20	0	0	2
Water	%	ASTM D6304	>.110	0.025	0.030	0.032
ppm Water	ppm	ASTM D6304	>1100	252	307.2	320.9
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	764	2944	318
Particles >6µm		ASTM D7647	>640	150	248	55
Particles >14µm		ASTM D7647	>80	10	16	7
Particles >21µm		ASTM D7647		4	4	2
Particles >38µm		ASTM D7647	>4	1	1	0
Particles >71µm		ASTM D7647		1	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	17/14/10	19/15/11	15/13/10
		(0)				



OIL ANALYSIS REPORT



FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	3.3	2.943	2.15	2.344
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.110	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	305	346.1	330	329
Visc @ 100°C	cSt	ASTM D445	30.5	36.7		
Viscosity Index (VI)	Scale	ASTM D2270	140	152		
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						





Certificate 12367

Laboratory

Sample No. Lab Number : 06234370

: WC0941988

Unique Number : 11123204

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 11 Jul 2024

Tested : 17 Jul 2024 Diagnosed : 17 Jul 2024 - Jonathan Hester

Test Package : IND 2 (Additional Tests: KF, KV100, PQ, PrtCount, VI) To discuss this sample report, contact Customer Service at 1-800-237-1369.

GOLDEN VALLEY ELECTRIC MILE 2.5 HEALY SPUR RD

HEALY, AK US 99743

Contact: RYAN DEWITT rjdewitt@gvea.com T:

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: REPHEA [WUSCAR] 06234370 (Generated: 07/17/2024 13:08:08) Rev: 1

Contact/Location: RYAN DEWITT - REPHEA

F: