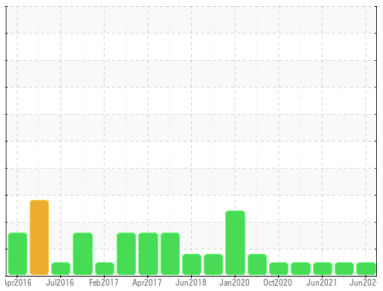
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
PRE FEEDER 4561
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (40 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PTK0005324**	PTK0002437	PTK0000224
Sample Date		Client Info		**18 Jun 2024**	07 Dec 2022	14 Jun 2021
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	Not Changd	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

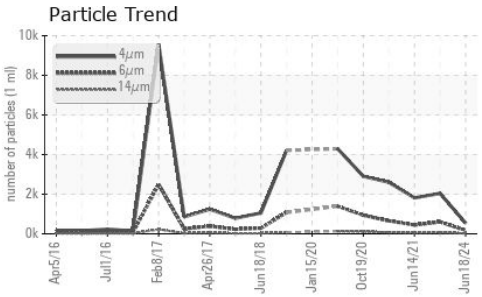
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	2	20
Chromium	ppm	ASTM D5185m	>10	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>10	**0**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	<1	<1
Copper	ppm	ASTM D5185m	>75	**8**	5	44
Tin	ppm	ASTM D5185m	>10	**0**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

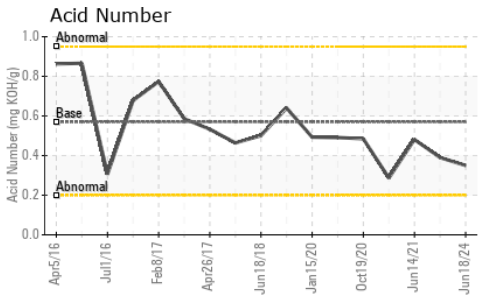
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	2
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**<1**	<1	<1
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	25	**50**	56	10
Calcium	ppm	ASTM D5185m	200	**25**	22	71
Phosphorus	ppm	ASTM D5185m	300	**270**	302	297
Zinc	ppm	ASTM D5185m	370	**313**	348	417
Sulfur	ppm	ASTM D5185m	2500	**963**	1118	2271

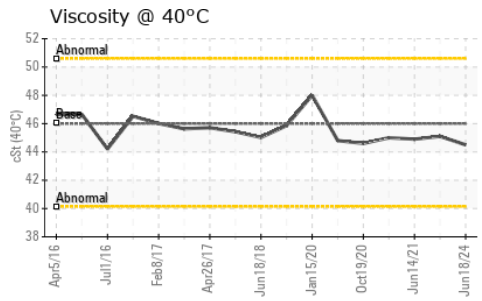
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**<1**	1	<1
Sodium	ppm	ASTM D5185m		**3**	<1	5
Potassium	ppm	ASTM D5185m	>20	**0**	<1	<1

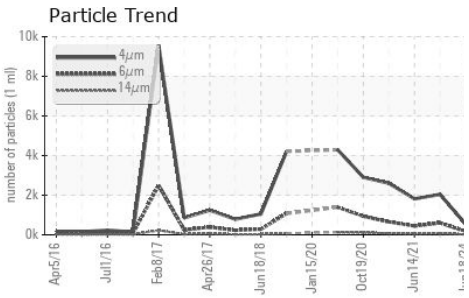
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**539**	2040	1815
Particles >6µm		ASTM D7647	>2500	**175**	605	445
Particles >14µm		ASTM D7647	>320	**17**	65	47
Particles >21µm		ASTM D7647	>80	**3**	23	19
Particles >38µm		ASTM D7647	>20	**0**	3	3
Particles >71µm		ASTM D7647	>4	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15	**15/11**	16/13	18/16/13

OIL ANALYSIS REPORT







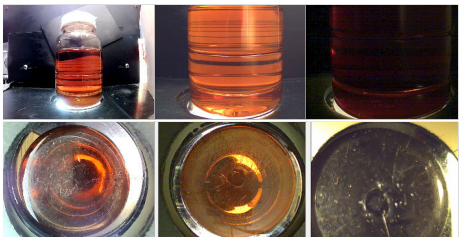


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.35**	0.39	0.481

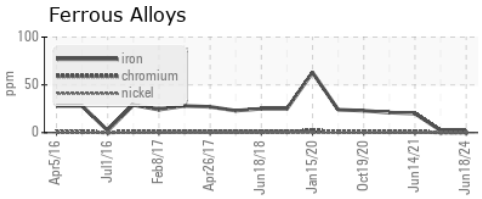
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

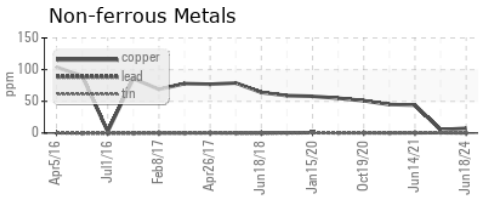
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.5**	45.1	44.9

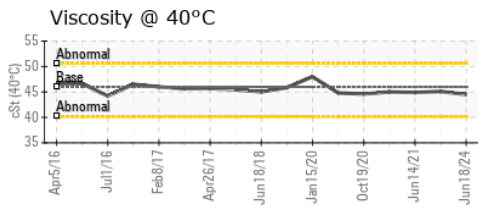
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

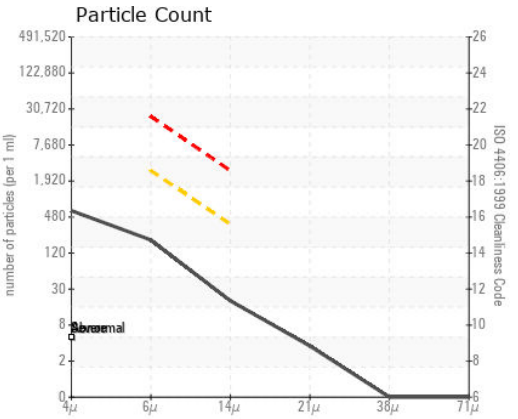


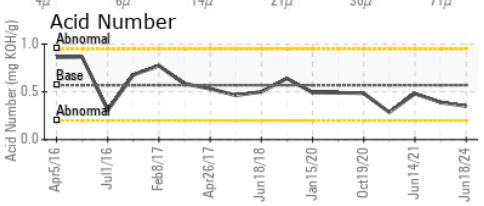
GRAPHS











Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005324
Lab Number : 06234835
Unique Number : 11123669
Test Package : MOB 2

Received : 12 Jul 2024
Tested : 15 Jul 2024
Diagnosed : 15 Jul 2024 - Wes Davis

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

WEST ROCK CP LLC
577 GODDARD
CHESTERFIELD, MO
US 63005
Contact:
kohmes@rocktenn.com
T:
F: