



# OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id

## PK STEERING

Component

### Hydraulic System

Fluid

### AW HYDRAULIC OIL ISO 46 (--- GAL)

#### DIAGNOSIS

##### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

##### Wear

All component wear rates are normal.

##### ▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

##### ● Fluid Condition

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

#### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PTK0005301</b>	---	---
Sample Date	Client Info		<b>01 May 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

#### CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	---	---

#### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m >10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >75	<b>47</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

#### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>1</b>	---	---
Barium	ppm	ASTM D5185m 5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m 5	<b>2</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 25	<b>20</b>	---	---
Calcium	ppm	ASTM D5185m 200	<b>138</b>	---	---
Phosphorus	ppm	ASTM D5185m 300	<b>319</b>	---	---
Zinc	ppm	ASTM D5185m 370	<b>365</b>	---	---
Sulfur	ppm	ASTM D5185m 2500	<b>1999</b>	---	---

#### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---

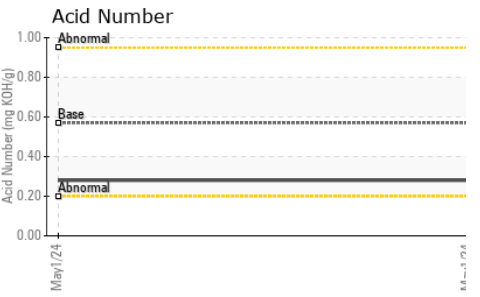
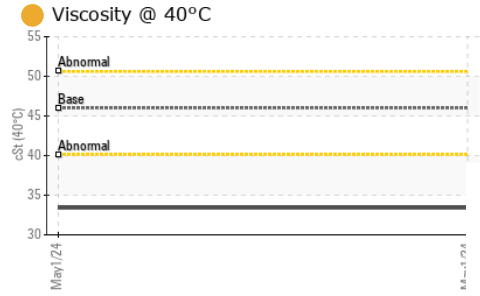
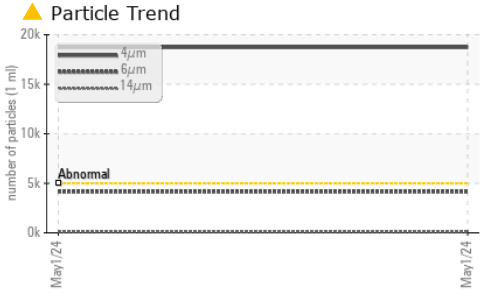
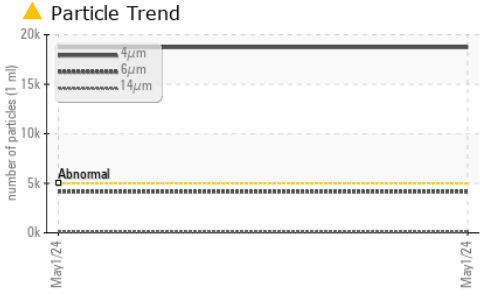
#### FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 18722</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>▲ 4150</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>99</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>13</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 21/19/14</b>	---	---

#### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.28</b>	---	---

# OIL ANALYSIS REPORT



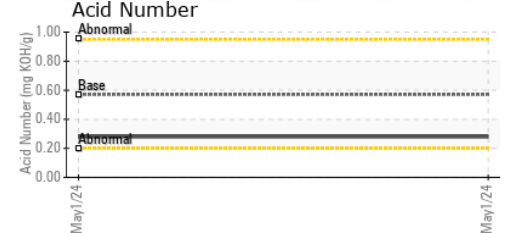
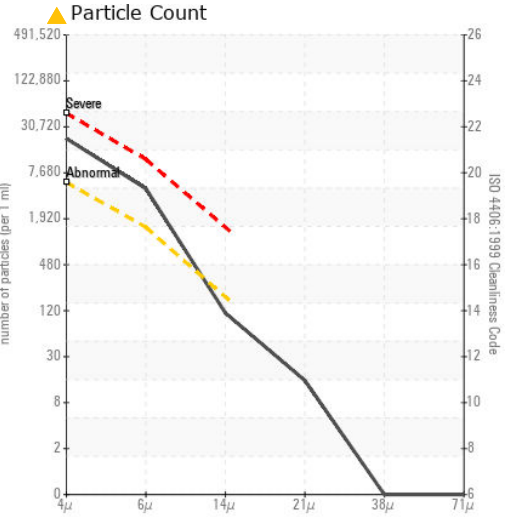
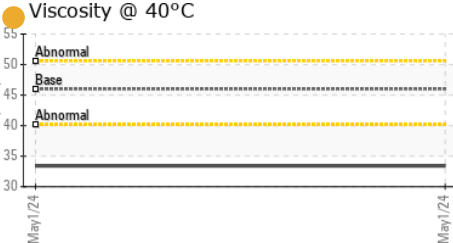
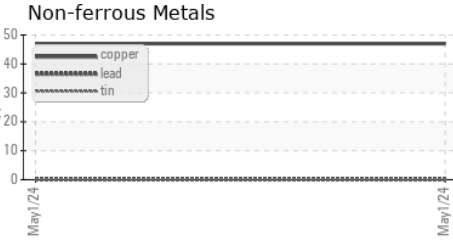
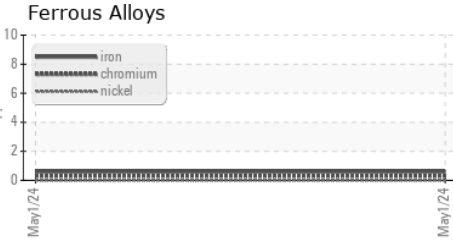
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46 ● 33.4	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0005301      **Received** : 12 Jul 2024  
**Lab Number** : 06234836      **Tested** : 15 Jul 2024  
**Unique Number** : 11123670      **Diagnosed** : 15 Jul 2024 - Don Baldrige  
**Test Package** : MOB 2

**HEIDTMAN STEEL**  
 10 NORTHGATE INDUSTRIAL DR  
 GRANITE CITY, IL  
 US 62040  
 Contact: Rudy Villar  
 Rudy.Villar@Heidtm.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)