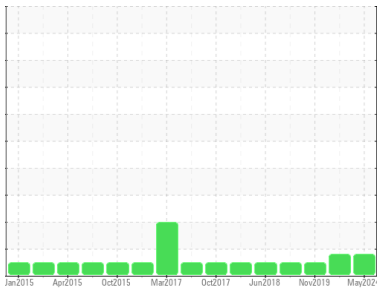
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
GCS-1
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (375 GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PTK0005304**	PTK0002588	PTKM2326912
Sample Date		Client Info		**01 May 2024**	08 Dec 2021	06 Nov 2019
Machine Age	days	Client Info		**0**	0	0
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	Not Changd
Sample Status				**ATTENTION**	ATTENTION	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

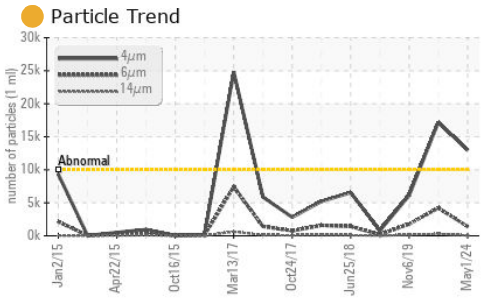
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**3**	4	3
Chromium	ppm	ASTM D5185m	>10	**0**	0	<1
Nickel	ppm	ASTM D5185m	>10	**0**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**0**	<1	0
Lead	ppm	ASTM D5185m	>10	**0**	0	<1
Copper	ppm	ASTM D5185m	>75	**6**	8	12
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

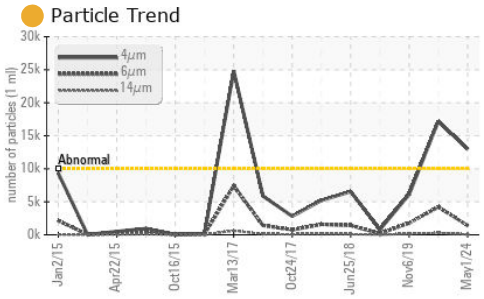
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	2	4
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**2**	1	2
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	25	**6**	<1	2
Calcium	ppm	ASTM D5185m	200	**96**	112	146
Phosphorus	ppm	ASTM D5185m	300	**340**	385	310
Zinc	ppm	ASTM D5185m	370	**398**	425	346
Sulfur	ppm	ASTM D5185m	2500	**980**	906	479

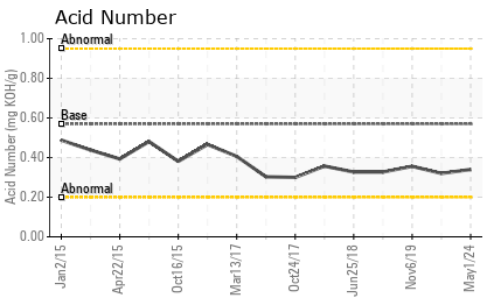
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**<1**	<1	1
Sodium	ppm	ASTM D5185m		**2**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	0	1

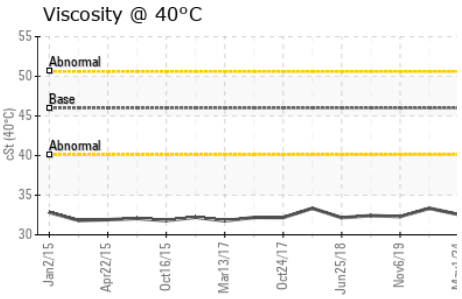
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**12953**	17223	6121
Particles >6µm		ASTM D7647	>2500	**1401**	4197	1778
Particles >14µm		ASTM D7647	>320	**43**	288	150
Particles >21µm		ASTM D7647	>80	**6**	57	43
Particles >38µm		ASTM D7647	>20	**0**	0	2
Particles >71µm		ASTM D7647	>4	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**21/18/13**	21/19/15	20/18/14

OIL ANALYSIS REPORT







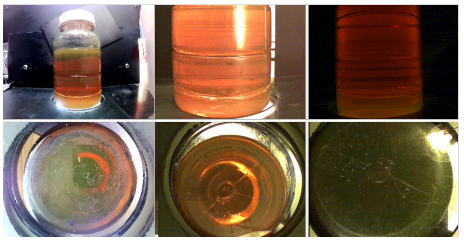


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.34**	0.32	0.356

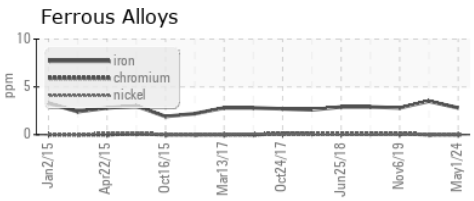
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

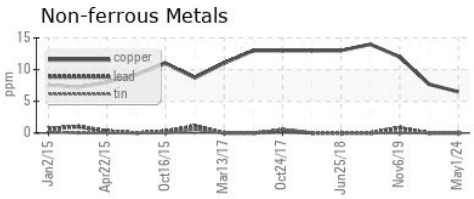
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**32.56**	33.35	32.3

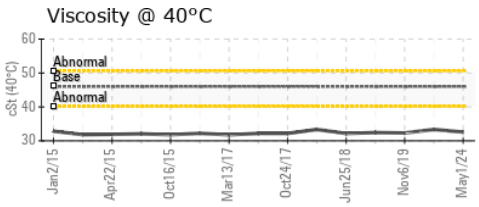
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

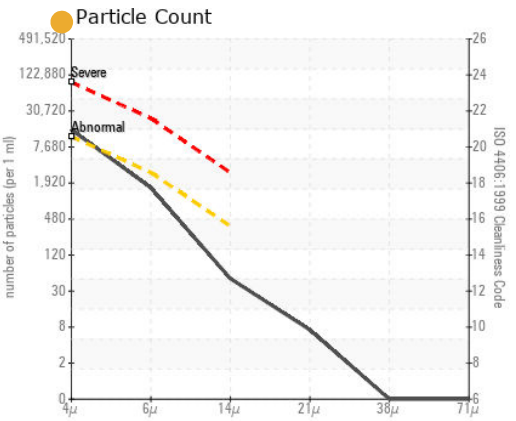


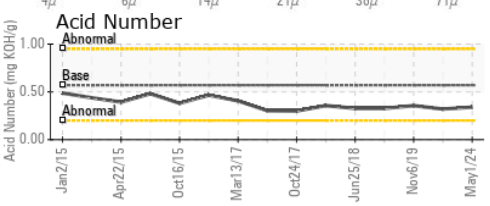
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005304
Lab Number : 06234838
Unique Number : 11123672
Test Package : MOB 2

Received : 12 Jul 2024
Tested : 16 Jul 2024
Diagnosed : 16 Jul 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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GRANITE CITY, IL
US 62040
Contact: Rudy Villar
Rudy.Villar@Heidtman.com
T:
F:

Report Id: HEIGRA [WUSCAR] 06234838 (Generated: 07/16/2024 10:15:14) Rev: 1

Contact/Location: Rudy Villar - HEIGRA