



OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
ROLL STAND 4415 (S/N 04415)

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PTK0005321	---	---
Sample Date	Client Info			18 Jun 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	---	---
Chromium	ppm	ASTM D5185m	>10	2	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	2	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

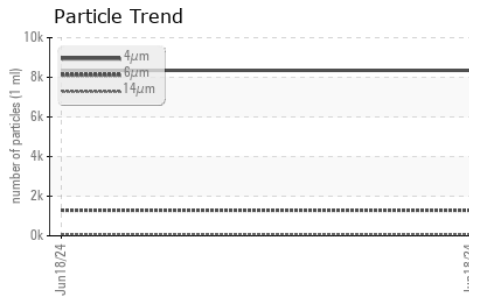
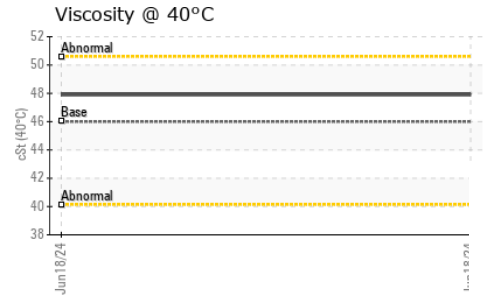
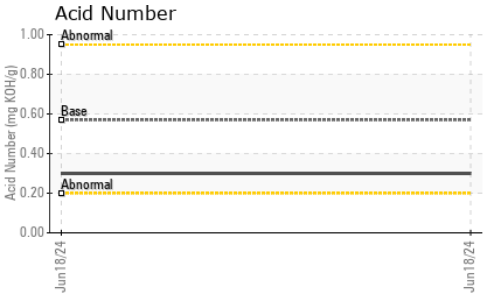
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	<1	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	2	---	---
Calcium	ppm	ASTM D5185m	200	52	---	---
Phosphorus	ppm	ASTM D5185m	300	250	---	---
Zinc	ppm	ASTM D5185m	370	299	---	---
Sulfur	ppm	ASTM D5185m	2500	771	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1	---	---
Sodium	ppm	ASTM D5185m		2	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		8352	---	---
Particles >6µm		ASTM D7647	>2500	1289	---	---
Particles >14µm		ASTM D7647	>320	76	---	---
Particles >21µm		ASTM D7647	>80	16	---	---
Particles >38µm		ASTM D7647	>20	1	---	---
Particles >71µm		ASTM D7647	>4	0	---	---
Oil Cleanliness		ISO 4406 (c)	>18/15	17/13	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.30	---	---

OIL ANALYSIS REPORT



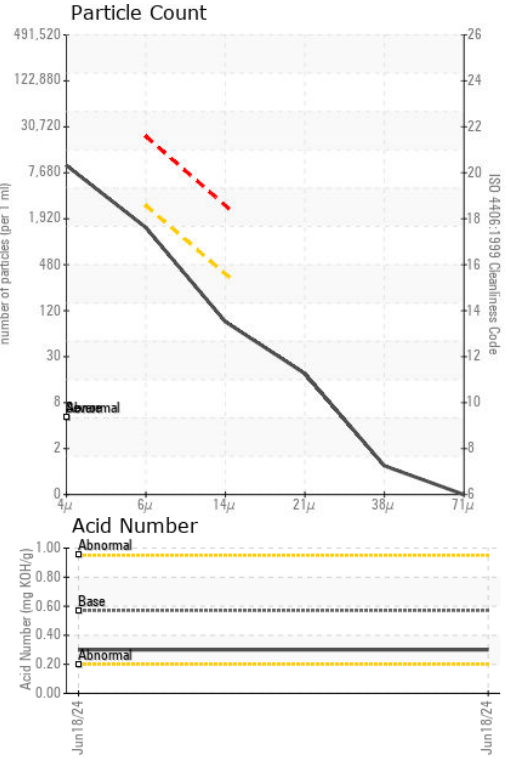
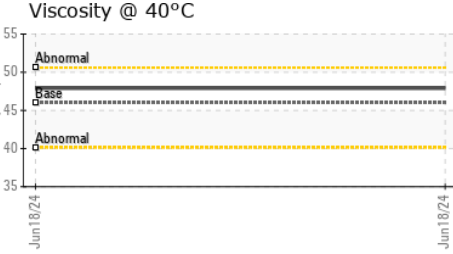
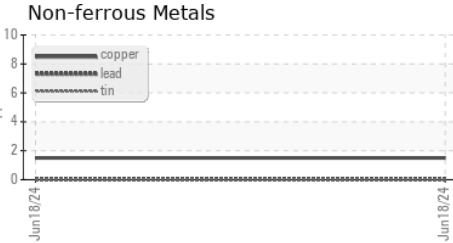
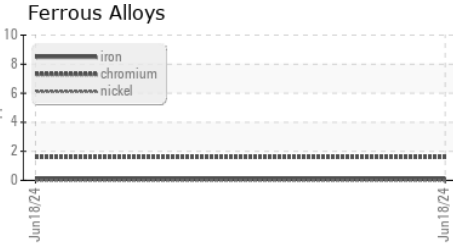
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	47.9	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005321 **Received** : 12 Jul 2024
Lab Number : 06234847 **Tested** : 15 Jul 2024
Unique Number : 11123681 **Diagnosed** : 15 Jul 2024 - Wes Davis
Test Package : MOB 2

WEST ROCK CP LLC
 577 GODDARD
 CHESTERFIELD, MO
 US 63005
 Contact:
 kohmes@rocktenn.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)