



# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**ROLL STAND 4414 (S/N 04414)**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm. Please specify the component make and model with your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PTK0005322</b>	---	---
Sample Date	Client Info			<b>18 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>1</b>	---	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>75	<b>3</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

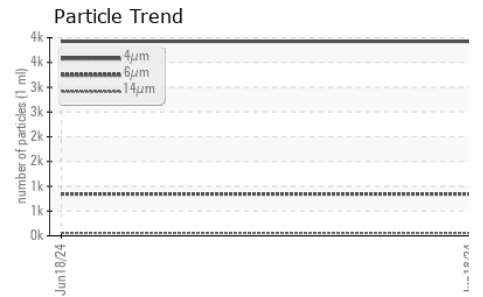
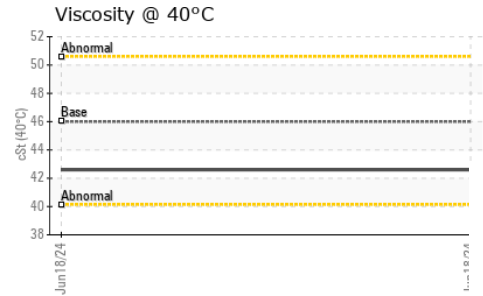
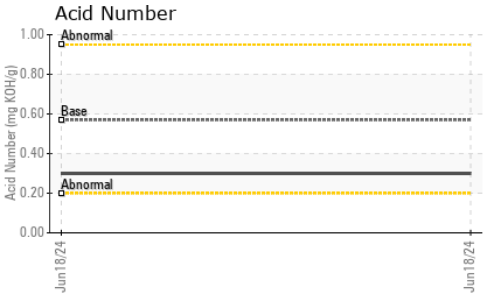
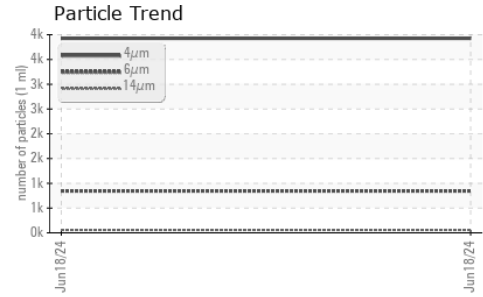
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	5	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	25	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m	200	<b>49</b>	---	---
Phosphorus	ppm	ASTM D5185m	300	<b>256</b>	---	---
Zinc	ppm	ASTM D5185m	370	<b>295</b>	---	---
Sulfur	ppm	ASTM D5185m	2500	<b>767</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m		<b>2</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>3926</b>	---	---
Particles >6µm		ASTM D7647	>2500	<b>845</b>	---	---
Particles >14µm		ASTM D7647	>320	<b>58</b>	---	---
Particles >21µm		ASTM D7647	>80	<b>15</b>	---	---
Particles >38µm		ASTM D7647	>20	<b>1</b>	---	---
Particles >71µm		ASTM D7647	>4	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>18/15	<b>17/13</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.30</b>	---	---

# OIL ANALYSIS REPORT



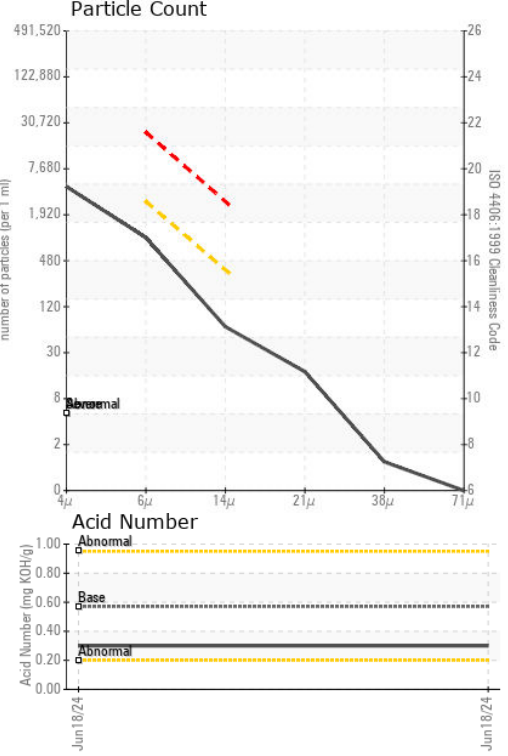
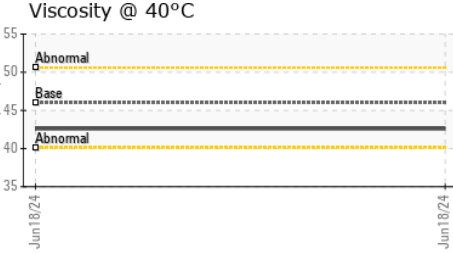
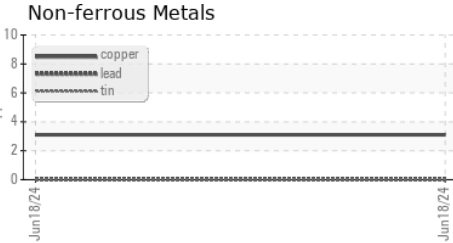
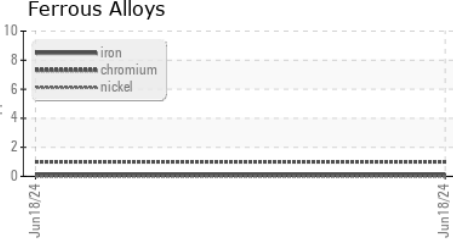
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	42.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0005322      **Received** : 12 Jul 2024  
**Lab Number** : 06234849      **Tested** : 15 Jul 2024  
**Unique Number** : 11123683      **Diagnosed** : 15 Jul 2024 - Wes Davis  
**Test Package** : MOB 2

**WEST ROCK CP LLC**  
 577 GODDARD  
 CHESTERFIELD, MO  
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 kohmes@rocktenn.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)