



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

## WET-PAK

Component

### Top Pump

Fluid

### R&O OIL ISO 68 (--- GAL)

#### DIAGNOSIS

##### ▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

##### Wear

All component wear rates are normal.

##### ▲ Contamination

There is a high amount of particulates present in the oil.

##### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0930350</b>	---	---
Sample Date	Client Info			<b>11 Jul 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>.1	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	>3	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>7	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>12	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>30	<b>0</b>	---	---
Tin	ppm	ASTM D5185m	>9	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	5	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m	5	<b>3</b>	---	---
Phosphorus	ppm	ASTM D5185m	100	<b>23</b>	---	---
Zinc	ppm	ASTM D5185m	25	<b>0</b>	---	---
Sulfur	ppm	ASTM D5185m	1500	<b>77</b>	---	---

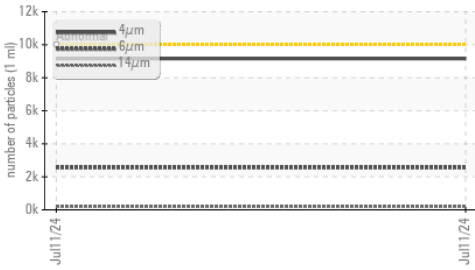
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	<b>4</b>	---	---
Sodium	ppm	ASTM D5185m		<b>3</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>9159</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 2559</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>▲ 196</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>▲ 52</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>3</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>20/17/14	<b>▲ 20/19/15</b>	---	---



# OIL ANALYSIS REPORT

## Particle Trend



## Particle Trend



## Viscosity @ 40°C



## Acid Number



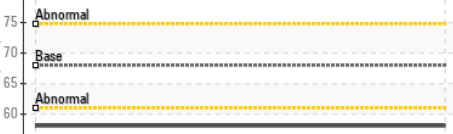
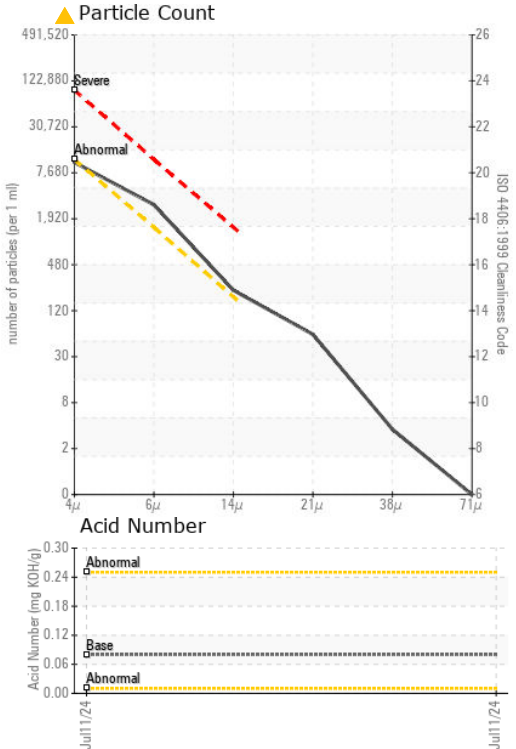
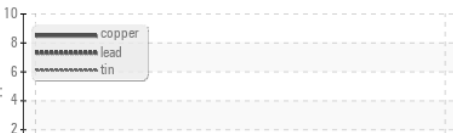
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	58.1	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0930350 **Received** : 12 Jul 2024  
**Lab Number** : 06234855 **Tested** : 15 Jul 2024  
**Unique Number** : 11123689 **Diagnosed** : 15 Jul 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**HORMEL FOODS - AUSTIN**  
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 US 55912  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)