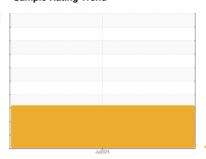


OIL ANALYSIS REPORT

Sample Rating Trend







WET-PAK
Component
Bottom Pump
Fluid

{not provided} (--- GAL)

DIAGNOSIS

Machine Id

Recommendation

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of visible silt present in the sample. There is a high concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

CAMPLE INCORN	AATIONI	and the seal	Proceedings of the		for the desire and	la la La ma O
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0930349		
Sample Date		Client Info		11 Jul 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	0		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m	>5	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>3	0		
Aluminum	ppm	ASTM D5185m	>7	0		
Lead	ppm	ASTM D5185m	>12	0		
Copper	ppm	ASTM D5185m	>30	0		
Tin	ppm	ASTM D5185m	>9	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		1		
Phosphorus	ppm	ASTM D5185m		50		
Zinc	ppm	ASTM D5185m		<1		
Sulfur	ppm	ASTM D5185m		19		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	1		
Sodium	ppm	ASTM D5185m		24		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>.1	△ 0.843		
ppm Water	ppm	ASTM D6304	>1000	<u>▲</u> 8430		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

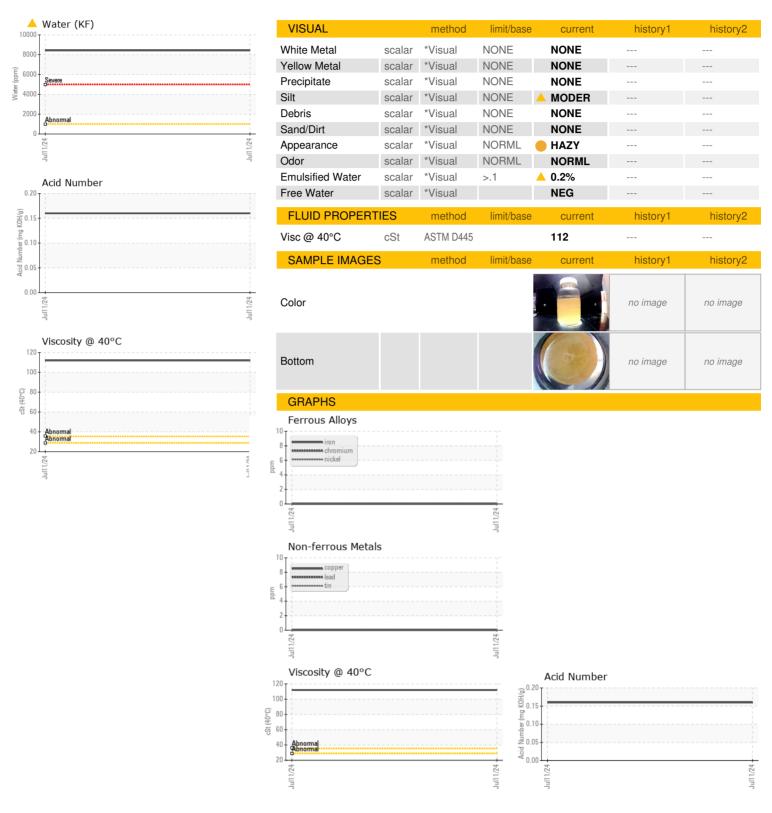
0.16

Acid Number (AN)

mg KOH/g ASTM D8045



OIL ANALYSIS REPORT







Certificate 12367

Laboratory Sample No.

Lab Number : 06234856 Unique Number : 11123690

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0930349

Received : 12 Jul 2024 **Tested** Diagnosed

: 15 Jul 2024 : 15 Jul 2024 - Don Baldridge

Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369. st - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

HORMEL FOODS - AUSTIN

1101 NORTH MAIN ST AUSTIN, MN US 55912

Contact: RYAN LOWE rslowe@hormel.com T: (507)437-5674 F: (507)437-9805