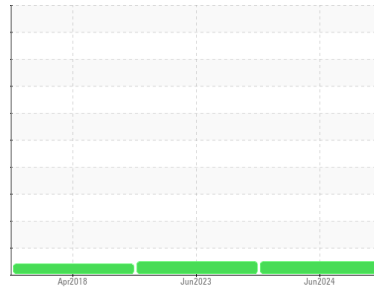




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER SFC 22ST 5884380 (S/N 1015)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA012362	KCPA001830	KCP07063
Sample Date	Client Info			20 Jun 2024	29 Jun 2023	18 Apr 2018
Machine Age	hrs	Client Info		18753	16086	1974
Oil Age	hrs	Client Info		1620	0	1974
Oil Changed	Client Info			Changed	N/A	Changed
Sample Status				NORMAL	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	<1
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	0	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	7	8	2
Tin	ppm	ASTM D5185m	>10	0	<1	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

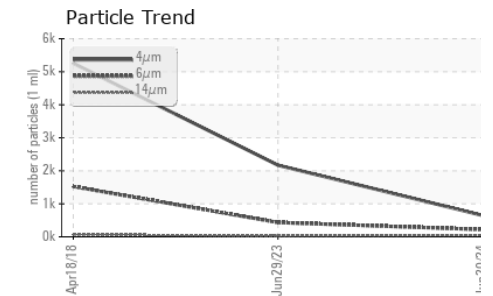
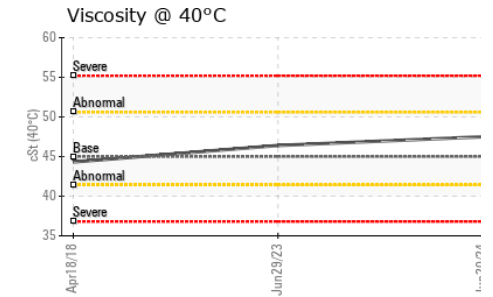
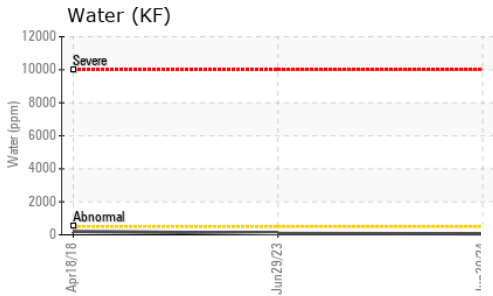
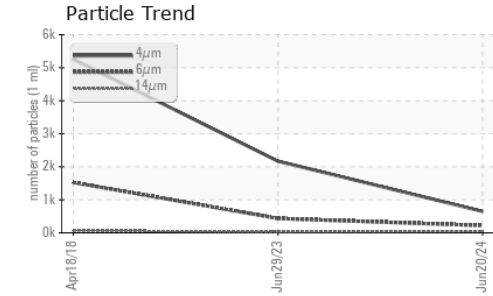
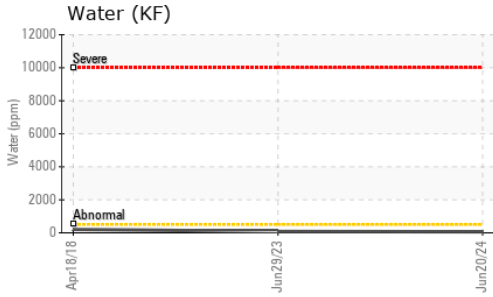
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	<1
Barium	ppm	ASTM D5185m	90	1	0	27
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	100	<1	7	76
Calcium	ppm	ASTM D5185m	0	<1	1	3
Phosphorus	ppm	ASTM D5185m	0	2	2	2
Zinc	ppm	ASTM D5185m	0	0	0	4
Sulfur	ppm	ASTM D5185m	23500	15731	20735	13610

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		2	2	23
Potassium	ppm	ASTM D5185m	>20	0	2	4
Water	%	ASTM D6304	>0.05	0.006	0.008	0.021
ppm Water	ppm	ASTM D6304	>500	65	80.9	210

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		648	2169	5257
Particles >6µm		ASTM D7647	>1300	221	434	1524
Particles >14µm		ASTM D7647	>80	49	30	66
Particles >21µm		ASTM D7647	>20	19	9	16
Particles >38µm		ASTM D7647	>4	0	0	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	17/15/13	18/16/12	18/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.42	0.41	0.356

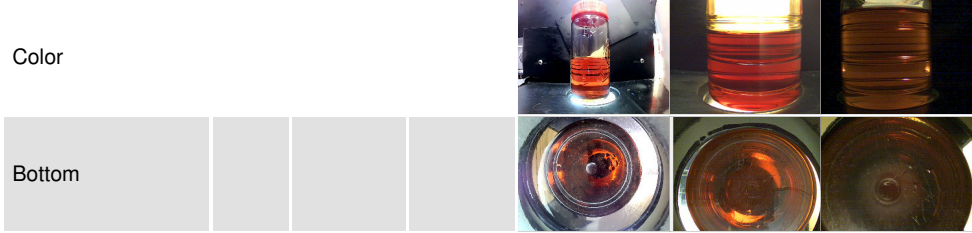
OIL ANALYSIS REPORT



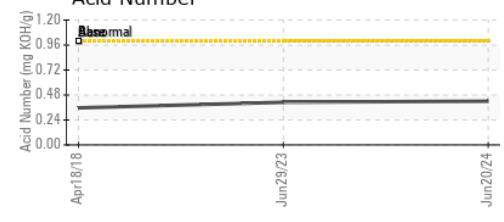
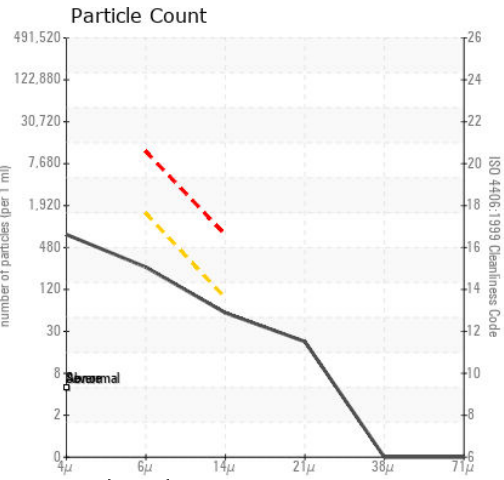
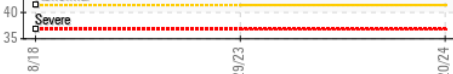
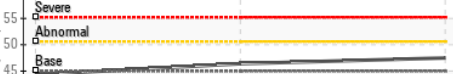
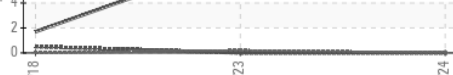
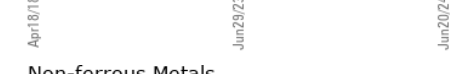
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	47.5	46.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA012362 **Received** : 12 Jul 2024
Lab Number : 06234900 **Tested** : 15 Jul 2024
Unique Number : 11123734 **Diagnosed** : 15 Jul 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

CMOP
 10 INDUSTRIAL AVE
 CHELMSFORD, MA
 US 01824
 Contact: JOSEPH SOUS
 JOSEPH.SOUSQ2@VA.GOV

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: