



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id

KAESER 9120038

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. There is too much water present in this sample to perform a particle count. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil. Free water present.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA020731	---	---
Sample Date	Client Info		09 Jul 2024	---	---
Machine Age	hrs	Client Info	1698	---	---
Oil Age	hrs	Client Info	1698	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	3	---	---
Chromium	ppm	ASTM D5185m >10	0	---	---
Nickel	ppm	ASTM D5185m >3	0	---	---
Titanium	ppm	ASTM D5185m >3	0	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >10	0	---	---
Lead	ppm	ASTM D5185m >10	0	---	---
Copper	ppm	ASTM D5185m >50	2	---	---
Tin	ppm	ASTM D5185m >10	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m 90	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m 90	23	---	---
Calcium	ppm	ASTM D5185m 2	2	---	---
Phosphorus	ppm	ASTM D5185m	5	---	---
Zinc	ppm	ASTM D5185m	29	---	---
Sulfur	ppm	ASTM D5185m	20064	---	---

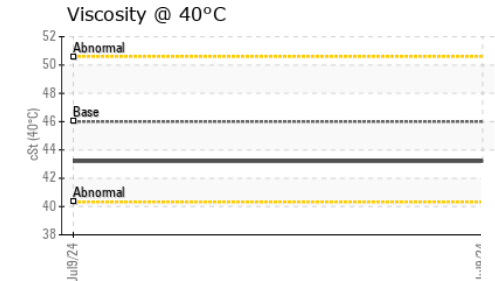
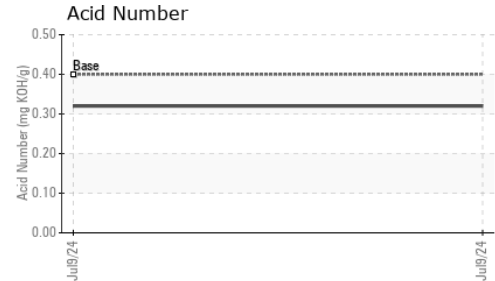
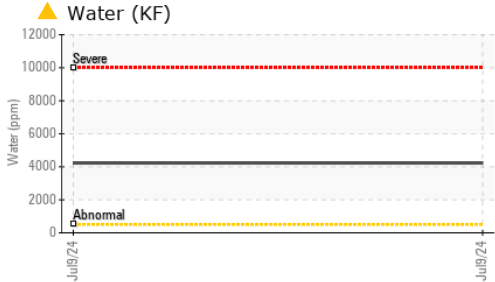
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	---	---
Sodium	ppm	ASTM D5185m	4	---	---
Potassium	ppm	ASTM D5185m >20	2	---	---
Water	%	ASTM D6304 >0.05	▲ 0.423	---	---
ppm Water	ppm	ASTM D6304 >500	▲ 4230	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.32	---	---

OIL ANALYSIS REPORT



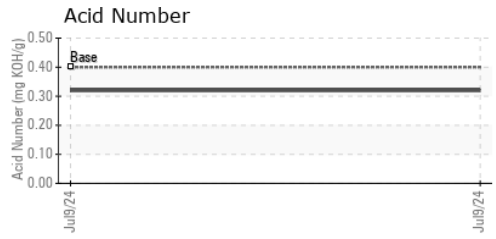
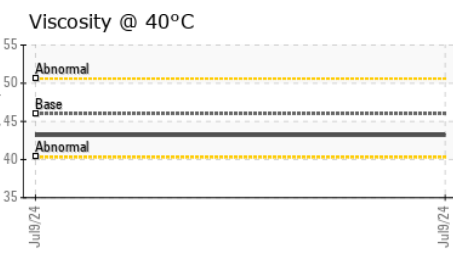
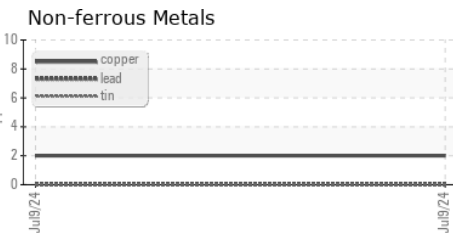
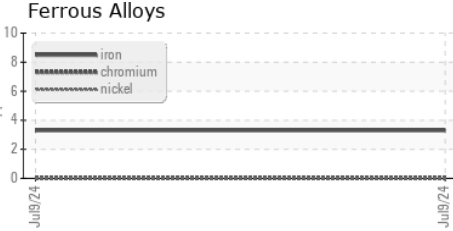
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---
Free Water	scalar	*Visual		▲ 1.0	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.2	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA020731 **Received** : 12 Jul 2024
Lab Number : 06234912 **Tested** : 15 Jul 2024
Unique Number : 11123746 **Diagnosed** : 15 Jul 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

AMAZON.COM SERVICES LLC DLI6
 6201 AVIATOR DR
 HAZELWOOD, MO
 US 63042
 Contact: AGGRAYDE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: