

## **OIL ANALYSIS REPORT**

WATER

### Machine Id

033CM412.002-PT

#### Component Turbine

Fluid ROYAL PURPLE SYNFILM GT 32 (500 GAL)

#### DIAGNOSIS

#### A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable.

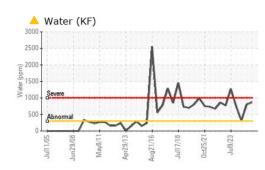
#### Fluid Condition

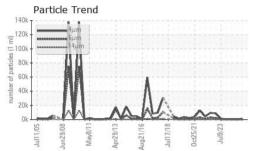
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

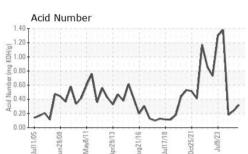
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0041062	RP0041058	RP0027572
Sample Date		Client Info		11 Jul 2024	09 Apr 2024	21 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				MARGINAL	MARGINAL	MARGINAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>15	0	0	0
Chromium	ppm	ASTM D5185m	>4	0	0	0
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m		<1	<1	<1
Copper	ppm	ASTM D5185m	>5	5	3	1
Tin	ppm	ASTM D5185m	>5	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	0	1
Phosphorus	ppm	ASTM D5185m		2559	2488	2531
Zinc	ppm	ASTM D5185m		0	0	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	0	<1
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.03	<u> </u>	▲ 0.079	<b>0.030</b>
ppm Water	ppm	ASTM D6304	>300	<b>A</b> 867	<b>A</b> 796	<b>3</b> 07
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1212	493	655
Particles >6µm		ASTM D7647	>1300	206	103	134
Particles >14µm		ASTM D7647	>160	12	16	15
Particles >21µm		ASTM D7647	>40	4	6	4
Particles >38µm		ASTM D7647	>10	1	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>/17/14	17/15/11	16/14/11	17/14/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.32	0.24	0.18

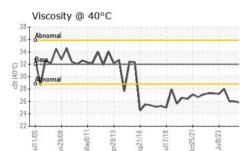


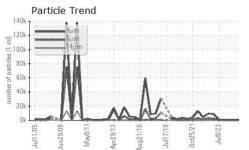
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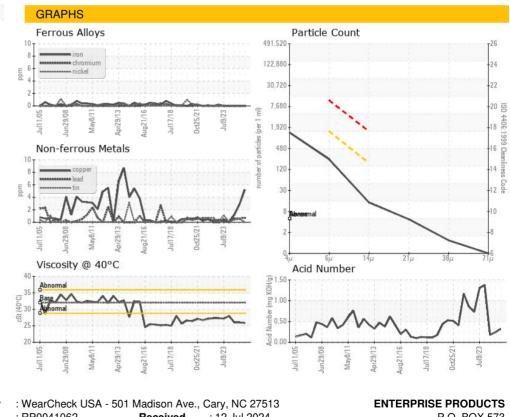


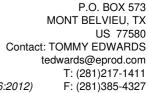
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	25.8	26.0	26.0
SAMPLE IMAGES		method	limit/base	current	history1	history2

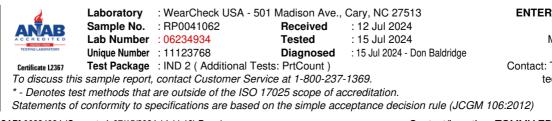
Color



Bottom







Report Id: ENTHOU [WUSCAR] 06234934 (Generated: 07/15/2024 14:11:12) Rev: 1

Contact/Location: TOMMY EDWARDS - ENTHOU

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