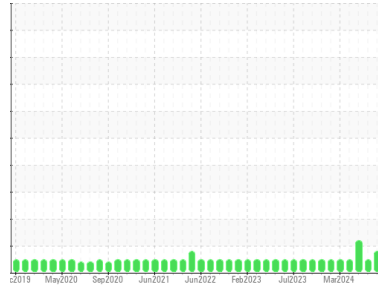




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

UTILITIES

Machine Id

MAIN INCOMING HYD BULK TANK (S/N 16-2600-0100)

Component

Tank Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 46 (--- QTS)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0043994	RP0044041	RP0042514
Sample Date	Client Info		11 Jul 2024	06 Jun 2024	08 May 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	ATTENTION

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	0	0
Chromium	ppm	ASTM D5185m >20	0	<1	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	2	0
Lead	ppm	ASTM D5185m >20	0	<1	0
Copper	ppm	ASTM D5185m >20	0	<1	<1
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	<1	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 25	2	<1	2
Calcium	ppm	ASTM D5185m 200	65	47	21
Phosphorus	ppm	ASTM D5185m 300	338	320	740
Zinc	ppm	ASTM D5185m 370	435	437	878

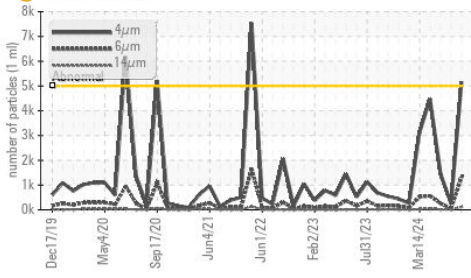
CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	1	2	<1
Sodium	ppm	ASTM D5185m	1	0	0
Potassium	ppm	ASTM D5185m >20	0	<1	1
Water	%	ASTM D6304 >0.05	0.003	0.00	0.002
ppm Water	ppm	ASTM D6304 >500	31	0	25

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	5172	252	1455
Particles >6µm	ASTM D7647	>1300	1300	51	259
Particles >14µm	ASTM D7647	>160	110	2	18
Particles >21µm	ASTM D7647	>40	29	0	7
Particles >38µm	ASTM D7647	>10	1	0	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/17/14	15/13/9	18/15/11

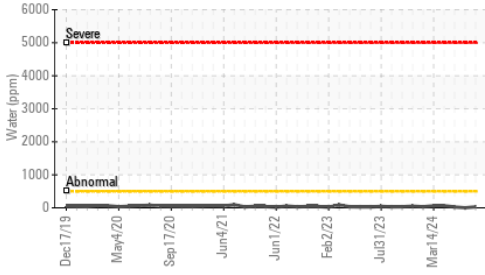
FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.35	0.34	1.11

OIL ANALYSIS REPORT

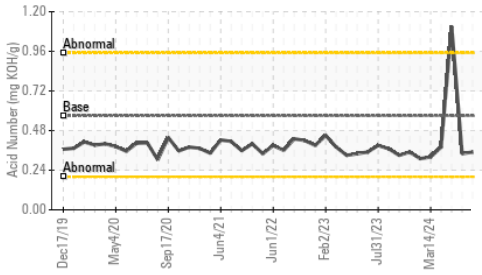
Particle Trend



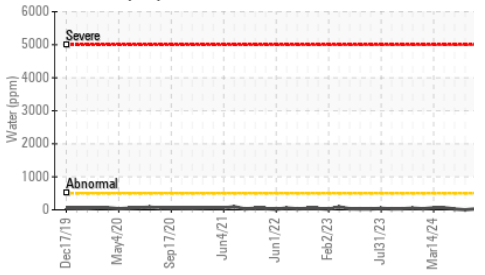
Water (KF)



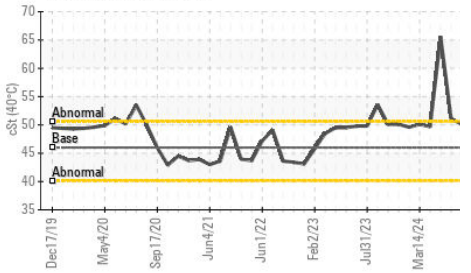
Acid Number



Water (KF)



Viscosity @ 40°C



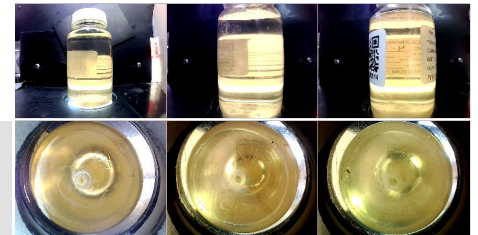
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	50.1	51.1	65.59

SAMPLE IMAGES	method	limit/base	current	history1	history2
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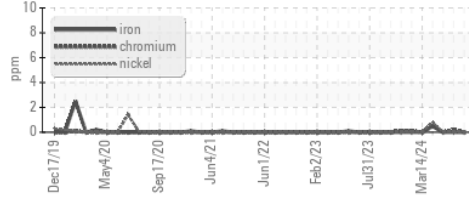
Color

Bottom

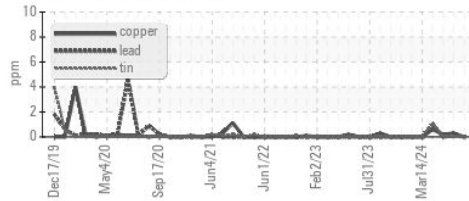


GRAPHS

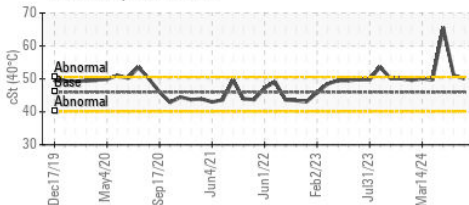
Ferrous Alloys



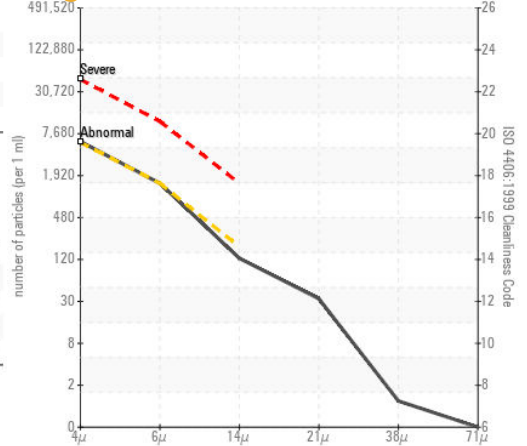
Non-ferrous Metals



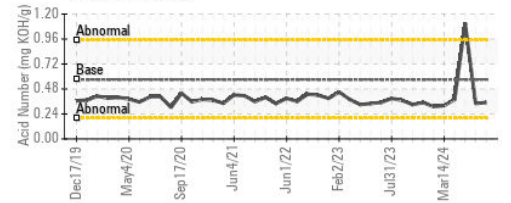
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : RP0043994

Lab Number : 06234939

Unique Number : 11123773

Test Package : IND 2

Received : 12 Jul 2024

Tested : 15 Jul 2024

Diagnosed : 15 Jul 2024 - Wes Davis

OUTOKUMPU STAINLESS USA

HWY 43 N

CALVERT, AL

US 36513

Contact: MARIO JOHNSON

Mario.johnson@outokumpu.com

T: (251)321-4105

F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)