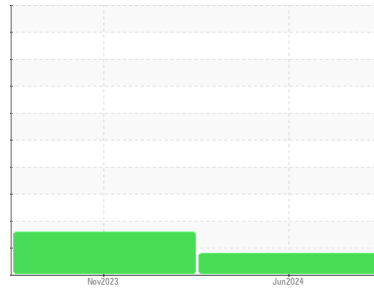




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 8812024
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA019379	KCPA011333	---
Sample Date	Client Info		24 Jun 2024	08 Nov 2023	---
Machine Age	hrs	Client Info	3975	1778	---
Oil Age	hrs	Client Info	3975	814	---
Oil Changed	Client Info		N/A	N/A	---
Sample Status			ATTENTION	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	2	---
Chromium	ppm	ASTM D5185m >10	0	<1	---
Nickel	ppm	ASTM D5185m >3	0	<1	---
Titanium	ppm	ASTM D5185m >3	0	<1	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	<1	<1	---
Lead	ppm	ASTM D5185m >10	0	<1	---
Copper	ppm	ASTM D5185m >50	8	2	---
Tin	ppm	ASTM D5185m >10	<1	<1	---
Vanadium	ppm	ASTM D5185m	0	<1	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---
Barium	ppm	ASTM D5185m 90	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	0	<1	---
Magnesium	ppm	ASTM D5185m 90	1	0	---
Calcium	ppm	ASTM D5185m 2	0	0	---
Phosphorus	ppm	ASTM D5185m	0	0	---
Zinc	ppm	ASTM D5185m	0	0	---
Sulfur	ppm	ASTM D5185m	21372	18052	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	2	2	---
Sodium	ppm	ASTM D5185m	3	15	---
Potassium	ppm	ASTM D5185m >20	1	2	---
Water	%	ASTM D6304 >0.05	0.017	0.029	---
ppm Water	ppm	ASTM D6304 >500	178	295.3	---

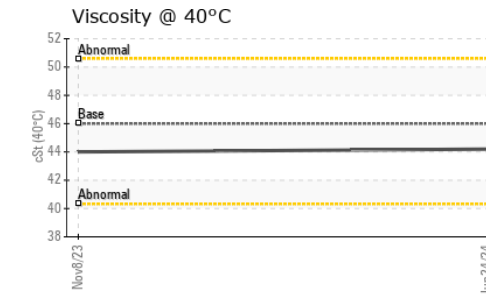
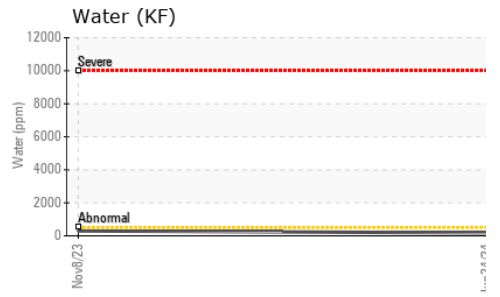
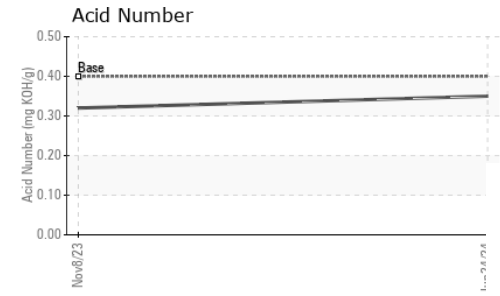
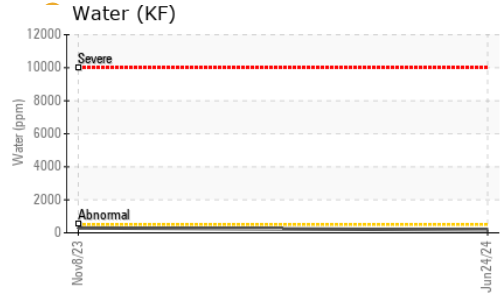
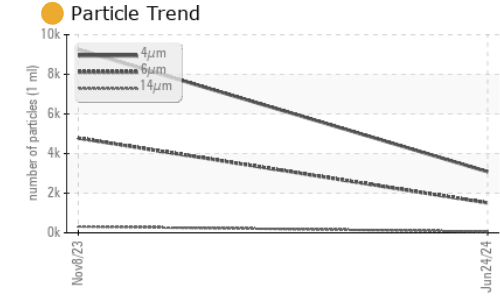
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		3082	9251	---
Particles >6µm	ASTM D7647 >1300		1507	▲ 4781	---
Particles >14µm	ASTM D7647 >80		61	▲ 318	---
Particles >21µm	ASTM D7647 >20		7	▲ 67	---
Particles >38µm	ASTM D7647 >4		0	3	---
Particles >71µm	ASTM D7647 >3		0	0	---
Oil Cleanliness	ISO 4406 (c) >--/17/13		19/18/13	▲ 20/19/15	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.35	0.32	---

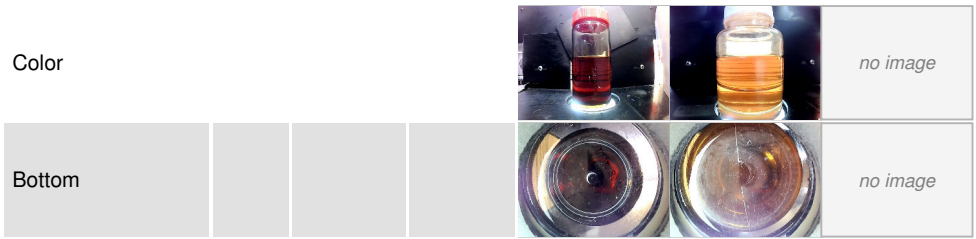
OIL ANALYSIS REPORT



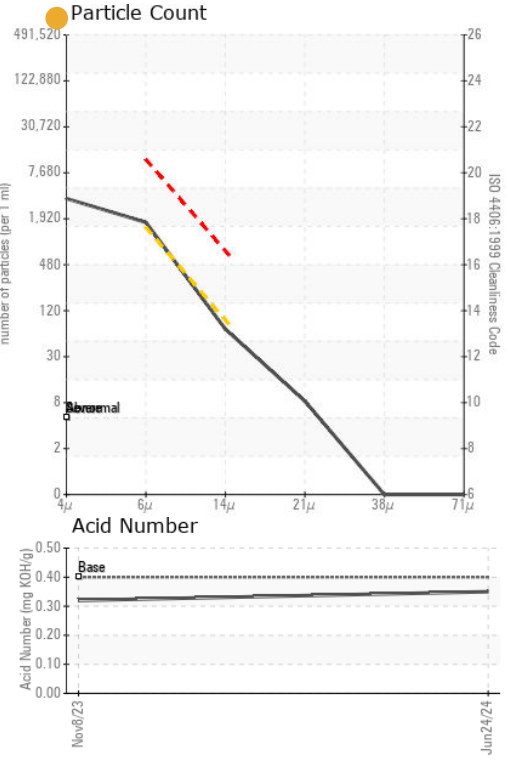
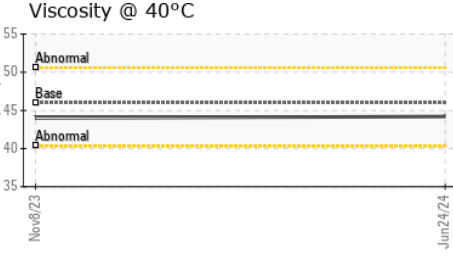
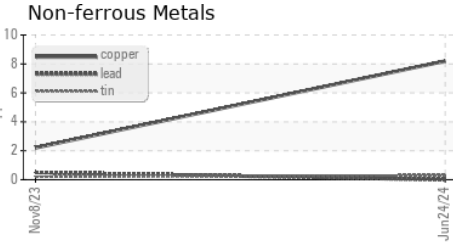
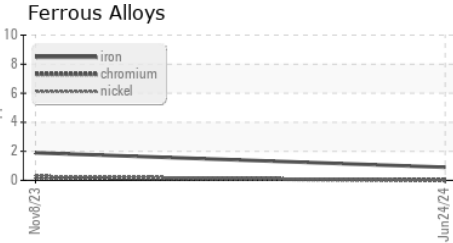
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.2	44.0	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA019379 **Received** : 12 Jul 2024
Lab Number : 06234961 **Tested** : 15 Jul 2024
Unique Number : 11123795 **Diagnosed** : 15 Jul 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

ST LOUIS ZOO
 5930 BETHOLD AVE
 ST. LOUIS, MO
 US 63110
 Contact: JETT
 JETT@STLZOO.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)