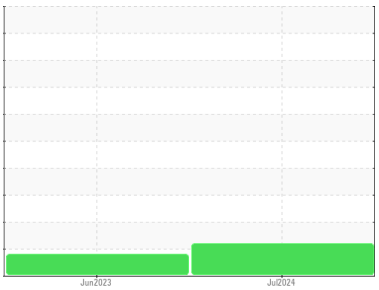
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
TOP DR
Component
Gearbox
Fluid
AW HYDRAULIC OIL ISO 100 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The oil viscosity is lower than normal. Confirmed. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USP0012270**	USP244791	---
Sample Date		Client Info		**11 Jul 2024**	08 Jun 2023	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**ABNORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**33**	6	---
Chromium	ppm	ASTM D5185m	>15	**0**	0	---
Nickel	ppm	ASTM D5185m	>15	**0**	0	---
Titanium	ppm	ASTM D5185m		**0**	0	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>25	**<1**	0	---
Lead	ppm	ASTM D5185m	>100	**0**	0	---
Copper	ppm	ASTM D5185m	>200	**0**	0	---
Tin	ppm	ASTM D5185m	>25	**0**	0	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	---
Barium	ppm	ASTM D5185m	5	**0**	0	---
Molybdenum	ppm	ASTM D5185m	5	**0**	0	---
Manganese	ppm	ASTM D5185m		**<1**	<1	---
Magnesium	ppm	ASTM D5185m	25	**0**	0	---
Calcium	ppm	ASTM D5185m	200	**0**	0	---
Phosphorus	ppm	ASTM D5185m	300	**564**	592	---
Zinc	ppm	ASTM D5185m	370	**0**	0	---
Sulfur	ppm	ASTM D5185m	2500	**1237**	1428	---

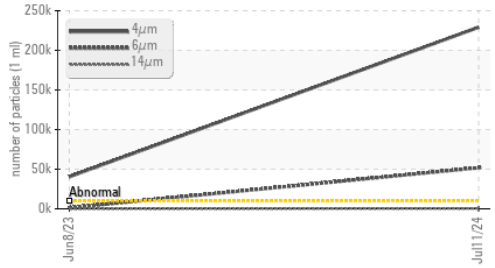
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**4**	<1	---
Sodium	ppm	ASTM D5185m		**2**	0	---
Potassium	ppm	ASTM D5185m	>20	**0**	<1	---
Water	%	ASTM D6304	>0.2	**0.006**	0.004	---
ppm Water	ppm	ASTM D6304	>2000	**61**	46.9	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **229137**	▲ 40476	---
Particles >6µm		ASTM D7647	>2500	▲ **51771**	1276	---
Particles >14µm		ASTM D7647	>640	**303**	21	---
Particles >21µm		ASTM D7647	>160	**29**	5	---
Particles >38µm		ASTM D7647	>40	**0**	0	---
Particles >71µm		ASTM D7647	>10	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	▲ **25/23/15**	▲ 23/17/12	---

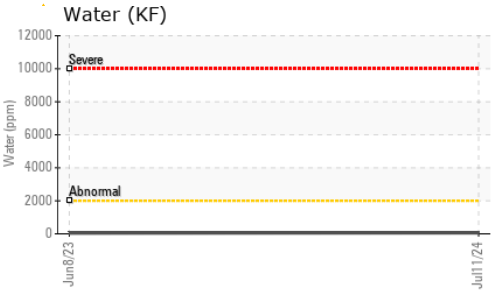
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.19**	0.09	---

OIL ANALYSIS REPORT

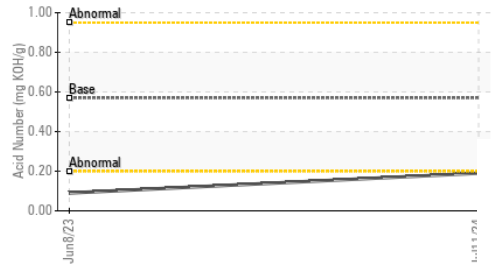
Particle Trend



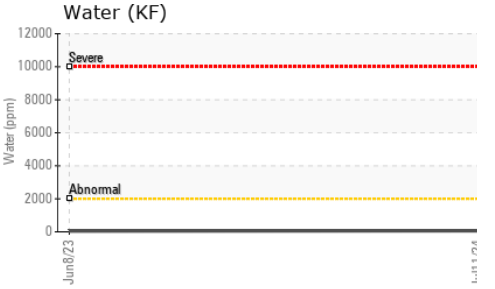
Water (KF)



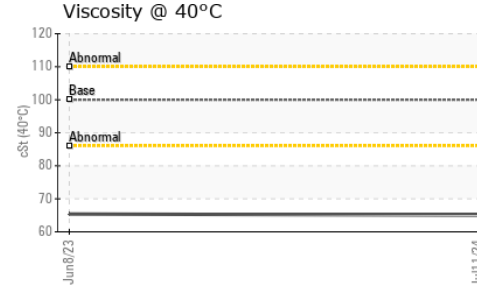
Acid Number



Water (KF)

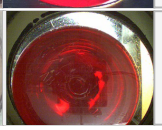


Viscosity @ 40°C



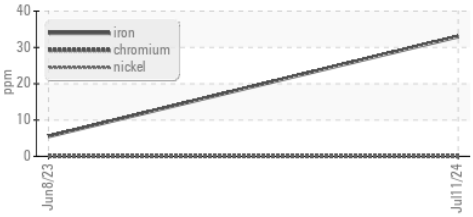
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	**65.05**	65.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					no image
Bottom					no image

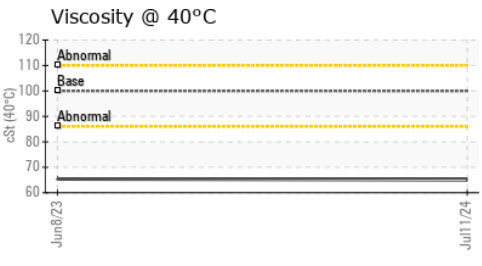
GRAPHS

Ferrous Alloys

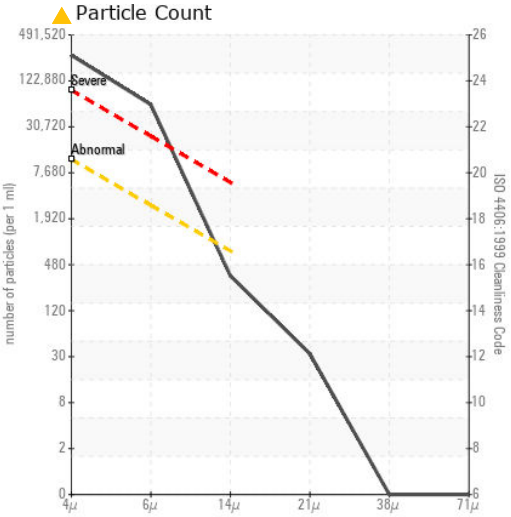


Non-ferrous Metals

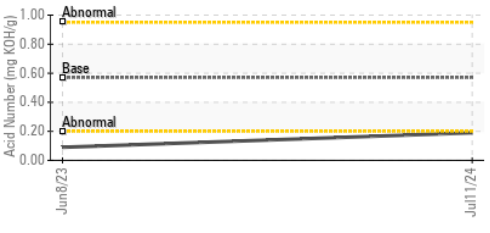
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0012270
Lab Number : 06234987
Unique Number : 11123821
Test Package : IND 2

Received : 12 Jul 2024
Tested : 17 Jul 2024
Diagnosed : 17 Jul 2024 - Doug Bogart

KraftHeinz - Cedar Rapids - Plant 8370
4601 C ST SW
CEDAR RAPIDS, IA
US 52404
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: