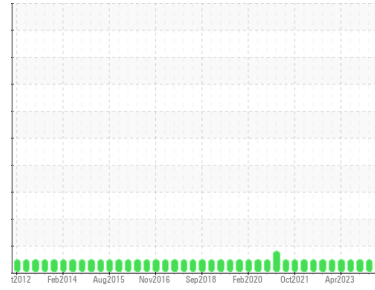




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**FES AWG 6 (S/N 910035)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0012273</b>	USP0007860	USP0004157
Sample Date	Client Info			<b>10 Jul 2024</b>	08 Apr 2024	07 Dec 2023
Machine Age	hrs	Client Info		<b>35816</b>	36802	35806
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>&lt;1</b>	<1	0
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m		<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>8	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m	>4	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

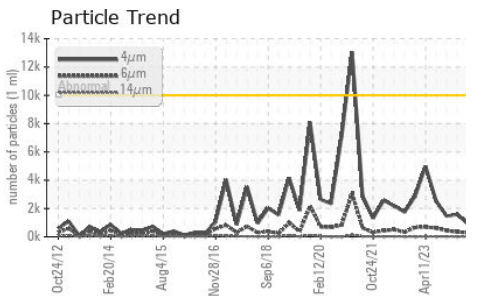
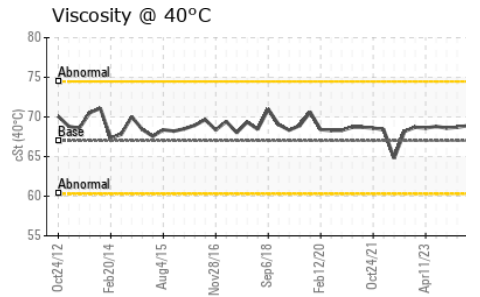
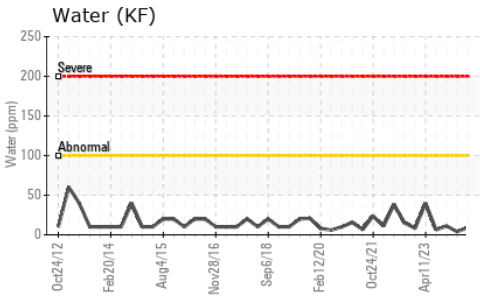
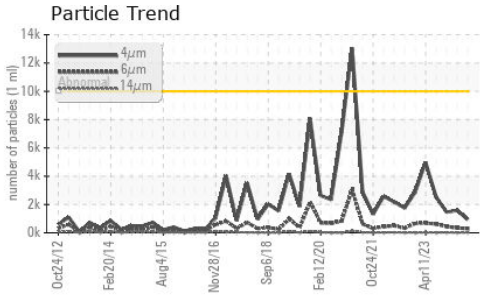
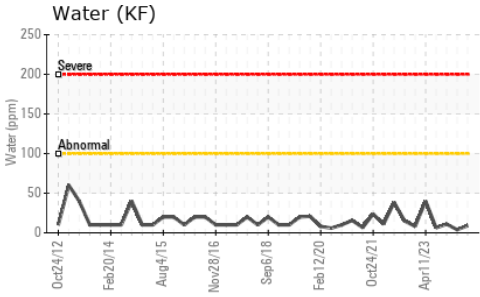
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	<1
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	50	<b>50</b>	41	95

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>6</b>	2	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	0	2
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304	>0.01	<b>0.001</b>	0.001	0.001
ppm Water	ppm	ASTM D6304	>100	<b>9</b>	4	11

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>939</b>	1587	1461
Particles >6µm		ASTM D7647	>2500	<b>294</b>	344	447
Particles >14µm		ASTM D7647	>320	<b>22</b>	15	30
Particles >21µm		ASTM D7647	>80	<b>6</b>	4	8
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>17/15/12</b>	18/16/11	18/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	<b>0.014</b>	0.014	0.014

# OIL ANALYSIS REPORT



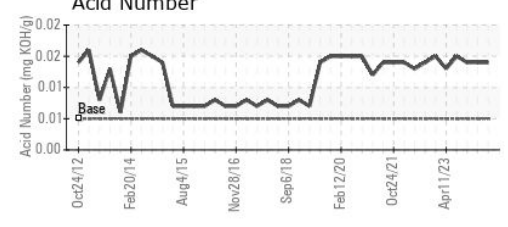
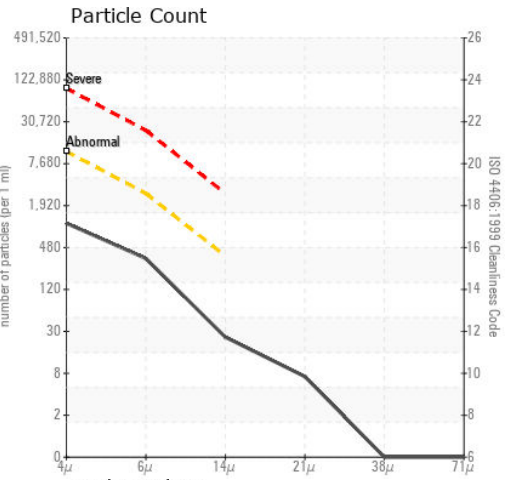
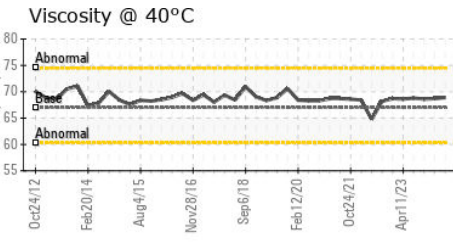
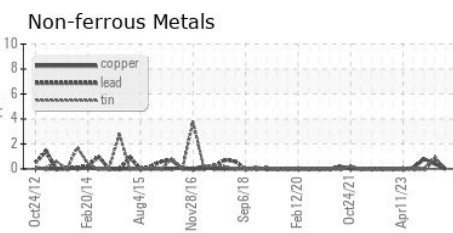
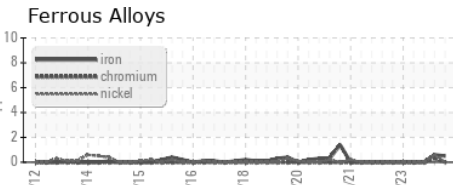
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	68.9	68.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0012273  
**Lab Number** : 06234988  
**Unique Number** : 11123822  
**Test Package** : IND 2  
**Received** : 12 Jul 2024  
**Tested** : 15 Jul 2024  
**Diagnosed** : 15 Jul 2024 - Doug Bogart

**ELITE LOGISTICS-SPRINGFIELD**  
 3201 E DIVISION  
 SPRINGFIELD, MO  
 US 65802  
 Contact: RICK DUVAL

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (417)875-4270  
 F: (417)875-4089