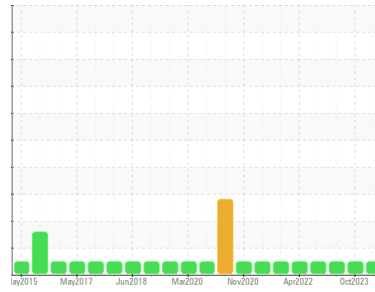




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**STL64.1**

Machine Id

**STL 64-1 UNCOILER - MAIN (S/N 16-5130-0115)**

Component

**Main Gearbox**

Fluid

**ROYAL PURPLE SYNERGY 90/220 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0043999</b>	RP0038613	RP0034548
Sample Date	Client Info		<b>11 Jul 2024</b>	03 Oct 2023	25 Apr 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>52</b>	44	57
Iron	ppm	ASTM D5185m >200	<b>47</b>	44	48
Chromium	ppm	ASTM D5185m >15	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>6</b>	6	4
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>2</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	2
Calcium	ppm	ASTM D5185m	<b>2</b>	4	6
Phosphorus	ppm	ASTM D5185m 370	<b>220</b>	219	212
Zinc	ppm	ASTM D5185m	<b>4</b>	7	15

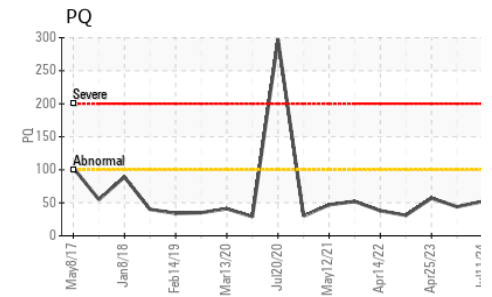
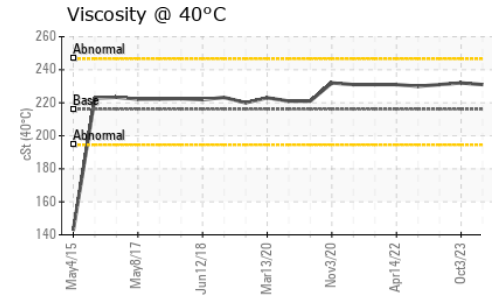
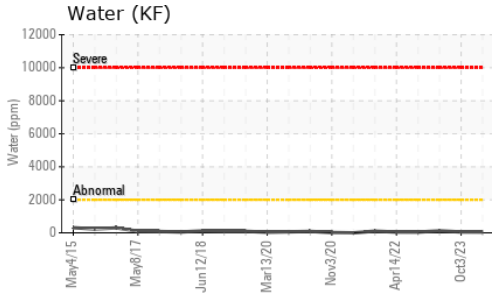
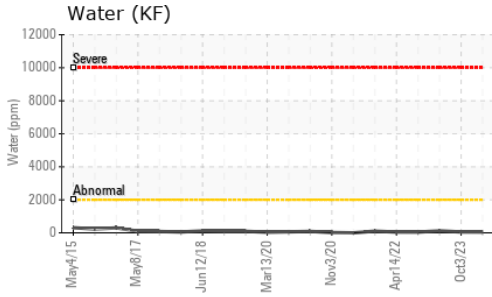
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>3</b>	2	2
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Water	%	ASTM D6304 >0.2	<b>0.004</b>	0.005	0.012
ppm Water	ppm	ASTM D6304 >2000	<b>47</b>	51.0	123.0

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.33	<b>0.44</b>	0.45	0.44

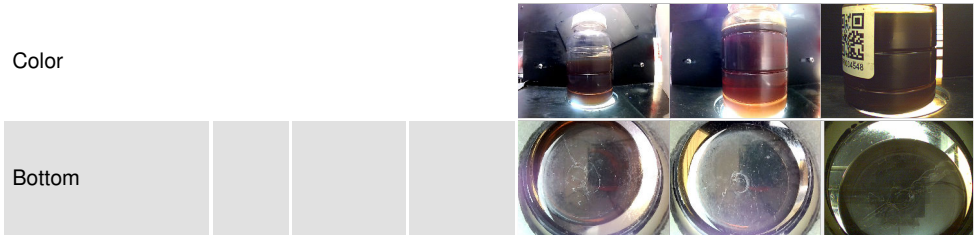
# OIL ANALYSIS REPORT



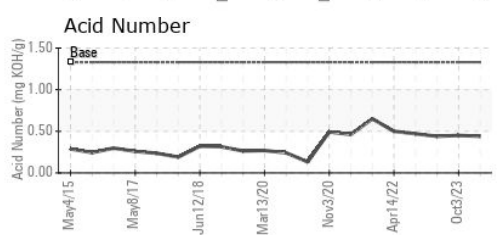
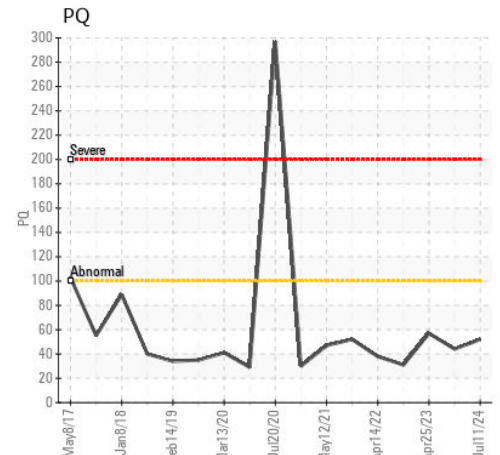
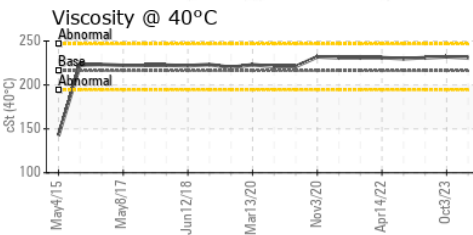
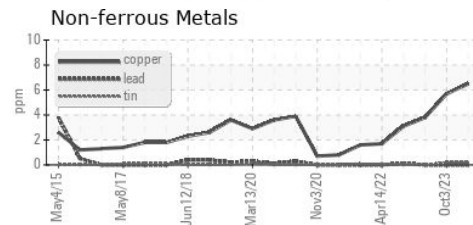
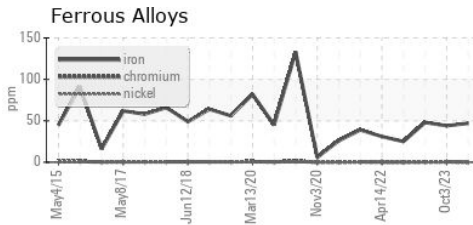
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	216.1	231	231

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0043999 **Received** : 12 Jul 2024  
**Lab Number** : 06235052 **Tested** : 15 Jul 2024  
**Unique Number** : 11123886 **Diagnosed** : 15 Jul 2024 - Wes Davis  
**Test Package** : IND 2 ( Additional Tests: PQ )

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)