

# **OIL ANALYSIS REPORT**

## Area TE-PAO FG Machine Id KAESER 1090 - ELIQUITECH

Component Compressor

#### DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

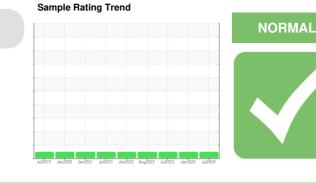
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	1ATION	method				history2
Sample Number		Client Info		UCH06235063	UCH06059394	UCH05900061
Sample Date		Client Info		11 Jul 2024	03 Jan 2024	13 Jul 2023
Machine Age	hrs	Client Info		12362	11735	10907
Oil Age	hrs	Client Info		2	828	2
Oil Changed		Client Info		Changed	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	J	method	limit/base	current	history1	history2
Water	V	WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	1	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	<1
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>50	0	<1	<1
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	2	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	1	2
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		509	461	521
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		669	575	738
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	0	1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.36	0.27	0.39

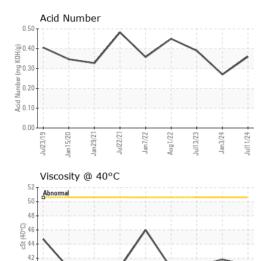


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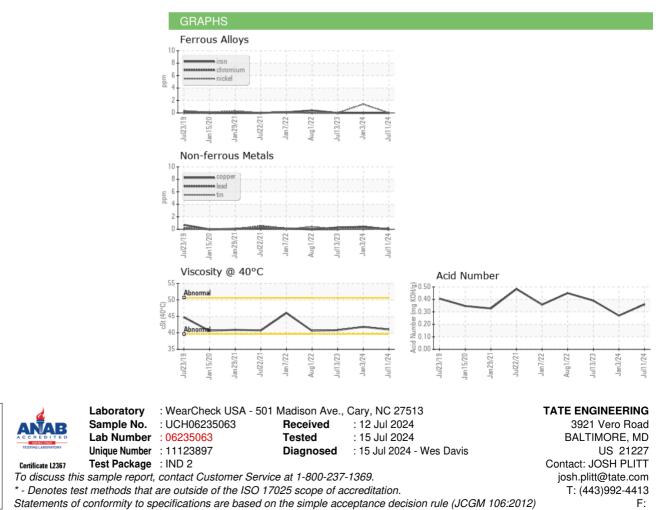


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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		41.0	41.8	40.8
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color					a	
Bottom						



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Contact/Location: JOSH PLITT - UCTATBAL