

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area AREA 3 EXTRUSION Machine to N9-B EXTRUDER GEARBOX

Component Gearbox

Fluid PETRO CANADA ENDURATEX EP 150 (33 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

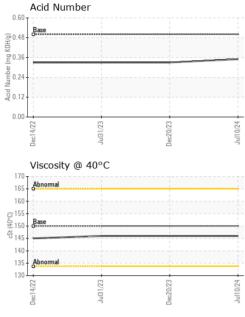
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KFS0005102	KFS0004192	WC0762603
Sample Date		Client Info		10 Jul 2024	20 Dec 2023	31 Jul 2023
Machine Age	yrs	Client Info		0	0	6
Oil Age	yrs	Client Info		0	0	6
Oil Changed		Client Info		Filtered	Oil Added	Filtered
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	8	5	10
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	0	0
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m	>200	4	2	5
Tin	ppm	ASTM D5185m	>25	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	55	14	16	16
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1	<1
Magnesium	ppm	ASTM D5185m	2	0	<1	0
Calcium	ppm	ASTM D5185m	6	<1	2	0
Phosphorus	ppm	ASTM D5185m	250	229	234	270
Zinc	ppm	ASTM D5185m	3	0	0	<1
Sulfur	ppm	ASTM D5185m	7500	8007	6197	9557
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1	<1	2
Sodium	ppm	ASTM D5185m		<1	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.5	0.35	0.33	0.33





OIL ANALYSIS REPORT



Laboratory Sample No. Lab Number Unique Number Test Package To discuss this sample report,	: KF : 062	S0005102 235085	A - 501	Madison Ave., Cary, NC 27513 Received : 12 Jul 2024 Tested : 15 Jul 2024 Diagnosed : 15 Jul 2024 - Wes Davis <i>e at 1-800-237-1369.</i> 025 scope of accreditation.				Berry Global Inc Nashville 463 Harding Industrial Drive Nashville, TN US 37211 Contact: Mike Kraay mikekraay@berryglobal.com T: (615)833-1572			
		(200 9) 150 - 140 - 130 -	Base Abnormal	Jul31/23 +		Dec20/23 +	Jul10/24	(0.60 (0.48 0.36 0.36 0.24 0.24 0.24 0.00	Dec14/22	Jul31/23	Dec20/23
		170 160	Viscosity @	40°C		Dec20/23	Jul10/24	(^{0.60}	Acid Numb	er	
		10 - 8 - Edd 4 - 2 -	copper lead tin								
			Non-ferrous	Metals	5	Dec20/23	Jul10/24				
			GRAPHS Ferrous Allo	\frown			_				
			ottom						no image		no image
Dec20/23 -	Jul10/24 +		olor						no image		no image
			isc @ 40°C SAMPLE IN	IAGES	cSt	ASTM D44	5 150.0 limit/l	base	146 current	146 history1	146 history2
			FLUID PRC	PERT	IES	method	limit/l	base	current	history1	history2
1			ree Water		scalar	*Visual			NEG	NEG	NEG
	,		mulsified Wa	ıter	scalar scalar	*Visual	>0.2	1L	NEG	NEG	NEG
Dec20/23	Jul10/24	_	ppearance dor		scalar	*Visual *Visual	NORM		NORML NORML	NORML	NORML NORML
			and/Dirt		scalar	*Visual	NONE		NONE	NONE	NONE
		D	ebris		scalar	*Visual	NONE		NONE	NONE	NONE
		S	-		scalar	*Visual	NONE		NONE	NONE	NONE
			recipitate		scalar scalar	*Visual *Visual	NONE NONE		NONE	NONE	NONE
			/hite Metal ellow Metal		scalar	*Visual	NONE		NONE NONE	NONE	NONE

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Submitted By: Mike Kraay

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