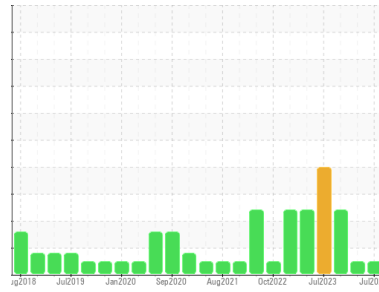




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**WESTERN STAR 30**  
 Component  
**Diesel Engine**  
 Fluid  
**SHELL 15W40 (42 QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>RW0004653</b>   | RW0004646   | RW0004644   |
| Sample Date   | Client Info |             | <b>08 Jul 2024</b> | 09 Feb 2024 | 01 Nov 2023 |
| Machine Age   | mls         | Client Info | <b>674589</b>      | 664040      | 654294      |
| Oil Age       | mls         | Client Info | <b>10204</b>       | 9750        | 10203       |
| Oil Changed   | Client Info |             | <b>Changed</b>     | Changed     | Changed     |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | ABNORMAL    |

## CONTAMINATION

|        | method    | limit/base | current        | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel   | WC Method | >5         | <b>&lt;1.0</b> | <1.0     | <1.0     |
| Water  | WC Method | >0.2       | <b>NEG</b>     | NEG      | NEG      |
| Glycol | WC Method |            | <b>NEG</b>     | NEG      | NEG      |

## WEAR METALS

|          | method | limit/base       | current      | history1 | history2 |
|----------|--------|------------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >100 | <b>43</b>    | 37       | 71       |
| Chromium | ppm    | ASTM D5185m >6   | <b>&lt;1</b> | 2        | 3        |
| Nickel   | ppm    | ASTM D5185m >4   | <b>0</b>     | <1       | <1       |
| Titanium | ppm    | ASTM D5185m >2   | <b>0</b>     | <1       | <1       |
| Silver   | ppm    | ASTM D5185m >2   | <b>&lt;1</b> | <1       | <1       |
| Aluminum | ppm    | ASTM D5185m >30  | <b>4</b>     | 3        | 6        |
| Lead     | ppm    | ASTM D5185m >10  | <b>2</b>     | 2        | 3        |
| Copper   | ppm    | ASTM D5185m >150 | <b>8</b>     | 12       | 33       |
| Tin      | ppm    | ASTM D5185m >4   | <b>&lt;1</b> | 1        | 1        |
| Vanadium | ppm    | ASTM D5185m      | <b>0</b>     | <1       | <1       |
| Cadmium  | ppm    | ASTM D5185m      | <b>0</b>     | <1       | <1       |

## ADDITIVES

|            | method | limit/base  | current     | history1 | history2 |
|------------|--------|-------------|-------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>37</b>   | 44       | 37       |
| Barium     | ppm    | ASTM D5185m | <b>0</b>    | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m | <b>87</b>   | 87       | 94       |
| Manganese  | ppm    | ASTM D5185m | <b>0</b>    | 1        | 1        |
| Magnesium  | ppm    | ASTM D5185m | <b>53</b>   | 52       | 64       |
| Calcium    | ppm    | ASTM D5185m | <b>2277</b> | 2108     | 2305     |
| Phosphorus | ppm    | ASTM D5185m | <b>1045</b> | 911      | 1047     |
| Zinc       | ppm    | ASTM D5185m | <b>1305</b> | 1178     | 1297     |
| Sulfur     | ppm    | ASTM D5185m | <b>4228</b> | 3848     | 3823     |

## CONTAMINANTS

|           | method | limit/base       | current  | history1 | history2 |
|-----------|--------|------------------|----------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >20  | <b>8</b> | 9        | 23       |
| Sodium    | ppm    | ASTM D5185m >150 | <b>2</b> | 0        | 2        |
| Potassium | ppm    | ASTM D5185m >20  | <b>2</b> | 2        | 4        |

## INFRA-RED

|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844 >3  | <b>0.4</b>  | 0.3      | 0.4      |
| Nitration | Abs/cm   | *ASTM D7624 >20 | <b>11.3</b> | 11.5     | 11.4     |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | <b>20.7</b> | 21.1     | 20.9     |

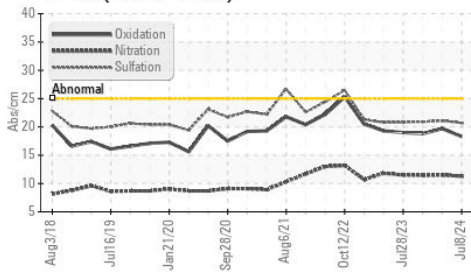
## FLUID DEGRADATION

|                  | method   | limit/base      | current     | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Oxidation        | Abs/.1mm | *ASTM D7414 >25 | <b>18.3</b> | 19.7     | 18.8     |
| Base Number (BN) | mg KOH/g | ASTM D2896      | <b>8.26</b> | 7.25     | 8.27     |



# OIL ANALYSIS REPORT

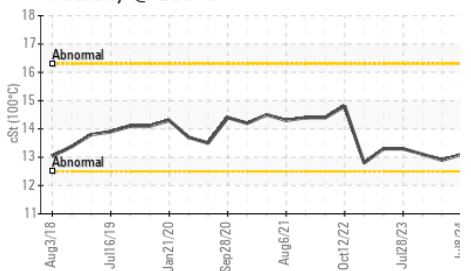
FT-IR (Direct Trend)



Base Number



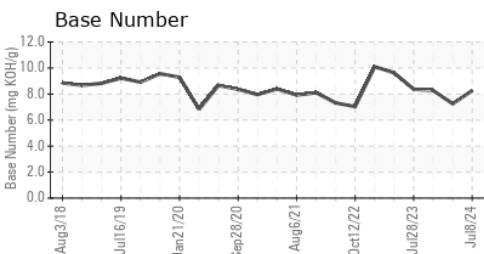
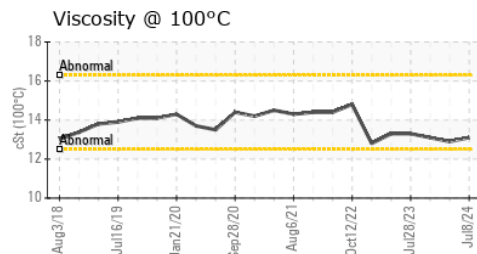
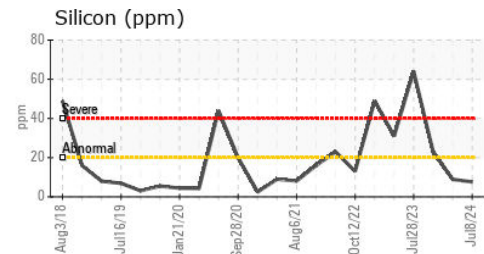
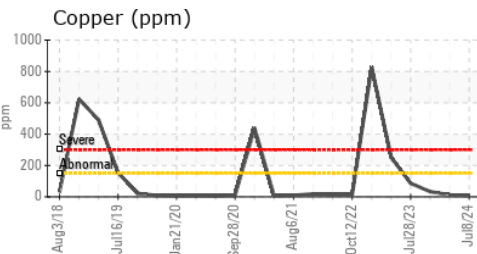
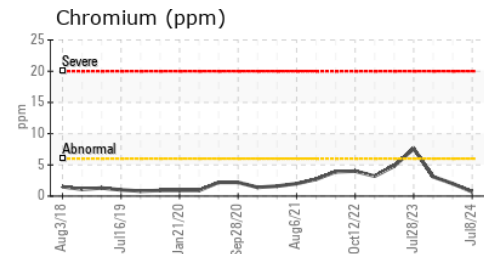
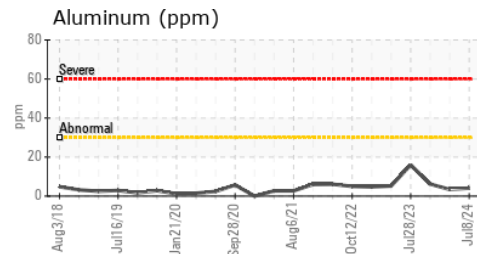
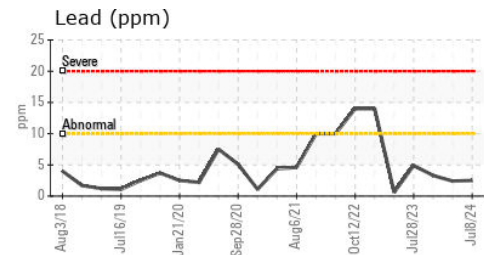
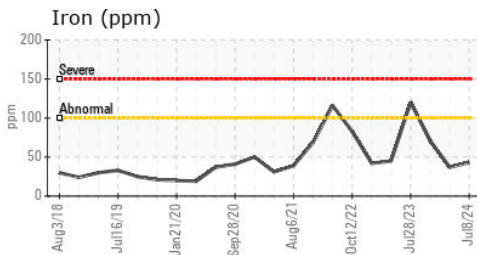
Viscosity @ 100°C



| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C     | cSt    | ASTM D445  | 13.1    | 12.9     | 13.1     |

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RW0004653  
**Lab Number** : 06235148  
**Unique Number** : 11123982  
**Test Package** : MOB 2

**ROTHIG FOREST PRODUCTS, INC.**  
 PO BOX 340  
 LUTHER, MI  
 US 49656

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**Received** : 12 Jul 2024  
**Tested** : 15 Jul 2024  
**Diagnosed** : 15 Jul 2024 - Wes Davis

Contact: DOUG NELSON  
 ROTHIGFORESTPRODUCTS@GMAIL.COM  
 T: (231)266-8292  
 F: (231)266-8578