

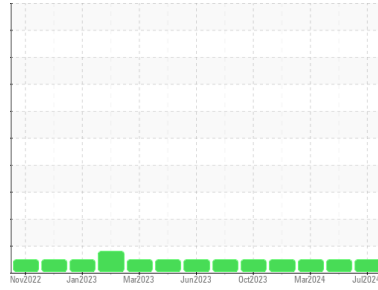


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR D6 10032 (S/N KEW01099)**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)**

Sample Rating Trend



**NORMAL**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0898988</b>	WC0913298	WC0913223
Sample Date	Client Info		<b>11 Jul 2024</b>	21 May 2024	27 Mar 2024
Machine Age	hrs	Client Info	<b>7293</b>	6538	5940
Oil Age	hrs	Client Info	<b>757</b>	598	727
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>33</b>	19	18
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	0
Nickel	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	1	0
Aluminum	ppm	ASTM D5185m >25	<b>2</b>	3	2
Lead	ppm	ASTM D5185m >40	<b>22</b>	6	3
Copper	ppm	ASTM D5185m >330	<b>4</b>	4	3
Tin	ppm	ASTM D5185m >15	<b>0</b>	1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	<b>0</b>	1	4
Barium	ppm	ASTM D5185m 1	<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m 60	<b>63</b>	61	61
Manganese	ppm	ASTM D5185m 1	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 1010	<b>1049</b>	969	980
Calcium	ppm	ASTM D5185m 1070	<b>1270</b>	1165	1163
Phosphorus	ppm	ASTM D5185m 1150	<b>1087</b>	1054	1091
Zinc	ppm	ASTM D5185m 1270	<b>1336</b>	1267	1328
Sulfur	ppm	ASTM D5185m 2060	<b>3377</b>	3070	3472

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>4</b>	4	3
Sodium	ppm	ASTM D5185m	<b>4</b>	2	2
Potassium	ppm	ASTM D5185m >20	<b>0</b>	2	0

## INFRA-RED

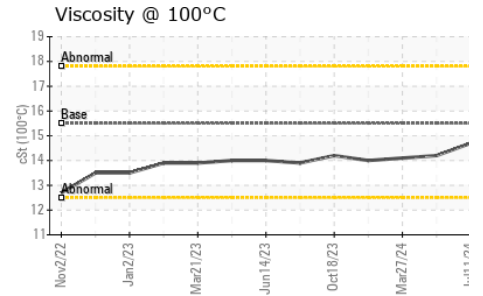
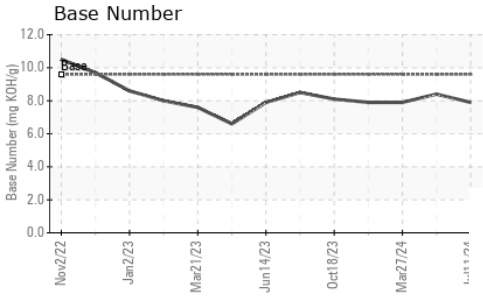
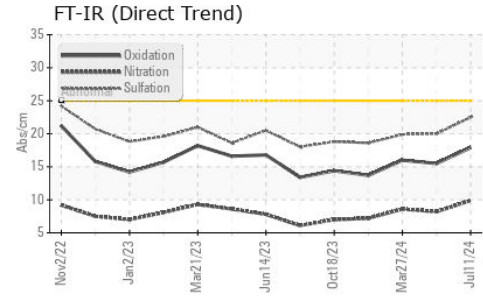
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>1.2</b>	0.6	0.6
Nitration	Abs/cm	*ASTM D7624 >20	<b>9.9</b>	8.2	8.6
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>22.5</b>	20.0	19.9

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>17.9</b>	15.5	16.0
Base Number (BN)	mg KOH/g	ASTM D2896 9.6	<b>7.9</b>	8.4	7.9



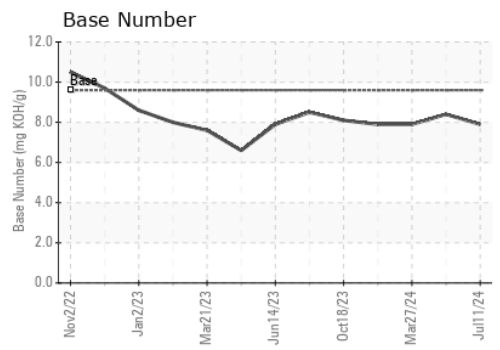
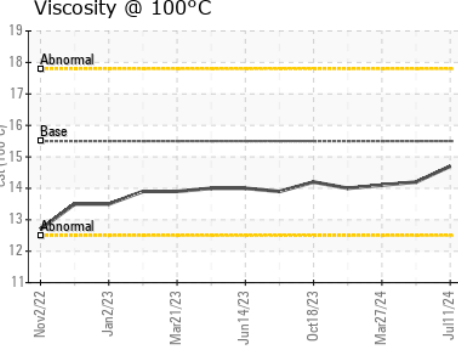
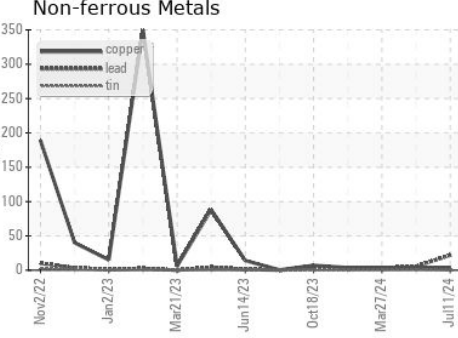
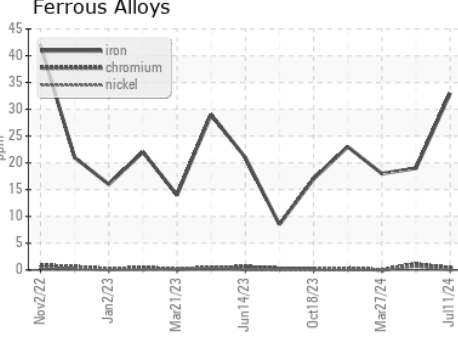
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.5	14.7	14.2

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0898988 **Received** : 15 Jul 2024  
**Lab Number** : 06235469 **Tested** : 15 Jul 2024  
**Unique Number** : 11124303 **Diagnosed** : 15 Jul 2024 - Sean Felton  
**Test Package** : CONST ( Additional Tests: TBN )

**TRADER CONSTRUCTION CO.**  
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 US 28563  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)