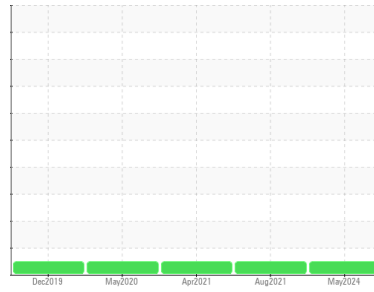




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id

EX-012

Component

Diesel Engine

Fluid

CITGO CITGARD 700 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0909369	WC0355554	WC0569389
Sample Date	Client Info			31 May 2024	16 Aug 2021	22 Apr 2021
Machine Age	hrs	Client Info		3404	1824	1556
Oil Age	hrs	Client Info		500	250	250
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<1.0	<1.0	<1.0
Water	WC Method	>0.2		NEG	NEG	NEG
Glycol	WC Method			NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	26	9	8
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>4	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>3	0	<1	0
Aluminum	ppm	ASTM D5185m	>20	1	0	<1
Lead	ppm	ASTM D5185m	>40	0	0	<1
Copper	ppm	ASTM D5185m	>330	17	1	1
Tin	ppm	ASTM D5185m	>15	0	<1	<1
Antimony	ppm	ASTM D5185m		---	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	20	3	8	14
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	59	59	55	52
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	783	874	848	814
Calcium	ppm	ASTM D5185m	1238	1311	1116	1122
Phosphorus	ppm	ASTM D5185m	949	967	1001	961
Zinc	ppm	ASTM D5185m	1116	1191	1093	1113
Sulfur	ppm	ASTM D5185m	2909	3183	2531	2612

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	6	3	2
Sodium	ppm	ASTM D5185m		4	1	2
Potassium	ppm	ASTM D5185m	>20	0	<1	<1

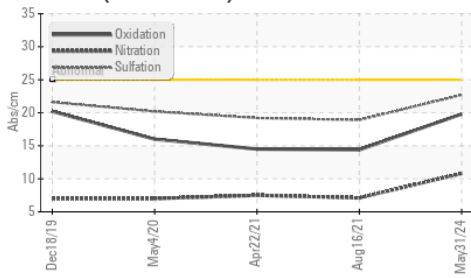
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.6	0.2	0.2
Nitration	Abs/cm	*ASTM D7624	>20	10.8	7.1	7.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	22.7	18.9	19.2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	19.8	14.4	14.5
Base Number (BN)	mg KOH/g	ASTM D2896	10	7.3	9.4	9.5

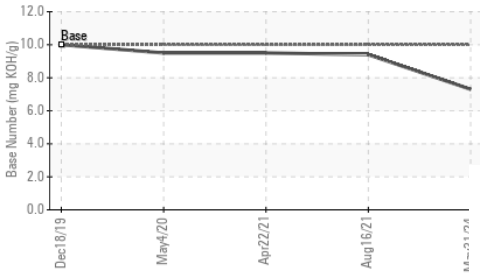


OIL ANALYSIS REPORT

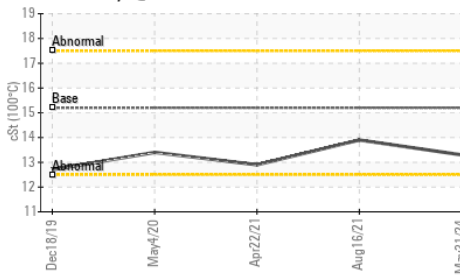
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

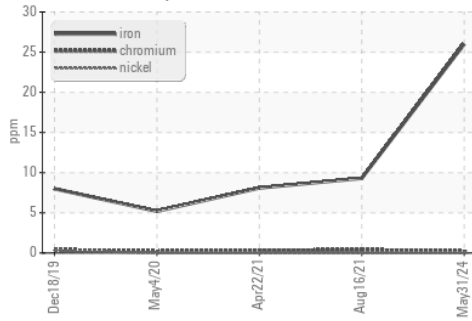


PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

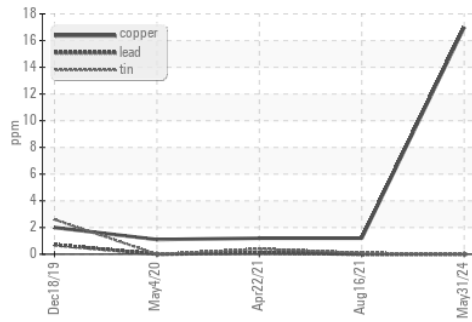
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.2	13.3	13.9

GRAPHS

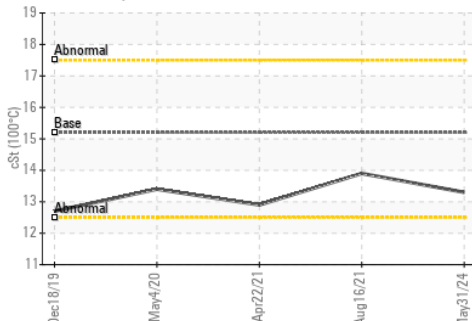
Ferrous Alloys



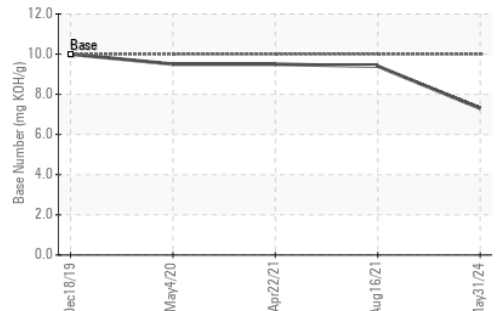
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0909369
Lab Number : 06235505
Unique Number : 11124339
Test Package : FLEET
Received : 15 Jul 2024
Tested : 15 Jul 2024
Diagnosed : 15 Jul 2024 - Wes Davis

E.C. PACE CO.
 1811 HOLLINS RD.
 ROANOKE, VA
 US 24012
 Contact: EDDIE SECO
 ESECO@ECPACE.COM
 T: (276)266-5849
 F: (540)343-6909

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)