



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

## STEAM AND POWER

Machine Id

### 416.0115 (1) PRIMARY CLARIFIER #1 GEARBOX

Component

Circle Gearbox

Fluid

{not provided} (--- GAL)

#### DIAGNOSIS

##### ▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

##### Wear

All component wear rates are normal.

##### ▲ Contamination

There is a high amount of particulates present in the oil.

##### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

#### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PE0001510	---	---
Sample Date	Client Info		09 Jul 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

#### CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---

#### WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		27	---	---
Iron	ppm	ASTM D5185m >200	14	---	---
Chromium	ppm	ASTM D5185m >10	<1	---	---
Nickel	ppm	ASTM D5185m >10	0	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	<1	---	---
Aluminum	ppm	ASTM D5185m	14	---	---
Lead	ppm	ASTM D5185m	<1	---	---
Copper	ppm	ASTM D5185m	129	---	---
Tin	ppm	ASTM D5185m	<1	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

#### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	<1	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	16	---	---
Magnesium	ppm	ASTM D5185m	<1	---	---
Calcium	ppm	ASTM D5185m	0	---	---
Phosphorus	ppm	ASTM D5185m	206	---	---
Zinc	ppm	ASTM D5185m	98	---	---
Sulfur	ppm	ASTM D5185m	456	---	---

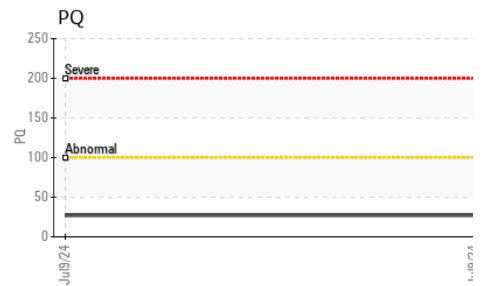
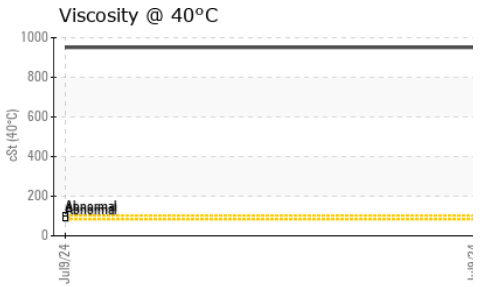
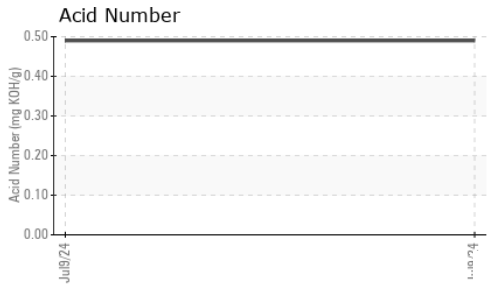
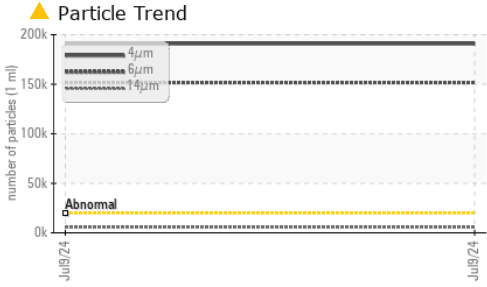
#### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	2	---	---
Sodium	ppm	ASTM D5185m	0	---	---
Potassium	ppm	ASTM D5185m >20	2	---	---

#### FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 190894	---	---
Particles >6µm	ASTM D7647	>5000	▲ 151715	---	---
Particles >14µm	ASTM D7647	>640	▲ 5678	---	---
Particles >21µm	ASTM D7647	>160	81	---	---
Particles >38µm	ASTM D7647	>40	4	---	---
Particles >71µm	ASTM D7647	>10	0	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 25/24/20	---	---

# OIL ANALYSIS REPORT


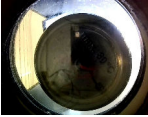


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.49</b>	---	---

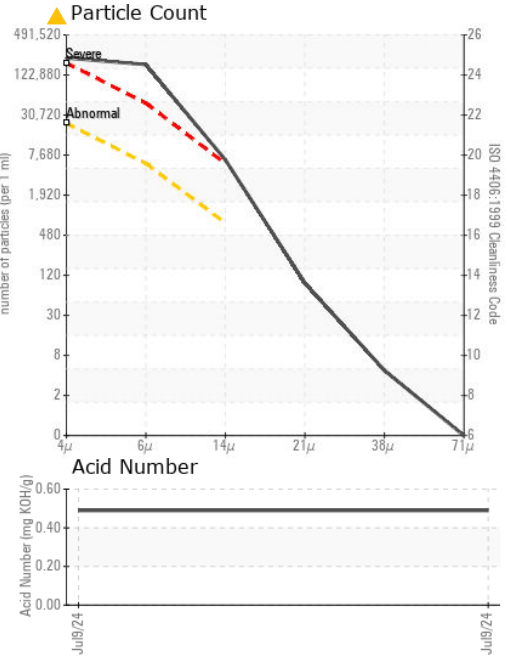
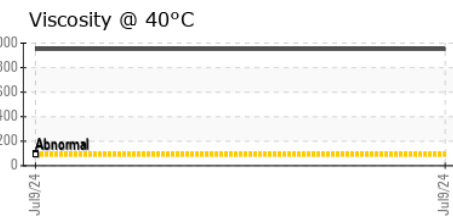
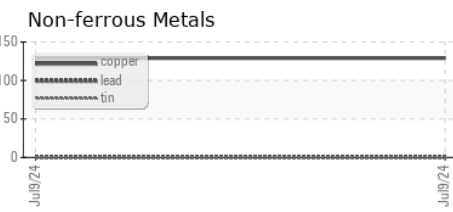
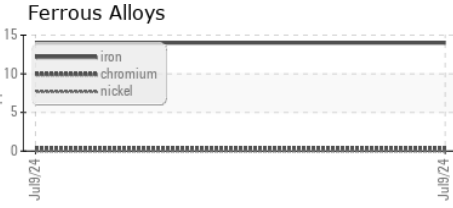
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	---	---
Free Water	scalar	*Visual		<b>NEG</b>	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		<b>951</b>	---	---

### SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0001510      **Received** : 15 Jul 2024  
**Lab Number** : **06235774**      **Tested** : 16 Jul 2024  
**Unique Number** : 11124608      **Diagnosed** : 16 Jul 2024 - Don Baldrige  
**Test Package** : PLANT ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )

**Port Townsend Paper Corporation**  
 100 Mill Rd  
 Port Townsend, WA  
 US 98368  
 Contact: LONNIE LOREE  
 lonnie.loree@ptpc.com  
 T: (907)738-6506  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)