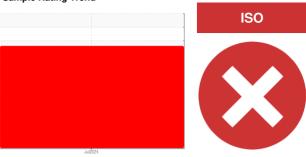


PROBLEM SUMMARY

Sample Rating Trend



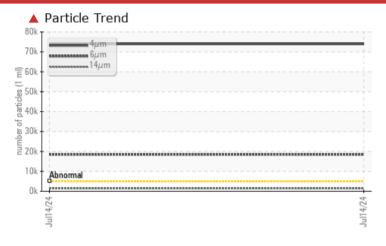
Machine Id

PALFINGER T87

Hydraulic System

AW HYDRAULIC OIL ISO 32 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm.

PROBLEMATIC TEST RESULTS									
Sample Status			SEVERE						
Particles >4µm	ASTM D7647	>5000	73930						
Particles >6μm	ASTM D7647	>1300	18459						
Particles >14µm	ASTM D7647	>160	1337						
Particles >21µm	ASTM D7647	>40	334						
Oil Cleanliness	ISO 4406 (c)	>19/17/14	23/21/18						

Customer Id: PALTIF Sample No.: WC0897358 Lab Number: 06235869 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

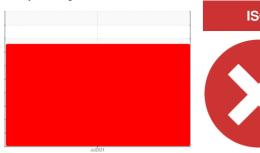
RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Alert			?	The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm.			
Information Required			?	The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

PALFINGER T87

Hydraulic System

AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

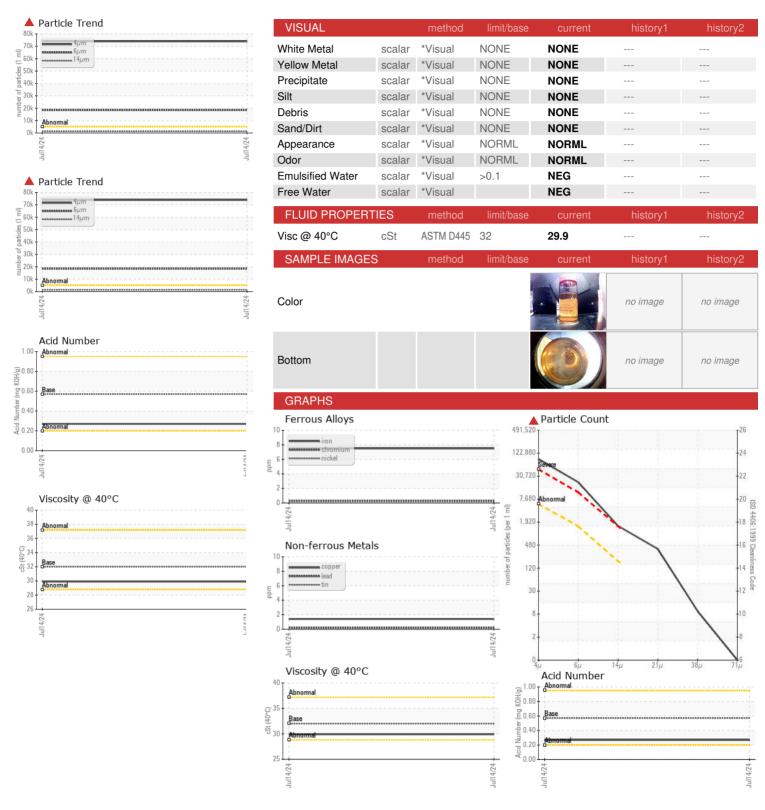
Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

				Jul2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0897358		
Sample Date		Client Info		14 Jul 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
CONTAMINATIO	V	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	8		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
		mounou	mine bacc	Garront	History	Thotoly2
Boron	ppm	ASTM D5185m	5	0		
	ppm					•
Boron		ASTM D5185m	5	0		
Boron Barium	ppm	ASTM D5185m ASTM D5185m	5 5	0 0		
Boron Barium Molybdenum	ppm	ASTM D5185m ASTM D5185m ASTM D5185m	5 5	0 0 <1		
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5	0 0 <1 <1		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5 25	0 0 <1 <1 3		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5 25 200	0 0 <1 <1 3 15		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5 25 200 300	0 0 <1 <1 3 15 227		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5 25 200 300 370	0 0 <1 <1 3 15 227 280		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5 25 200 300 370 2500	0 0 <1 <1 3 15 227 280 1161		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base	0 0 <1 <1 3 15 227 280 1161 current	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base >20	0 0 <1 <1 3 15 227 280 1161 current	 history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base >20	0 0 <1 <1 3 15 227 280 1161 current 4	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base >20	0 0 <1 <1 3 15 227 280 1161 current 4 0	history1	history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base >20 	0 0 <1 <1 3 15 227 280 1161 current 4 0 1	history1 history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base >20 limit/base >5000	0 0	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m	5 5 5 25 200 300 370 2500 limit/base >20 >20 limit/base >5000 >1300	0 0 <1 <1 3 15 227 280 1161 current 4 0 1 current ▲ 73930 ▲ 18459	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m Method ASTM D5185m ASTM D7647 ASTM D7647	5 5 5 25 200 300 370 2500 limit/base >20 >20 	0 0 <1 <1 3 15 227 280 1161 current 4 0 1 current ▲ 73930 ▲ 18459 ▲ 1337	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 25 200 300 370 2500 limit/base >20 >20 limit/base >5000 >1300 >160 >40	0 0 <1 <1 3 15 227 280 1161 current 4 0 1 current ▲ 73930 ▲ 18459 ▲ 1337 ▲ 334	history1 history1	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m method ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	5 5 5 25 200 300 370 2500 limit/base >20 >20 limit/base >5000 >1300 >160 >40 >10	0 0 <1 <1 3 15 227 280 1161 current 4 0 1 current ▲ 73930 ▲ 18459 ▲ 1337 ▲ 334 8	history1 history1	history2 history2



OIL ANALYSIS REPORT







Certificate 12367

Laboratory Sample No.

Lab Number : 06235869 Unique Number : 11124703

: WC0897358 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 15 Jul 2024 **Tested** : 16 Jul 2024

Diagnosed : 16 Jul 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PALFINGER - BRANCH 400

4151 W ST RT 18 TIFFIN, OH US 44883 Contact: ERIC HILL

e.hill@palfinger.com

T: (419)448-8156

Report Id: PALTIF [WUSCAR] 06235869 (Generated: 07/16/2024 09:37:15) Rev: 1

Contact/Location: ERIC HILL - PALTIF