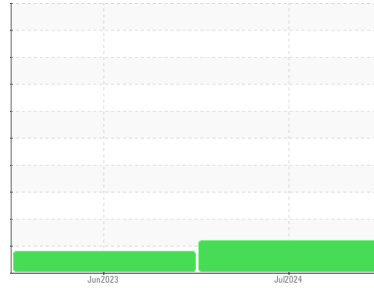




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**PALFINGER SRSN0727 - AMERICAN ROOFING**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 32 (--- LTR)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0813979</b>	WC0747066	---
Sample Date	Client Info			<b>14 Jul 2024</b>	14 Jun 2023	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>ABNORMAL</b>	ATTENTION	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>12</b>	7	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	---
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	<1	---
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Copper	ppm	ASTM D5185m	>75	<b>2</b>	1	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	5	<b>&lt;1</b>	0	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Magnesium	ppm	ASTM D5185m	25	<b>2</b>	<1	---
Calcium	ppm	ASTM D5185m	200	<b>54</b>	63	---
Phosphorus	ppm	ASTM D5185m	300	<b>322</b>	359	---
Zinc	ppm	ASTM D5185m	370	<b>443</b>	452	---
Sulfur	ppm	ASTM D5185m	2500	<b>1796</b>	2894	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>2</b>	2	---
Sodium	ppm	ASTM D5185m		<b>0</b>	1	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	---

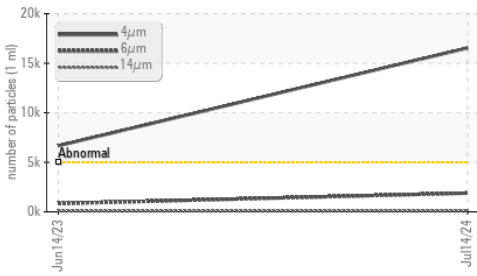
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>▲ 16544</b>	● 6670	---
Particles >6µm		ASTM D7647	>1300	<b>● 1887</b>	832	---
Particles >14µm		ASTM D7647	>160	<b>100</b>	71	---
Particles >21µm		ASTM D7647	>40	<b>30</b>	19	---
Particles >38µm		ASTM D7647	>10	<b>2</b>	1	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 21/18/14</b>	● 20/17/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.17</b>	0.20	---

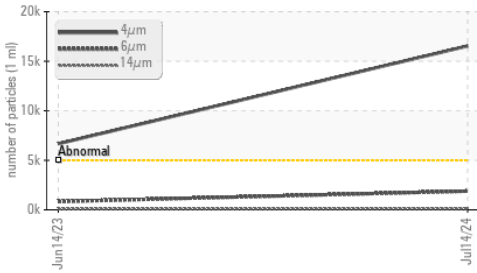


# OIL ANALYSIS REPORT

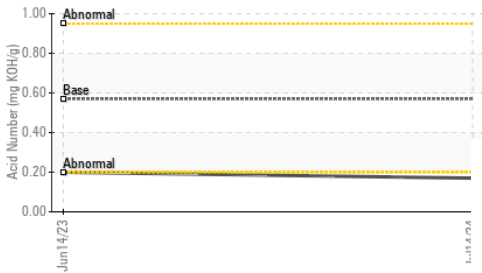
## Particle Trend



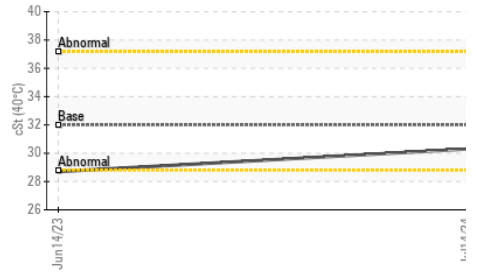
## Particle Trend



## Acid Number



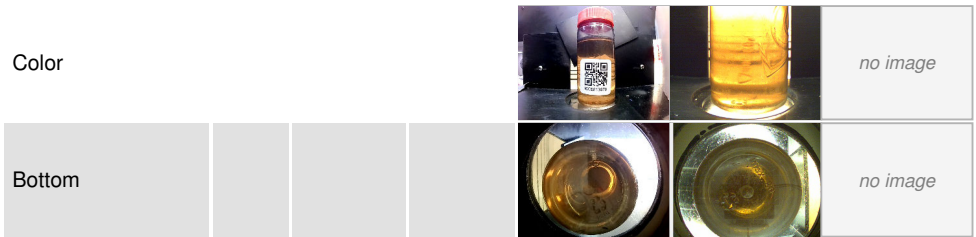
## Viscosity @ 40°C



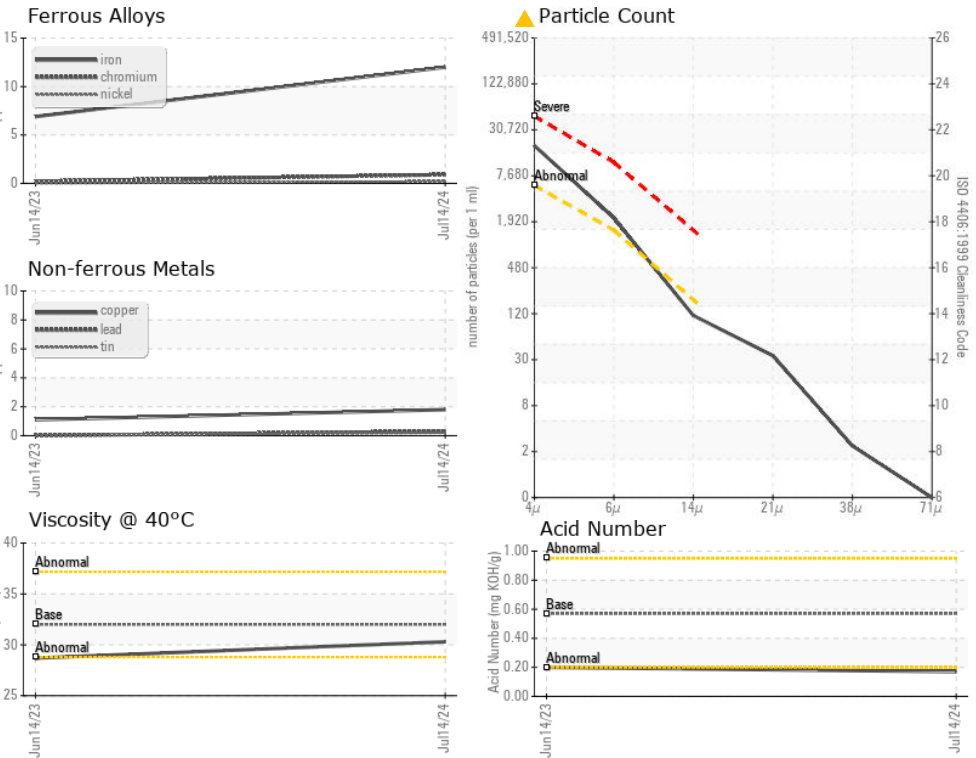
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	30.3	28.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0813979  
**Lab Number** : 06235877  
**Unique Number** : 11124711  
**Test Package** : CONST

**Received** : 15 Jul 2024  
**Tested** : 16 Jul 2024  
**Diagnosed** : 16 Jul 2024 - Wes Davis

**PALFINGER - BRANCH 400**  
 4151 W ST RT 18  
 TIFFIN, OH  
 US 44883  
 Contact: ERIC HILL  
 e.hill@palfinger.com  
 T: (419)448-8156  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)