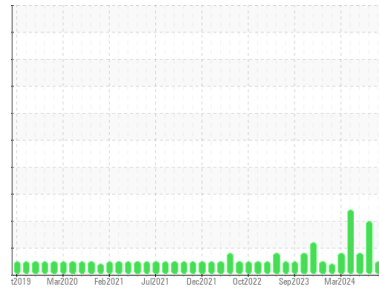




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
PRESS
 Machine Id
WEST TRACKBOUND
 Component
Tank Hydraulic System
 Fluid
CHEVRON RANDO HD 46 (500 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | WC0655332 | WC0937025 | WC0937024 |
| Sample Date | Client Info | | | 07 Jul 2024 | 31 May 2024 | 09 May 2024 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | ABNORMAL | ATTENTION |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water | WC Method | | >0.05 | NEG | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >20 | 1 | 2 | <1 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 2 | 1 | 2 |
| Lead | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | 6 | 5 | 5 |
| Tin | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | | 3 | 1 | 2 |
| Calcium | ppm | ASTM D5185m | | 19 | 26 | 32 |
| Phosphorus | ppm | ASTM D5185m | | 271 | 258 | 294 |
| Zinc | ppm | ASTM D5185m | | 353 | 337 | 346 |
| Sulfur | ppm | ASTM D5185m | | 619 | 669 | 674 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >15 | <1 | <1 | <1 |
| Sodium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 1 | <1 | 2 |

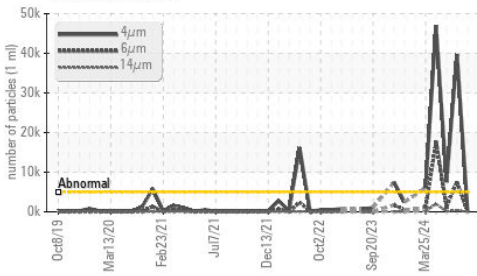
| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|------------|------------|
| Particles >4µm | | ASTM D7647 | >5000 | 270 | ▲ 39685 | ● 7588 |
| Particles >6µm | | ASTM D7647 | >1300 | 63 | ▲ 7498 | 1285 |
| Particles >14µm | | ASTM D7647 | >160 | 6 | ▲ 326 | 77 |
| Particles >21µm | | ASTM D7647 | >40 | 2 | ▲ 85 | 18 |
| Particles >38µm | | ASTM D7647 | >10 | 0 | 5 | 1 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | 15/13/10 | ▲ 22/20/16 | ● 20/17/13 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.28 | 0.32 | 0.31 |

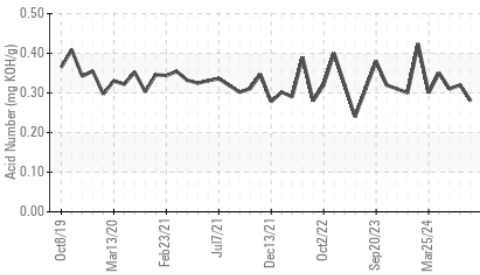


OIL ANALYSIS REPORT

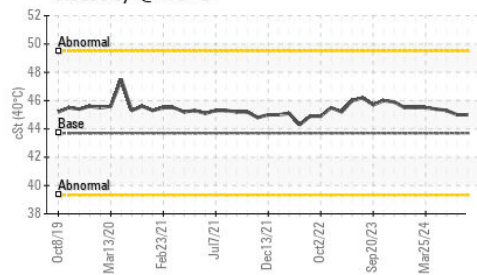
Particle Trend



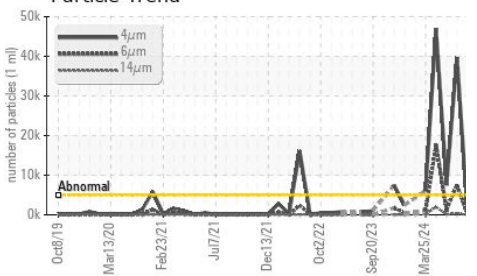
Acid Number



Viscosity @ 40°C



Particle Trend

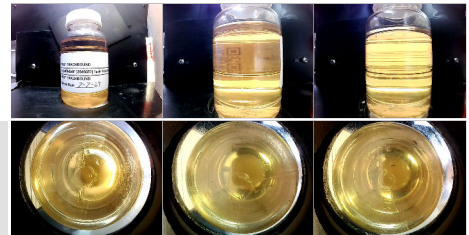


| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 43.7 | 45.0 | 45.3 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

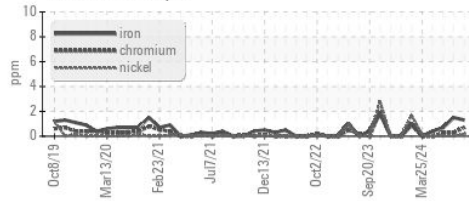
Color



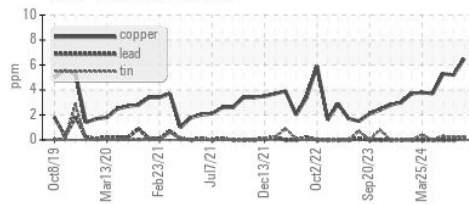
Bottom

GRAPHS

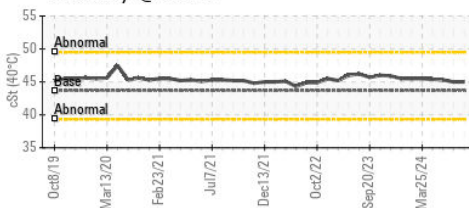
Ferrous Alloys



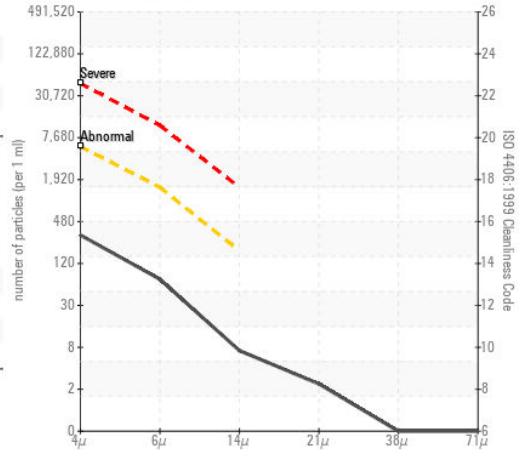
Non-ferrous Metals



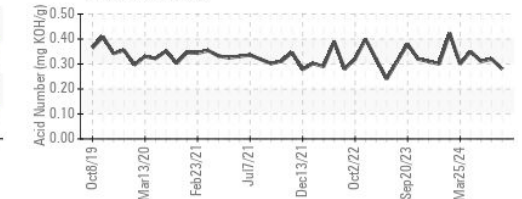
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0655332

Lab Number : 06235896

Unique Number : 11124730

Test Package : IND 2

Received : 15 Jul 2024

Tested : 16 Jul 2024

Diagnosed : 16 Jul 2024 - Don Baldrige

ALLVAC SAF CONDITIONING

3750 ALLOY WAY

MONROE, NC

US 28110

Contact: MIKE TODD

mike.todd@atimetals.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)