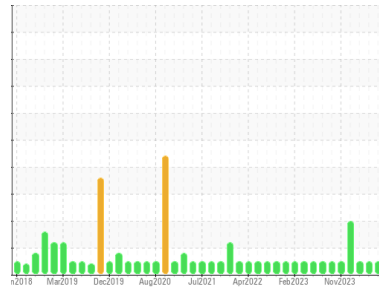




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

GP-212

Machine Id

B60753 - PUMP VACUUM BUSCH RA 1000 SOMME 2 (S/N C1536000457)

Component

Pump

Fluid

BLUE STAR 100 (5 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0944837	WC0921422	WC0923581
Sample Date	Client Info	28 Jun 2024	23 Apr 2024	23 Apr 2024
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	Not Changed	Not Changed	Not Changed
Sample Status		NORMAL	NORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >.1	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	<1	0	0
Chromium	ppm	ASTM D5185m >5	<1	0	0
Nickel	ppm	ASTM D5185m >5	<1	0	0
Titanium	ppm	ASTM D5185m >3	<1	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	2	0	0
Lead	ppm	ASTM D5185m >12	<1	0	0
Copper	ppm	ASTM D5185m >30	<1	0	0
Tin	ppm	ASTM D5185m >9	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	<1	0	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	302	488	395
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	1051	1556	1394

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	<1	0	0
Sodium	ppm	ASTM D5185m	0	<1	2
Potassium	ppm	ASTM D5185m >20	<1	0	0

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	406	207	453
Particles >6µm	ASTM D7647 >2500	202	77	85
Particles >14µm	ASTM D7647 >320	51	18	8
Particles >21µm	ASTM D7647 >80	9	8	2
Particles >38µm	ASTM D7647 >20	1	1	0
Particles >71µm	ASTM D7647 >4	1	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	16/15/13	15/13/11	16/14/10

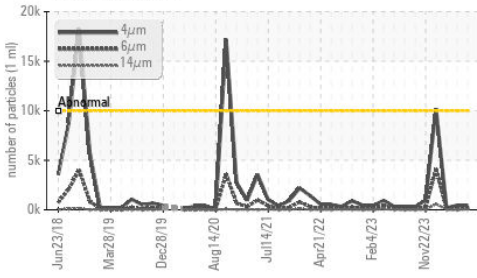
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.074	0.16	0.04

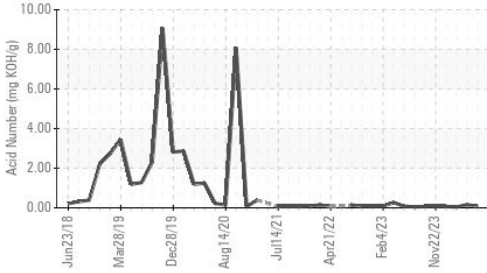


OIL ANALYSIS REPORT

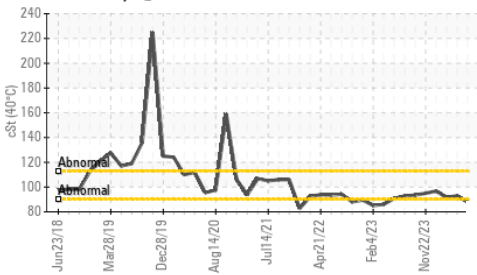
Particle Trend



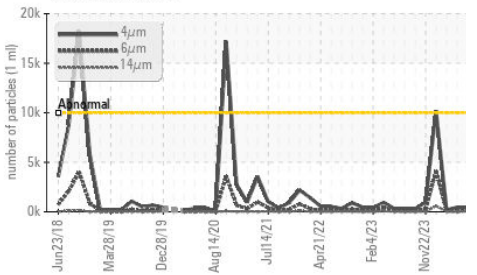
Acid Number



Viscosity @ 40°C



Particle Trend

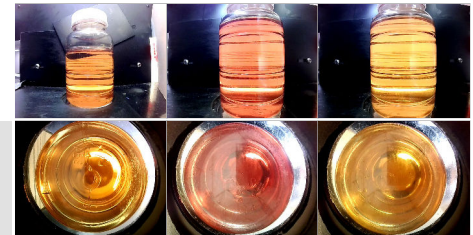


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	87.9	93.0	91.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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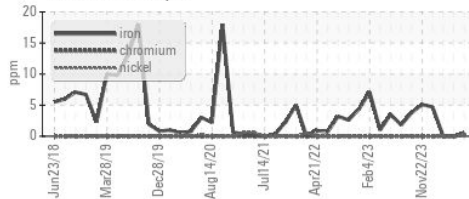
Color



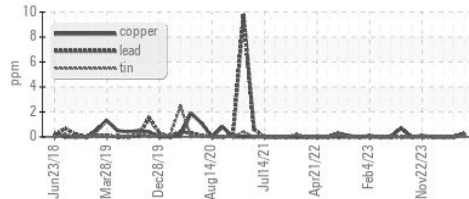
Bottom

GRAPHS

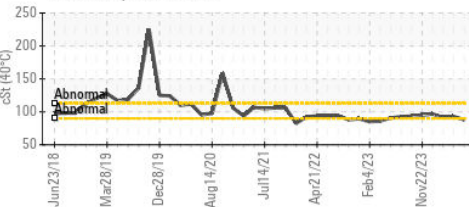
Ferrous Alloys



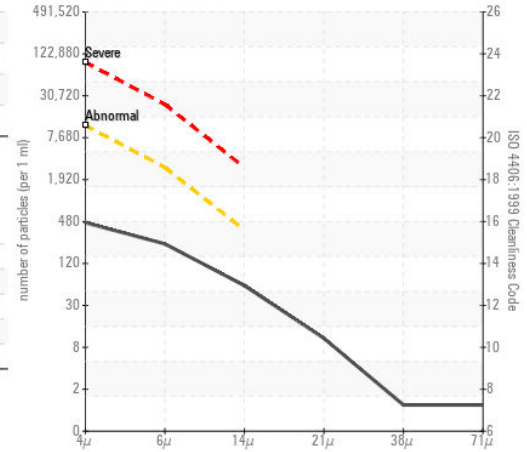
Non-ferrous Metals



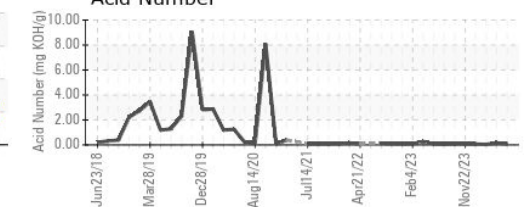
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0944837

Lab Number : 06235916

Unique Number : 11124750

Test Package : IND 2 (Additional Tests: PrtCount)

Received : 15 Jul 2024

Tested : 16 Jul 2024

Diagnosed : 16 Jul 2024 - Don Baldrige

HORMEL FOODS - AUSTIN

1101 NORTH MAIN ST

AUSTIN, MN

US 55912

Contact: RYAN LOWE

rslowe@hormel.com

T: (507)437-5674

F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)