

OIL ANALYSIS REPORT

West Virginia [West Virginia] Hydraulic - Steering

Hydraulic System

MARATHON R&O 32 (35 GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

A Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

		Ju	n2023	May2024 Jul20	24	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0859988	WC0874855	WC0769407
Sample Date		Client Info		06 Jul 2024	13 May 2024	30 Jun 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	<1	<1
Chromium	ppm	ASTM D5185m	>20	<1	0	0
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>20	2	0	0
Lead	ppm	ASTM D5185m	>20	- <1	0	0
Copper	ppm	ASTM D5185m		<u> </u>	▲ 59	▲ 56
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m	~=	0	0	0
Cadmium		ASTM D5185m		<1	0	0
	ppm				-	-
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		34	45	54
Phosphorus	ppm	ASTM D5185m		262	255	306
Zinc	ppm	ASTM D5185m		341	312	373
Sulfur	ppm	ASTM D5185m		670	779	952
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	4 3	1 40	<1
Sodium	ppm	ASTM D5185m		0	2	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.05	0.003	0.002	0.002
ppm Water	ppm	ASTM D6304	>500	32	16	21.0
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1515	5508	512
Particles >6µm		ASTM D7647	>1300	524	614	103
Particles >14µm		ASTM D7647	>160	65	38	20
Particles >21µm		ASTM D7647	>40	21	10	7
Particles >38µm		ASTM D7647	>10	1	1	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/16/13	20/16/12	16/14/11
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.34	0.34	0.33
()	5 3					

Sample Rating Trend

DIRT



OIL ANALYSIS REPORT

scalar

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method

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*Visual

*Visual

*Visual

method

ASTM D445

method

limit/base

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

limit/base

limit/base

>0.05

current

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

curren

current

NEG

NEG

46.0

history1

NONE

NONE

NONE

NONE

LIGHT

NONE

NORML

NORML

history

history1

NEG

NEG

46.9

history2

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

history2

history2

20 8

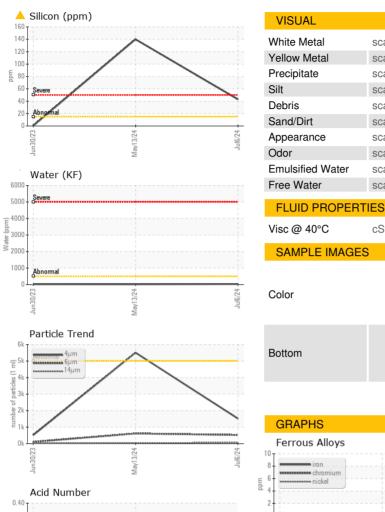
1406

6661

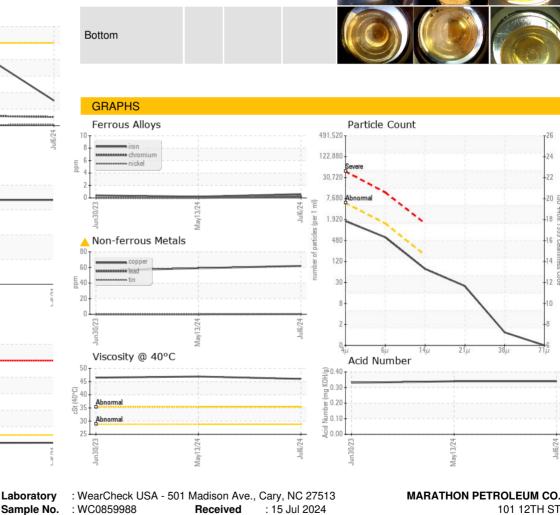
NEG

NEG

46.5



Mav13/24





Abnormal

(B/H0.3

흥 0.10

0.00

600

500

400

300 Nater

2000

1000

Water (KF)

Sample No. : WC0859988 Received : 15 Jul 2024 Lab Number : 06235932 Tested : 16 Jul 2024 Diagnosed Unique Number : 11124766 : 16 Jul 2024 - Don Baldridge Test Package : IND 2 (Additional Tests: KF) Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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