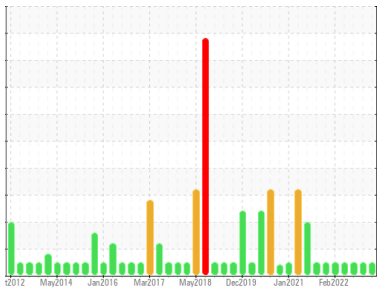
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
155XX071
Component
Hydraulic System
Fluid
ROYAL PURPLE SYNFILM GT 46 (--- QTS)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0042939**	RP0008463	RP0000823
Sample Date		Client Info		**02 Jul 2024**	20 Mar 2024	25 Jan 2023
Machine Age	yrs	Client Info		**0**	0	0
Oil Age	yrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>20	**<1**	0	0
Nickel	ppm	ASTM D5185m	>20	**<1**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**2**	1	0
Lead	ppm	ASTM D5185m	>20	**<1**	0	0
Copper	ppm	ASTM D5185m	>20	**4**	2	8
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

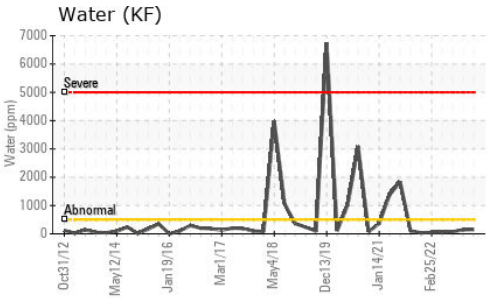
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**<1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m	95	**25**	48	8
Calcium	ppm	ASTM D5185m	0	**0**	6	0
Phosphorus	ppm	ASTM D5185m	0	**0**	4	5
Zinc	ppm	ASTM D5185m	0	**4**	8	<1

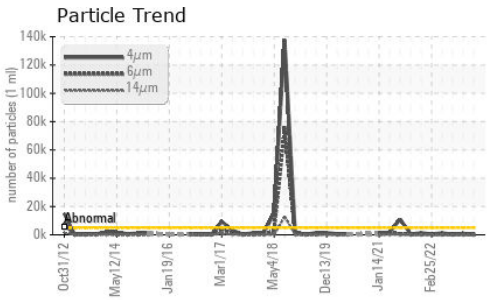
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**<1**	2	0
Potassium	ppm	ASTM D5185m	>20	**1**	2	<1
Water	%	ASTM D6304	>0.05	**0.014**	0.014	0.007
ppm Water	ppm	ASTM D6304	>500	**149**	143	72.2

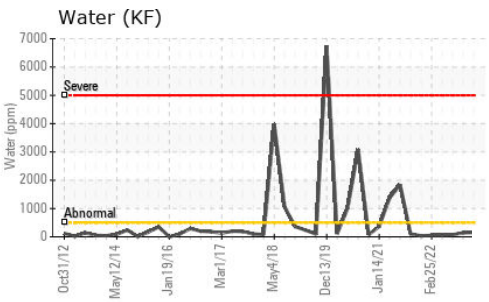
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**360**	959	366
Particles >6µm		ASTM D7647	>1300	**158**	264	88
Particles >14µm		ASTM D7647	>160	**40**	34	9
Particles >21µm		ASTM D7647	>40	**17**	9	3
Particles >38µm		ASTM D7647	>10	**2**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**16/14/12**	17/15/12	16/14/10

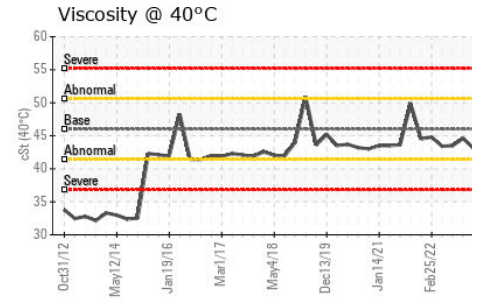
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.24**	0.32	0.24

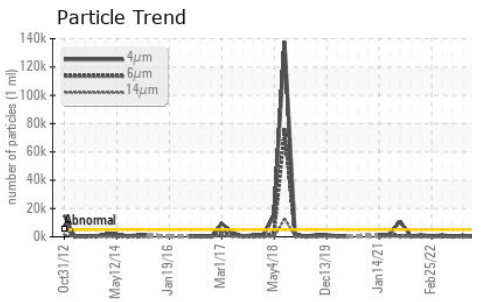
OIL ANALYSIS REPORT









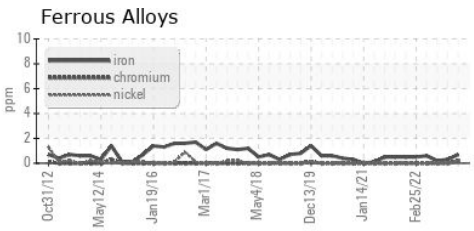


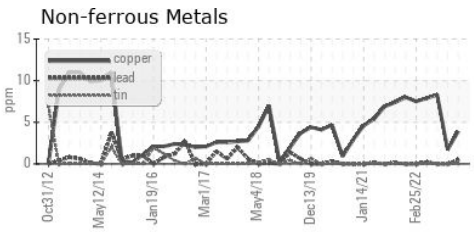
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

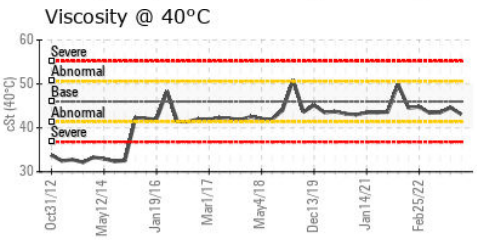
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	**43.1**	44.6	43.5

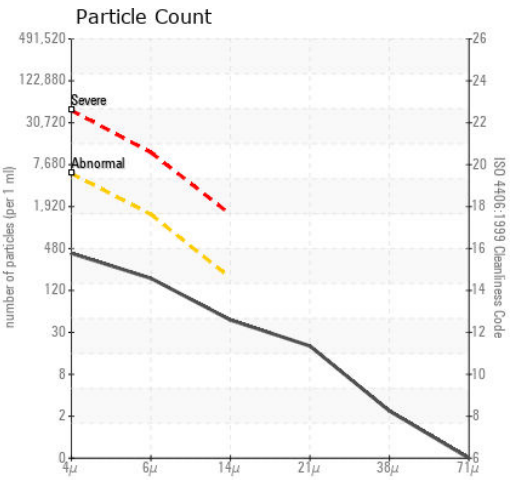
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

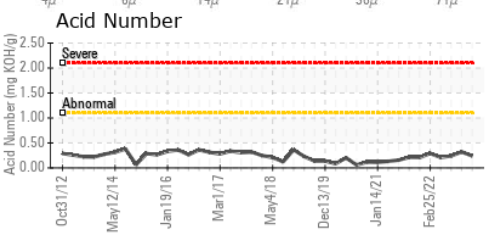
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0042939
Lab Number : 06235935
Unique Number : 11124769
Test Package : IND 2

Received : 15 Jul 2024
Tested : 16 Jul 2024
Diagnosed : 16 Jul 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

INTERNATIONAL PAPER
1785 Weyerhaeuser Road
VANCEBORO, NC
US 28586
Contact: DOUG WEIR
Doug.Weir@ipaper.com;jon.fazenbaker@wearcheck.com
T: (252)633-7350
F: (252)633-7761