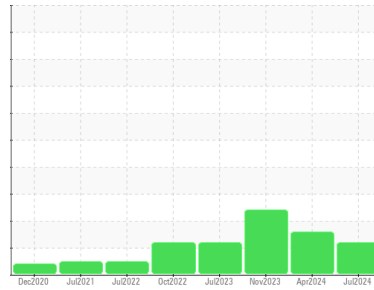




# OIL ANALYSIS REPORT

Sample Rating Trend



## ADDITIVES



Area

**Nashville**

Machine Id

**[Nashville] Hydraulic - Flanking**

Component

**Hydraulic System**

Fluid

**AW HYDRAULIC OIL ISO 32 (110 GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0683380</b>   | WC0874892   | WC0805244   |
| Sample Date   | Client Info |             | <b>06 Jul 2024</b> | 15 Apr 2024 | 27 Nov 2023 |
| Machine Age   | hrs         | Client Info | <b>15549</b>       | 0           | 117         |
| Oil Age       | hrs         | Client Info | <b>4054</b>        | 2724        | 117         |
| Oil Changed   | Client Info |             | <b>Not Chngd</b>   | Filtered    | Not Chngd   |
| Sample Status |             |             | <b>ATTENTION</b>   | ATTENTION   | ABNORMAL    |

### WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >20 | <b>5</b>     | 4        | 3        |
| Chromium | ppm    | ASTM D5185m >20 | <b>&lt;1</b> | <1       | <1       |
| Nickel   | ppm    | ASTM D5185m >20 | <b>0</b>     | <1       | 0        |
| Titanium | ppm    | ASTM D5185m     | <b>0</b>     | <1       | 0        |
| Silver   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >20 | <b>0</b>     | 2        | 0        |
| Lead     | ppm    | ASTM D5185m >20 | <b>0</b>     | <1       | 0        |
| Copper   | ppm    | ASTM D5185m >20 | <b>2</b>     | 2        | 3        |
| Tin      | ppm    | ASTM D5185m >20 | <b>0</b>     | <1       | 0        |
| Vanadium | ppm    | ASTM D5185m     | <b>0</b>     | <1       | 0        |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>     | <1       | <1       |

### ADDITIVES

|            | method | limit/base       | current      | history1 | history2 |
|------------|--------|------------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m 5    | <b>&lt;1</b> | 1        | <1       |
| Barium     | ppm    | ASTM D5185m 5    | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m 5    | <b>0</b>     | <1       | 0        |
| Manganese  | ppm    | ASTM D5185m      | <b>0</b>     | 0        | <1       |
| Magnesium  | ppm    | ASTM D5185m 25   | <b>0</b>     | 3        | 3        |
| Calcium    | ppm    | ASTM D5185m 200  | <b>9</b>     | 30       | 45       |
| Phosphorus | ppm    | ASTM D5185m 300  | <b>63</b>    | 80       | 110      |
| Zinc       | ppm    | ASTM D5185m 370  | <b>67</b>    | 99       | 134      |
| Sulfur     | ppm    | ASTM D5185m 2500 | <b>245</b>   | 251      | 380      |

### CONTAMINANTS

|           | method | limit/base       | current      | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >15  | <b>2</b>     | 2        | 5        |
| Sodium    | ppm    | ASTM D5185m      | <b>1</b>     | 0        | <1       |
| Potassium | ppm    | ASTM D5185m >20  | <b>&lt;1</b> | 1        | 0        |
| Water     | %      | ASTM D6304 >0.05 | <b>0.003</b> | 0.003    | 0.002    |
| ppm Water | ppm    | ASTM D6304 >500  | <b>35</b>    | 36       | 21       |

### FLUID CLEANLINESS

|                 | method       | limit/base | current         | history1 | history2   |
|-----------------|--------------|------------|-----------------|----------|------------|
| Particles >4µm  | ASTM D7647   | >5000      | <b>1814</b>     | 3436     | ▲ 11481    |
| Particles >6µm  | ASTM D7647   | >1300      | <b>300</b>      | 249      | ● 1356     |
| Particles >14µm | ASTM D7647   | >160       | <b>18</b>       | 13       | 68         |
| Particles >21µm | ASTM D7647   | >40        | <b>7</b>        | 4        | 20         |
| Particles >38µm | ASTM D7647   | >10        | <b>1</b>        | 1        | 1          |
| Particles >71µm | ASTM D7647   | >3         | <b>0</b>        | 0        | 0          |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14  | <b>18/15/11</b> | 19/15/11 | ▲ 21/18/13 |

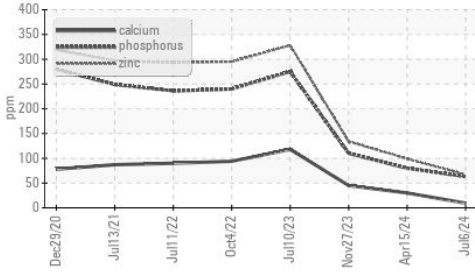
### FLUID DEGRADATION

|                  | method   | limit/base      | current      | history1 | history2 |
|------------------|----------|-----------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.57 | <b>0.071</b> | 0.064    | 0.15     |

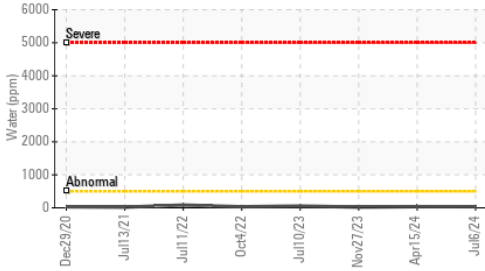


# OIL ANALYSIS REPORT

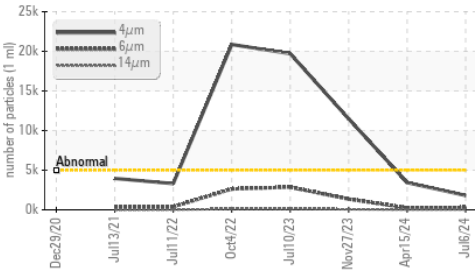
## Additives



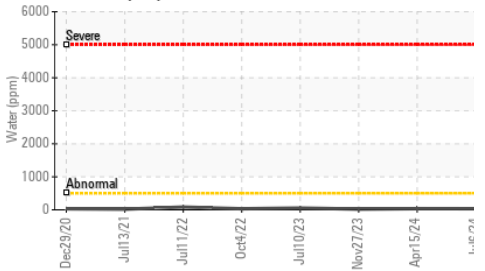
## Water (KF)



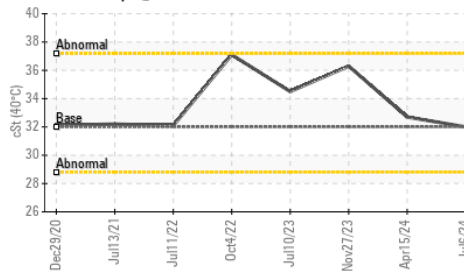
## Particle Trend



## Water (KF)



## Viscosity @ 40°C

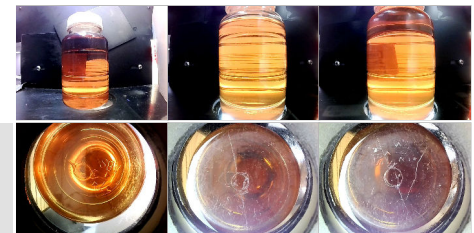


| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | LIGHT    |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | LIGHT    |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.05   | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base   | current | history1 | history2 |
|------------------|--------|--------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445 32 | 32.0    | 32.7     | 36.3     |

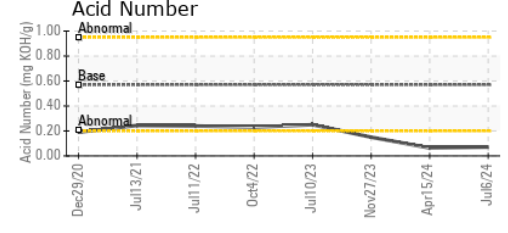
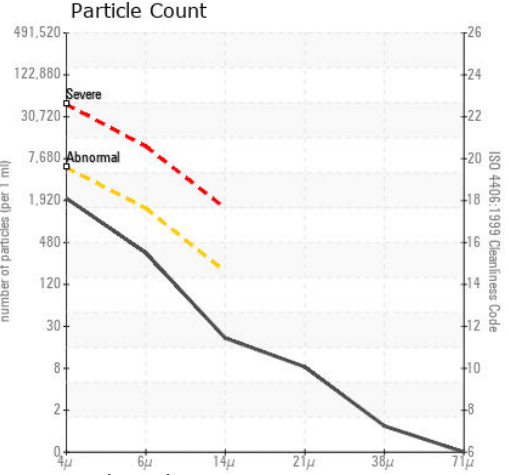
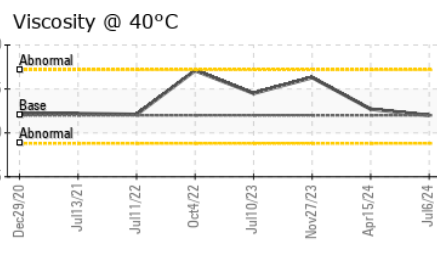
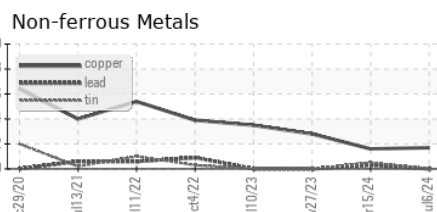
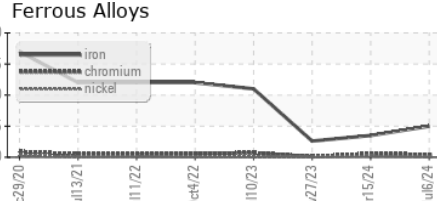
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

Color



Bottom

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0683380 **Received** : 15 Jul 2024  
**Lab Number** : 06235946 **Tested** : 16 Jul 2024  
**Unique Number** : 11124780 **Diagnosed** : 16 Jul 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

**MARATHON PETROLEUM CO.**  
 101 12TH ST  
 CATLETTSBURG, KY  
 US 41169  
 Contact: CORY GUMBERT  
 cagumbert@marathonpetroleum.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)