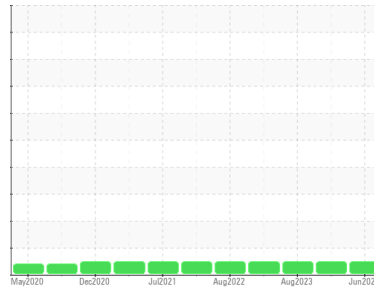




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER ESD 250 6550983 (S/N 1278)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA020644	KCPA008527	KCP48011D
Sample Date	Client Info			26 Jun 2024	11 Jan 2024	01 Aug 2023
Machine Age	hrs Client Info			35083	31256	27522
Oil Age	hrs Client Info			3827	0	3627
Oil Changed	Client Info			Changed	N/A	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	13	8	14
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	6	9	7
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>50	9	7	8
Tin	ppm	ASTM D5185m	>10	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

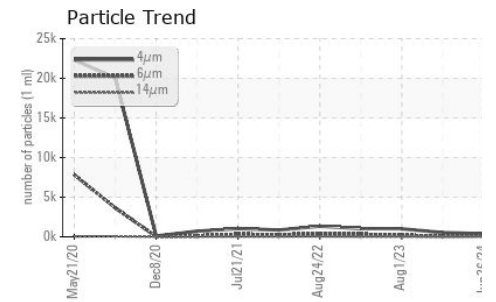
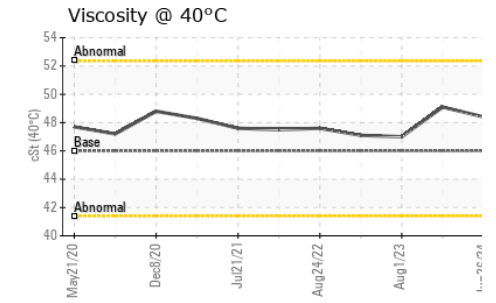
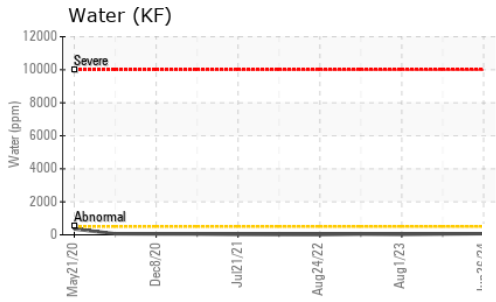
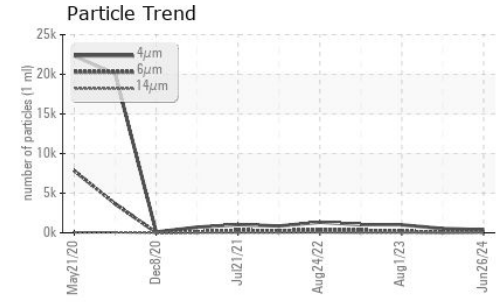
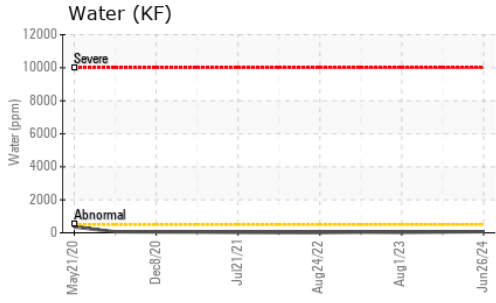
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	6	5
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m	500	235	309	282
Zinc	ppm	ASTM D5185m		53	118	82
Sulfur	ppm	ASTM D5185m		530	1117	737

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	2	2
Sodium	ppm	ASTM D5185m		1	0	3
Potassium	ppm	ASTM D5185m	>20	1	3	1
Water	%	ASTM D6304	>0.05	0.007	0.004	0.002
ppm Water	ppm	ASTM D6304	>500	70	50	21.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		392	536	1012
Particles >6µm		ASTM D7647	>1300	143	101	173
Particles >14µm		ASTM D7647	>80	15	8	15
Particles >21µm		ASTM D7647	>20	4	3	3
Particles >38µm		ASTM D7647	>4	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	16/14/11	16/14/10	17/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	1.27	1.43	1.54

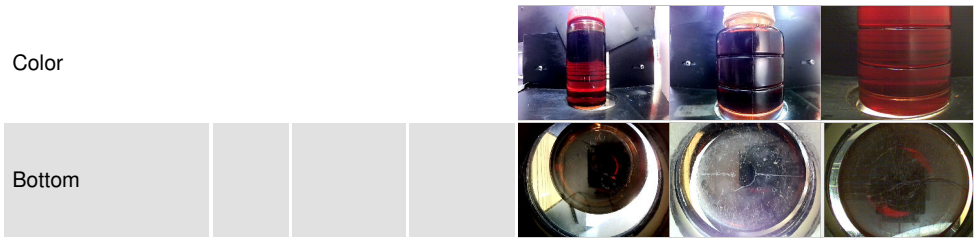
OIL ANALYSIS REPORT



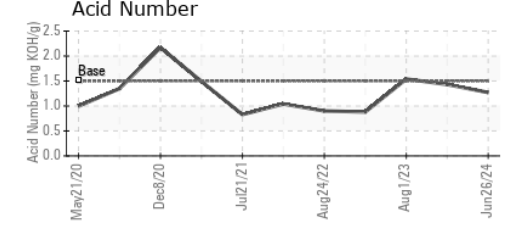
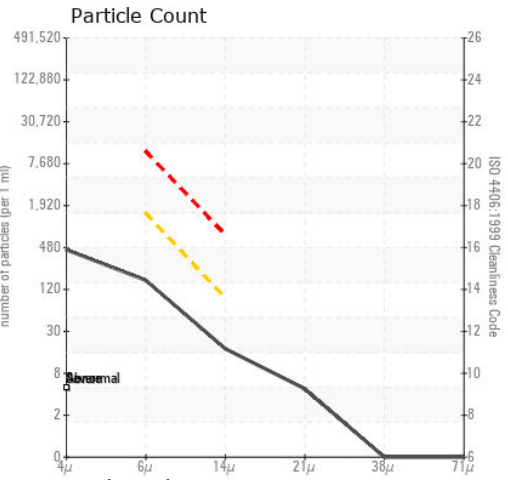
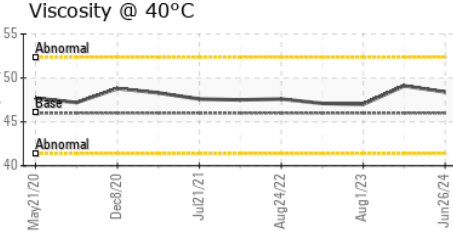
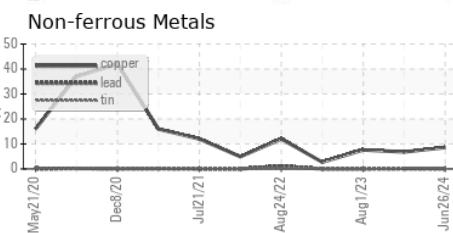
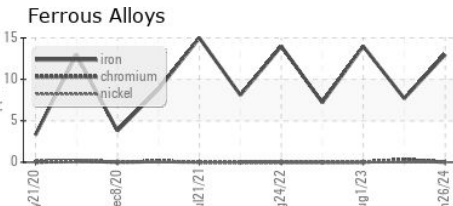
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	48.4	49.1	47.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA020644 **Received** : 15 Jul 2024
Lab Number : 06235949 **Tested** : 16 Jul 2024
Unique Number : 11124783 **Diagnosed** : 16 Jul 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

DART CONTAINER
 975 SOUTH DIXIE HWY.
 HORSE CAVE, KY
 US 42749
 Contact: EDDIE LUSH

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)