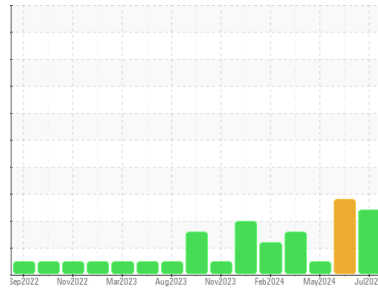




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id

6840714 (S/N 1278)

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC132380	KCPA019181	KCPA018184
Sample Date	Client Info	11 Jul 2024	12 Jun 2024	17 May 2024
Machine Age	hrs	8750	8511	8301
Oil Age	hrs	6205	5966	5756
Oil Changed	Client Info	Not Chngd	Not Chngd	Not Chngd
Sample Status		ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	3	2	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	<1
Titanium	ppm	ASTM D5185m >3	0	0	<1
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >10	▲ 44	▲ 36	22
Lead	ppm	ASTM D5185m >10	0	0	<1
Copper	ppm	ASTM D5185m >50	1	1	1
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 90	0	0	<1
Calcium	ppm	ASTM D5185m 2	0	0	7
Phosphorus	ppm	ASTM D5185m	99	142	166
Zinc	ppm	ASTM D5185m	11	21	33

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<1	0	<1
Sodium	ppm	ASTM D5185m	6	5	4
Potassium	ppm	ASTM D5185m >20	4	1	1
Water	%	ASTM D6304 >0.05	0.005	0.015	0.006
ppm Water	ppm	ASTM D6304 >500	58	154	62

FLUID CLEANLINESS

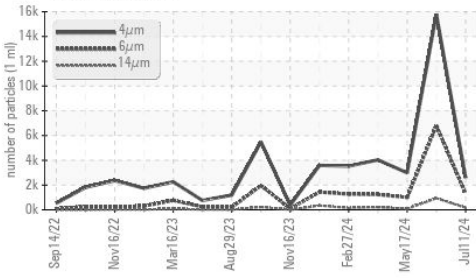
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	2601	15779	2988
Particles >6µm	ASTM D7647 >1300	▲ 1304	▲ 6807	1004
Particles >14µm	ASTM D7647 >80	▲ 170	▲ 941	76
Particles >21µm	ASTM D7647 >20	▲ 38	▲ 264	16
Particles >38µm	ASTM D7647 >4	2	▲ 14	0
Particles >71µm	ASTM D7647 >3	0	1	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 19/18/15	▲ 21/20/17	19/17/13

FLUID DEGRADATION

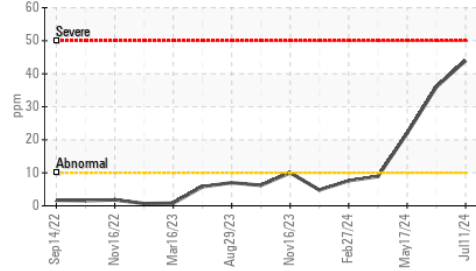
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.81	0.84	0.73

OIL ANALYSIS REPORT

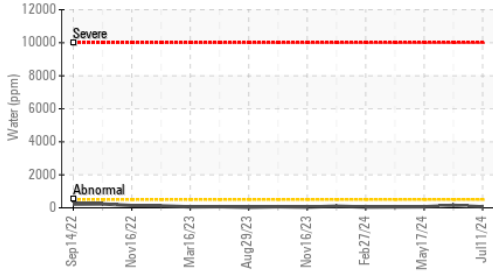
▲ Particle Trend



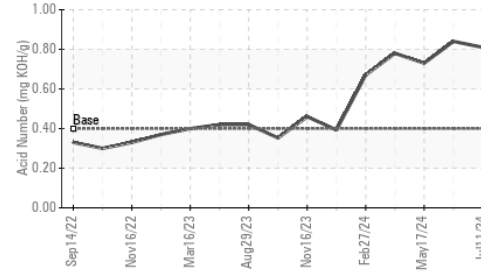
▲ Aluminum (ppm)



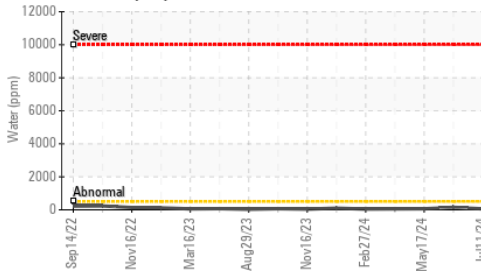
Water (KF)



Acid Number



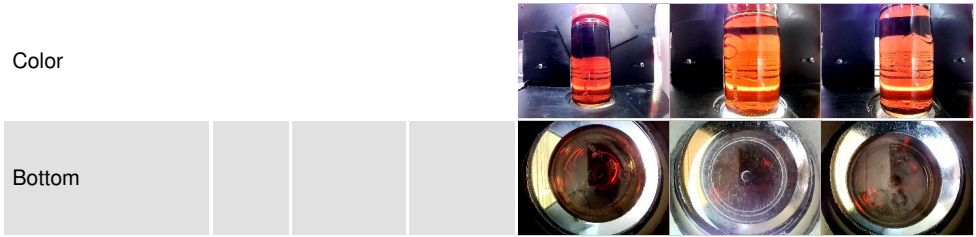
Water (KF)



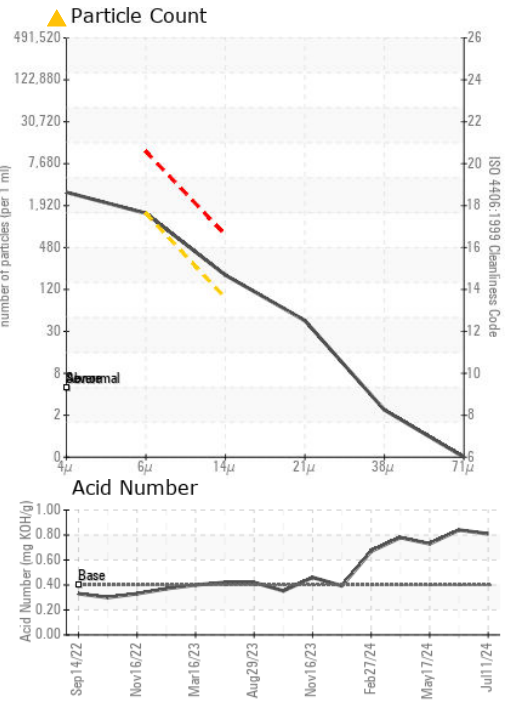
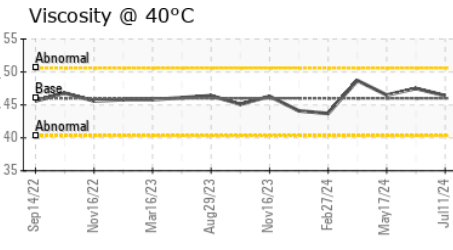
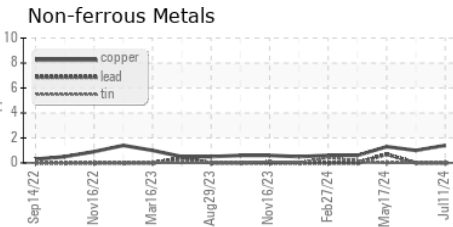
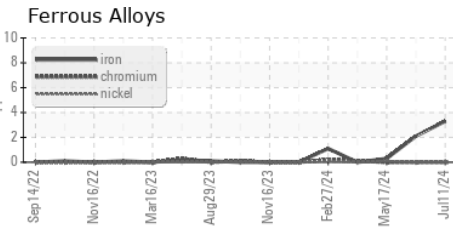
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	46.4	47.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC132380
Lab Number : 06235970
Unique Number : 11124804
Test Package : IND 2

Received : 15 Jul 2024
Tested : 16 Jul 2024
Diagnosed : 17 Jul 2024 - Don Baldrige

STAMPTECH (AOC)
 13140 PARKERS BATTERY RD
 CHESTER, VA
 US 23836
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)