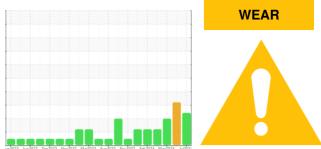


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

6840713 (S/N 1277)

Component Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

🔺 Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

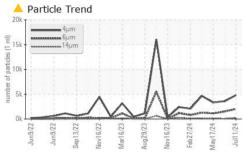
Fluid Condition

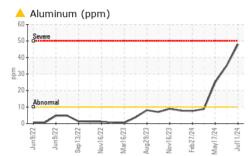
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

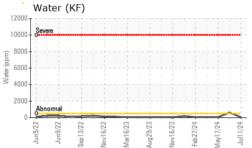
Sample Date Client Info I1 Jul 2024 12 Jun 2024 17 May 20 Machine Age hrs Client Info 8754 8514 8303 Oil Age hrs Client Info 6239 5999 5788 Oil Changed Client Info Not Changed Not Changed Not Changed Not Changed Sample Status rethod limit/base current history1 nistory1 Iron ppm ASTM D5185m >3 0 0 0 Nickel ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >3 0 0 0 Gopper ppm ASTM D5185m >10 0 0 0 0 Cadmium ppm ASTM D5185m >10 0 0 0 0 Gopper ppm ASTM D5185m >10 0 0 0 0 Gopper ppm ASTM D5185m 0	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Date Client Info 11 Jul 2024 12 Jun 2024 17 May 20 Machine Age hrs Client Info 8754 8514 8303 Oil Age hrs Client Info 6239 5999 5788 Oil Changed Client Info Not Changd Not Changd ABNORMAL ABNORMAL ABNORMAL WEAR METALS method limit/base current history1 history1 history1 Iron ppm ASTM D5165m >3 0 0 0 Nickel ppm ASTM D5165m >3 0 0 0 Sliver ppm ASTM D5165m >10 0 0 0 Aluminum ppm ASTM D5165m >10 0 0 0 Sliver ppm ASTM D5165m >10 0 0 0 Additim ppm ASTM D5165m >10 0 0 0 Capper ppm ASTM D5165m 0 0 <td>Sample Number</td> <td></td> <td>Client Info</td> <td></td> <th>KC132379</th> <td>KCPA019177</td> <td>KCPA018183</td>	Sample Number		Client Info		KC132379	KCPA019177	KCPA018183
Oil Age hrs Client Info 6239 5999 5788 Oil Changed Client Info Not Changd Not Changd Not Changd Sample Status Imit Pase current history1 ABNORMAL WEAR METALS method limit/base current history1 history1 Iron ppm ASTM D5165m >50 3 2 <1	Sample Date		Client Info		11 Jul 2024	12 Jun 2024	17 May 2024
Oil Changed Sample Status Client Info Not Changd ABNORMAL Not Changd ABNORMAL Not Changd ABNORMAL Not Changd ABNORMAL WEAR METALS method limit/base current history1 history1 Iron ppm ASTM 05185m >50 3 2 <1	Machine Age	hrs	Client Info		8754	8514	8303
Sample Status method limit/base current history1 ABNORMAL ABNORMAL WEAR METALS method limit/base current history1 history1 Iron ppm ASTM D5185m >50 3 2 <1	Oil Age	hrs	Client Info		6239	5999	5788
WEAR METALS method limit/base current history1 history1 Iron ppm ASTM D5185m >50 3 2 <1	Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
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Titanium ppm ASTM D5185m >3 0 0 <1 Silver ppm ASTM D5185m >2 0 0 <1	Chromium	ppm	ASTM D5185m	>10	0	0	0
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Aluminum ppm ASTM D5185m >10 ▲ 48 ▲ 35 ▲ 25 Lead ppm ASTM D5185m >10 0 0 <1	Titanium	ppm	ASTM D5185m	>3	0	0	<1
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Particles >71μm ASTM D7647 >3 0 0 0	Particles >21µm		ASTM D7647	>20	<u> </u>	4	26
the second se	Particles >38µm		ASTM D7647	>4	1	1	1
Oil Cleanliness ISO 4406 (c) >/17/13 A 19/18/15 019/18/13 19/17/1	Particles >71µm		ASTM D7647	>3	0	0	0
	Oil Cleanliness		ISO 4406 (c)	>/17/13	19/18/15	9/18/13	9/17/14
FLUID DEGRADATION method limit/base current history1 history	FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045 0.4 0.86 0.94 0.81	Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.86		

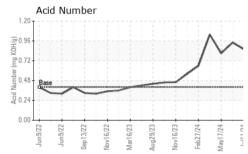


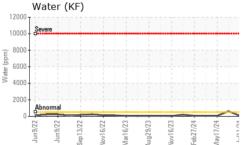
OIL ANALYSIS REPORT







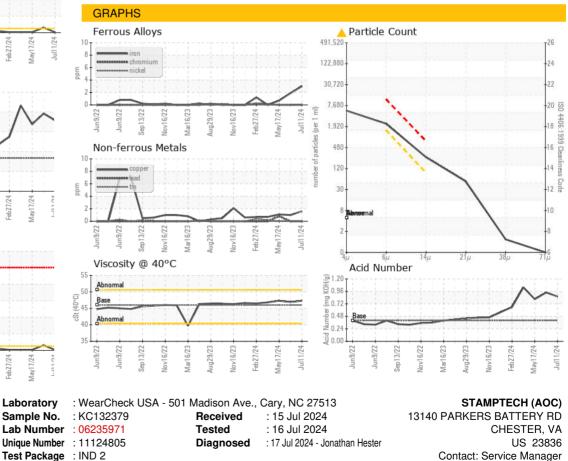


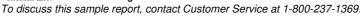




Certificate 12367

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	47.3	46.9	47.3
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color					•	





* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: STACHE [WUSCAR] 06235971 (Generated: 07/17/2024 13:15:41) Rev: 1

Contact/Location: Service Manager - STACHE Page 2 of 2

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