

### **OIL ANALYSIS REPORT**

Sample Rating Trend

ISO

Machine Id

# KAESER ASD 40 4385278 (S/N 1010)

Component Compressor

Fluid MOBIL NUTO H48 OR S-460 KAESER (--- GAL)

#### DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

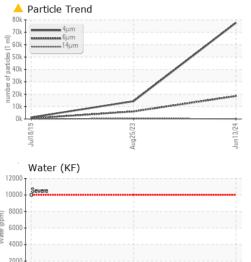
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA018726	KCPA002953	KCP16549
Sample Date		Client Info		13 Jun 2024	25 Aug 2023	18 Jul 2019
Machine Age	hrs	Client Info		15672	15008	7046
Oil Age	hrs	Client Info		664	0	2035
Oil Changed		Client Info		Changed	N/A	Changed
Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	13	22	15
Tin	ppm	ASTM D5185m	>10	0	0	<1
Antimony	ppm	ASTM D5185m	-			0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
	PPIII			v	-	-
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		1	9	1
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	<1
Zinc	ppm	ASTM D5185m		0	0	10
Sulfur	ppm	ASTM D5185m		19345	16059	22096
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	<1
Sodium	ppm	ASTM D5185m		9	2	<1
Potassium	ppm	ASTM D5185m	>20	3	0	<1
Water	%	ASTM D6304		0.010	0.010	0.008
ppm Water	ppm	ASTM D6304	>500	110	105.0	80
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		77668	14349	1337
Particles >6µm		ASTM D7647	>1300	<u> </u>	▲ 6082	447
Particles >14µm		ASTM D7647	>80	<u> </u>	<b>A</b> 386	34
Particles >21µm		ASTM D7647	>20	18	<b>A</b> 84	10
Particles >38µm		ASTM D7647	>4	0	4	1
Particles >71µm		ASTM D7647		0	0	1
Oil Cleanliness		ISO 4406 (c)	>/17/13	<b>23/21/14</b>	▲ 21/20/16	16/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.28	0.35	0.365

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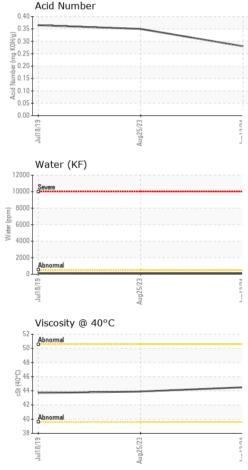
Contact/Location: Service Manager - RUSLUF



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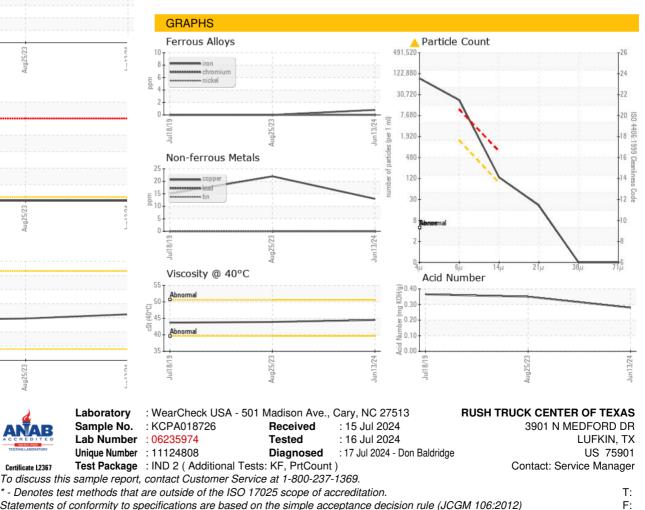






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		44.5	43.9	43.7
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
Color						
						677

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

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