



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER ASD 40T 5684502 (S/N 3235)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA020806	---	---
Sample Date	Client Info			08 Jul 2024	---	---
Machine Age	hrs	Client Info		28113	---	---
Oil Age	hrs	Client Info		3014	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				ATTENTION	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>50	4	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---	---
Barium	ppm	ASTM D5185m	90	3	---	---
Molybdenum	ppm	ASTM D5185m	0	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	100	39	---	---
Calcium	ppm	ASTM D5185m	0	0	---	---
Phosphorus	ppm	ASTM D5185m	0	0	---	---
Zinc	ppm	ASTM D5185m	0	22	---	---
Sulfur	ppm	ASTM D5185m	23500	22653	---	---

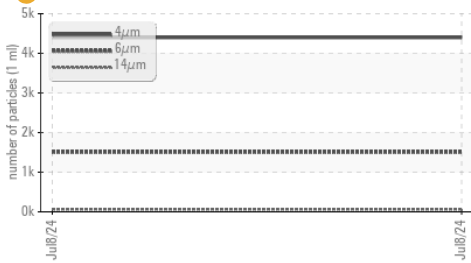
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	---	---
Sodium	ppm	ASTM D5185m		22	---	---
Potassium	ppm	ASTM D5185m	>20	4	---	---
Water	%	ASTM D6304	>0.05	0.022	---	---
ppm Water	ppm	ASTM D6304	>500	224	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		4399	---	---
Particles >6µm		ASTM D7647	>1300	1510	---	---
Particles >14µm		ASTM D7647	>80	62	---	---
Particles >21µm		ASTM D7647	>20	9	---	---
Particles >38µm		ASTM D7647	>4	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	19/18/13	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.37	---	---

OIL ANALYSIS REPORT

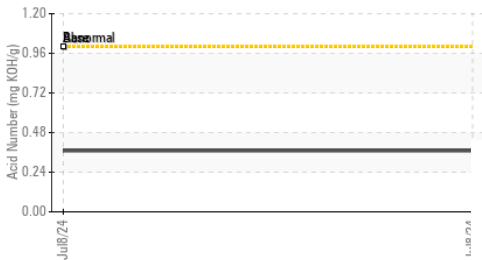
Particle Trend



Water (KF)



Acid Number



Water (KF)



Viscosity @ 40°C

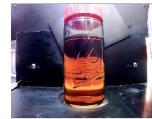


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	48.9	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color



no image

no image

Bottom



no image

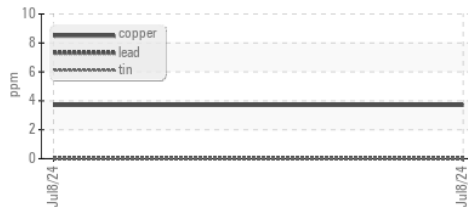
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GRAPHS

Ferrous Alloys



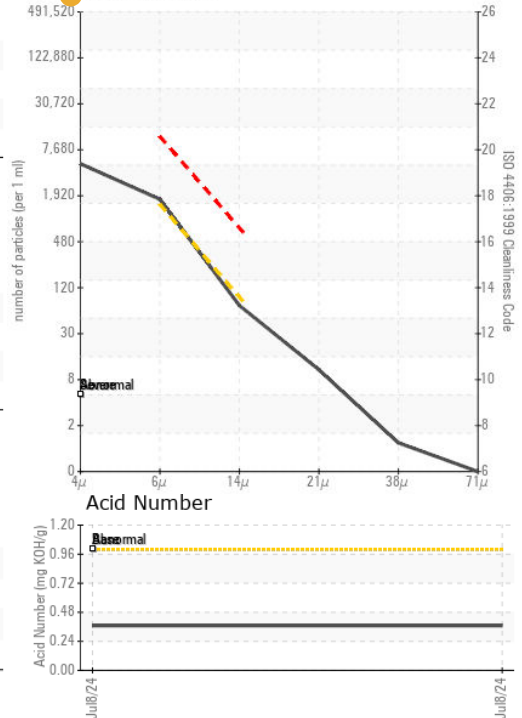
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KCPA020806

Lab Number : 06235978

Unique Number : 11124812

Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 15 Jul 2024

Tested : 16 Jul 2024

Diagnosed : 17 Jul 2024 - Don Baldrige

VALASSIS COMMUNICATIONS INC

600 N COCKRELL HILL RD

DALLAS, TX

US 75211

Contact: SERVICE MANAGER

T:

F: