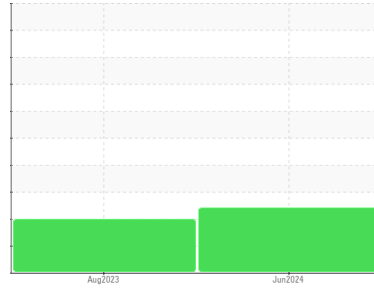




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id

3479645 (S/N 1430)

Component

Compressor

Fluid

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA018749	KCPA006592	---
Sample Date	Client Info		18 Jun 2024	18 Aug 2023	---
Machine Age	hrs	Client Info	8860	4847	---
Oil Age	hrs	Client Info	428	0	---
Oil Changed	Client Info		Changed	N/A	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	4	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	<1	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	0	0	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	4	12	---
Tin	ppm	ASTM D5185m >10	0	<1	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	<1	---
Barium	ppm	ASTM D5185m 90	<1	76	---
Molybdenum	ppm	ASTM D5185m 0	0	0	---
Manganese	ppm	ASTM D5185m	0	<1	---
Magnesium	ppm	ASTM D5185m 100	<1	9	---
Calcium	ppm	ASTM D5185m 0	0	8	---
Phosphorus	ppm	ASTM D5185m 0	0	19	---
Zinc	ppm	ASTM D5185m 0	0	28	---
Sulfur	ppm	ASTM D5185m 23500	15697	3259	---

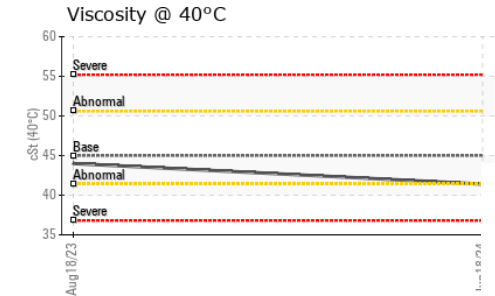
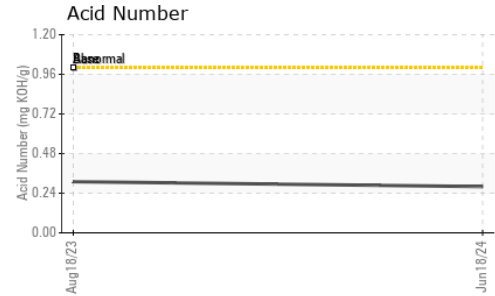
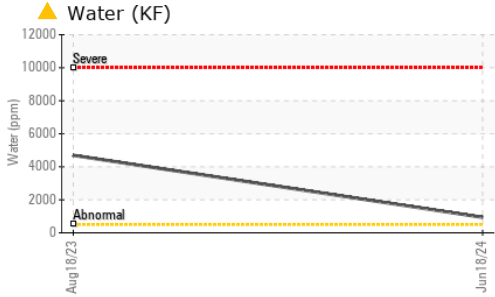
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	2	---
Sodium	ppm	ASTM D5185m	17	47	---
Potassium	ppm	ASTM D5185m >20	2	7	---
Water	%	ASTM D6304 >0.05	▲ 0.094	▲ 0.469	---
ppm Water	ppm	ASTM D6304 >500	▲ 940	▲ 4693.6	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.28	0.31	---

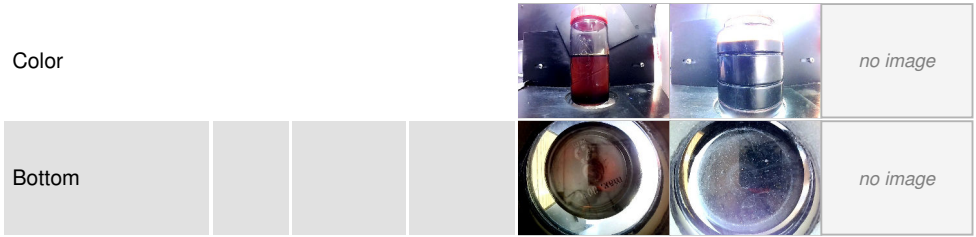
OIL ANALYSIS REPORT



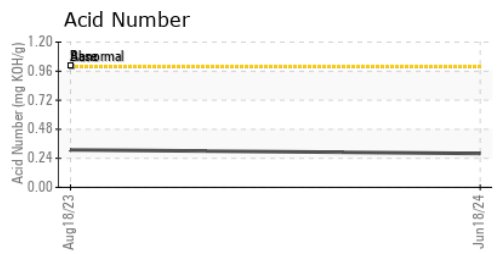
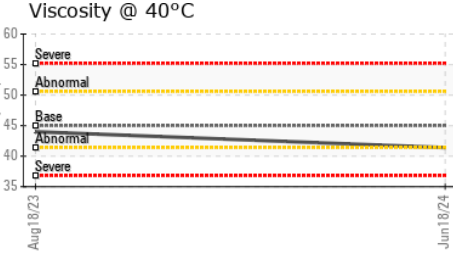
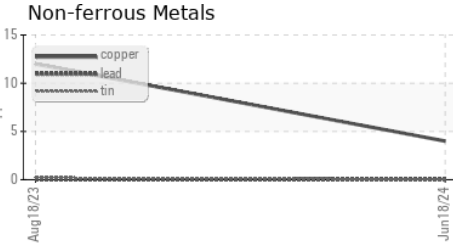
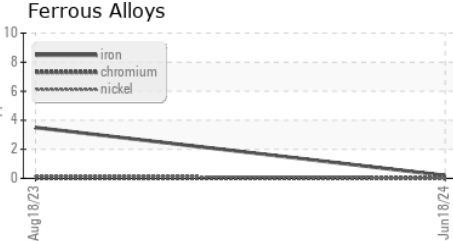
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	▲ MODER	---
Debris	scalar	*Visual	NONE	▲ HEAVY	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	41.4	44.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA018749 **Received** : 15 Jul 2024
Lab Number : 06235987 **Tested** : 19 Jul 2024
Unique Number : 11124821 **Diagnosed** : 19 Jul 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

REICHERT CORPORATION
 1625 CRESCENT CIR, SUITE 210
 CARROLLTON, TX
 US 75006
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: