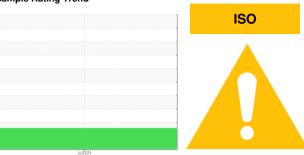


# **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# **KAESER 8445156**

Component Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

### **DIAGNOSIS**

#### Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

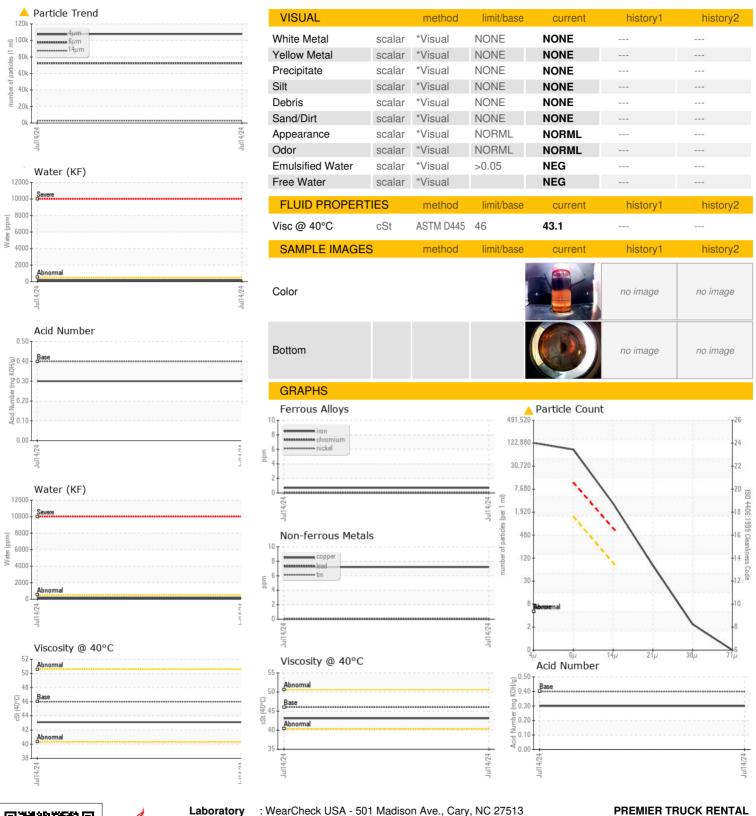
#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Jul2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA014360		
Sample Date		Client Info		14 Jul 2024		
Machine Age	hrs	Client Info		3614		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron Chromium	ppm	ASTM D5185m ASTM D5185m	>50 >10	<1 0		
Nickel	ppm	ASTM D5185m	>3	0		
	ppm			0		
Titanium	ppm	ASTM D5185m		-		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m		0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m		7		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	10		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		19896		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		7		
Potassium	ppm	ASTM D5185m	>20	4		
Water	%	ASTM D6304	>0.05	0.014		
ppm Water	ppm	ASTM D6304	>500	142		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		107739		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	<u>▲</u> 2839		
Particles >21µm		ASTM D7647	>20	<u>^</u> 69		
Particles >38µm		ASTM D7647	>4	2		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	△ 24/23/19		
	TION	( )				history
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.30		



### **OIL ANALYSIS REPORT**







Certificate 12367

Laboratory Sample No.

Lab Number

: KCPA014360 : 06235990 Unique Number : 11124824

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 15 Jul 2024 **Tested** : 16 Jul 2024

: 17 Jul 2024 - Don Baldridge Diagnosed

Test Package : IND 2 ( Additional Tests: KF, PrtCount ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

 $^st$  - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

US 76135 Contact: Service Manager

6850 NW LOOP 820

FORT WORTH, TX

T:

F: