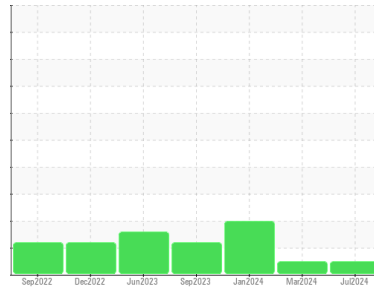




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
BUSCH M-VAC-PMP (S/N 5585111)
 Component
Vacuum Pump
 Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM37026	USPM36579	USPM30539
Sample Date	Client Info		01 Jul 2024	29 Mar 2024	07 Jan 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	0	<1
Chromium	ppm	ASTM D5185m >20	0	<1	<1
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	2
Lead	ppm	ASTM D5185m >20	0	0	<1
Copper	ppm	ASTM D5185m >20	0	0	<1
Tin	ppm	ASTM D5185m >20	<1	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	<1
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 0	0	0	<1
Calcium	ppm	ASTM D5185m 0	0	<1	<1
Phosphorus	ppm	ASTM D5185m 1800	571	628	664
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 0	293	181	413

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	3	3
Sodium	ppm	ASTM D5185m	<1	0	0
Potassium	ppm	ASTM D5185m >20	<1	0	1
Water	%	ASTM D6304 >.1	0.048	0.095	0.046
ppm Water	ppm	ASTM D6304 >1000	486	958	467

FLUID CLEANLINESS

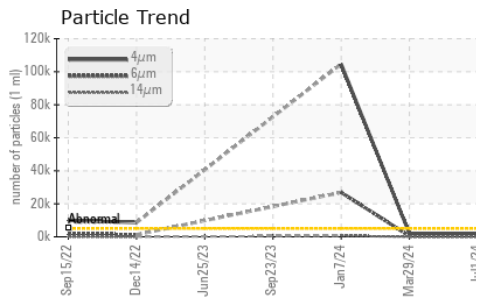
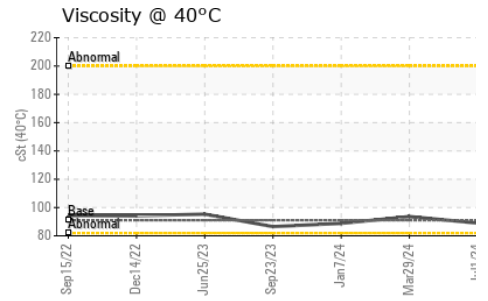
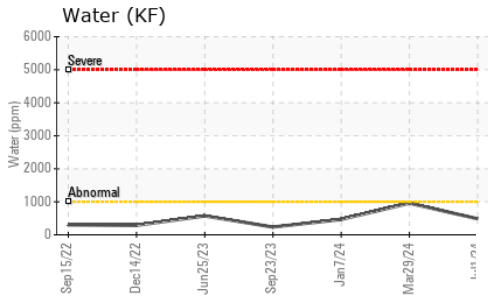
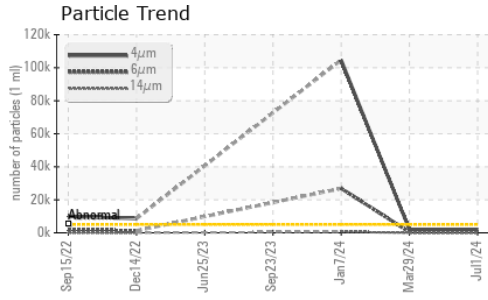
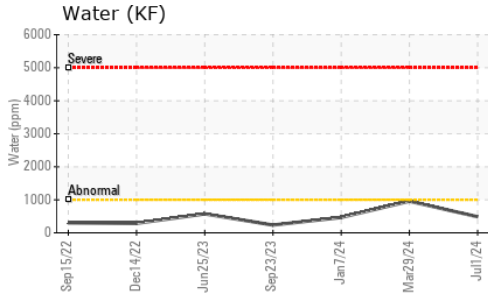
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	2101	1950	▲ 104644
Particles >6µm	ASTM D7647	>1300	542	479	▲ 26891
Particles >14µm	ASTM D7647	>160	9	16	▲ 610
Particles >21µm	ASTM D7647	>40	1	3	▲ 110
Particles >38µm	ASTM D7647	>10	0	0	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/16/10	18/16/11	▲ 24/22/16

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.08	0.061	0.08



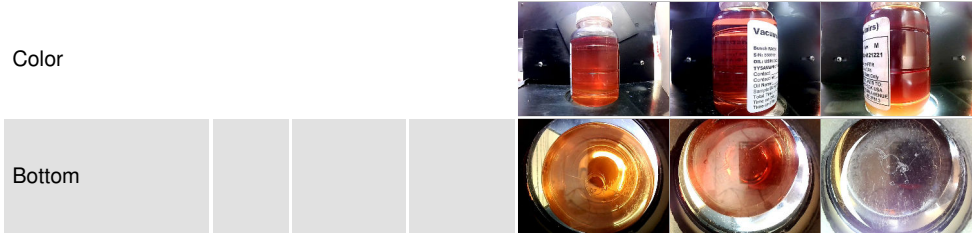
OIL ANALYSIS REPORT



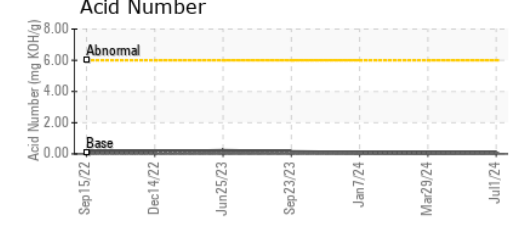
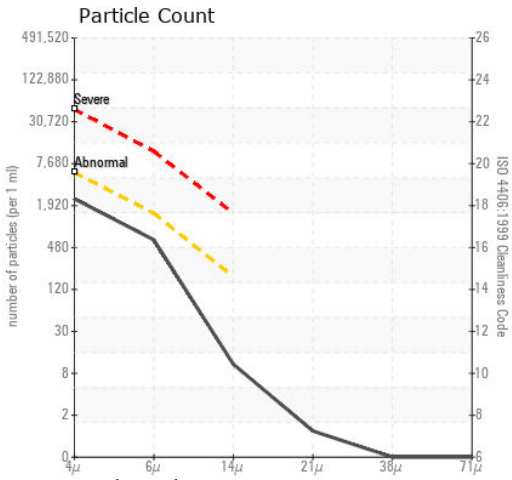
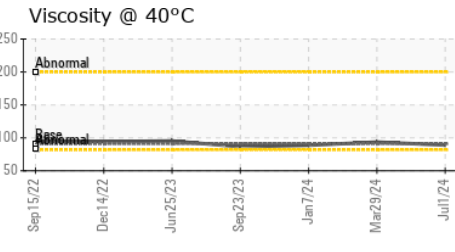
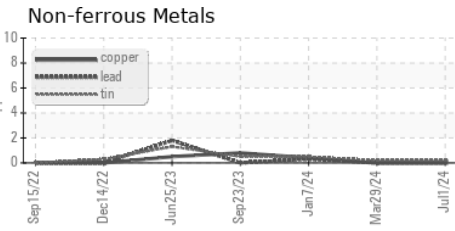
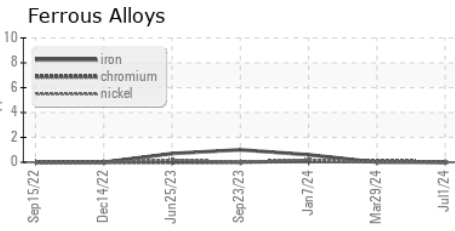
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	89.0	93.6	88.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM37026
Lab Number : 06236004
Unique Number : 11124838
Test Package : IND 2

Received : 15 Jul 2024
Tested : 16 Jul 2024
Diagnosed : 16 Jul 2024 - Doug Bogart

TYSON - AMARILLO-PRO

AMARILLO, TX
US

Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: