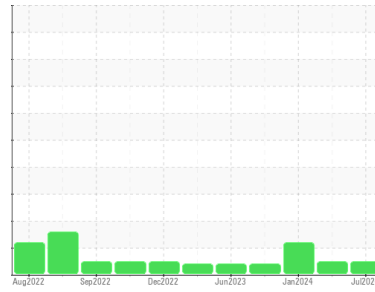




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**BUSCH VP-9A (S/N 61501873)**  
 Component  
**Vacuum Pump**  
 Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM37997</b>	USPM36559	USPM30541
Sample Date	Client Info		<b>01 Jul 2024</b>	31 Mar 2024	07 Jan 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>1</b>	4	19
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	2
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >20	<b>0</b>	0	1
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m 1800	<b>829</b>	830	590
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>0</b>	49	89

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>3</b>	2	5
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	3	<1
Water	%	ASTM D6304 >.1	<b>0.049</b>	0.033	0.021
ppm Water	ppm	ASTM D6304 >1000	<b>499</b>	335	213

## FLUID CLEANLINESS

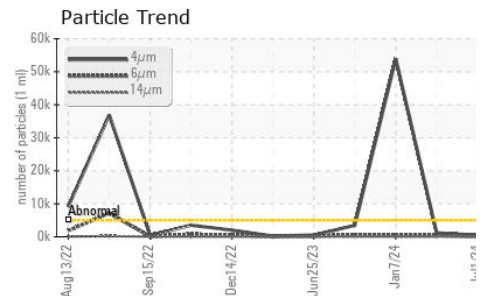
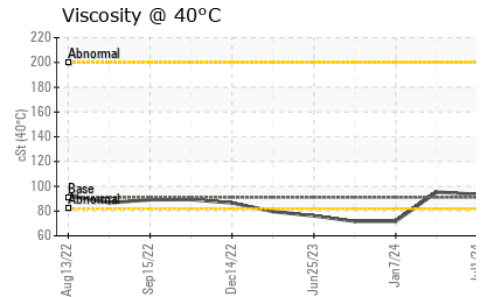
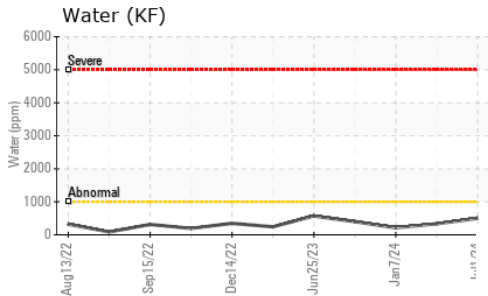
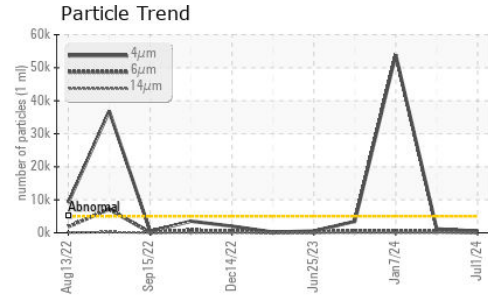
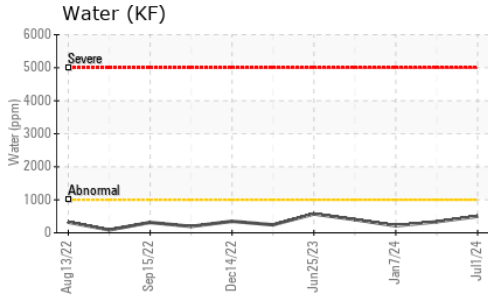
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>510</b>	1193	▲ 53916
Particles >6µm	ASTM D7647	>1300	<b>119</b>	390	509
Particles >14µm	ASTM D7647	>160	<b>5</b>	35	11
Particles >21µm	ASTM D7647	>40	<b>1</b>	9	3
Particles >38µm	ASTM D7647	>10	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>16/14/10</b>	17/16/12	▲ 23/16/11

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.095</b>	0.08	0.18



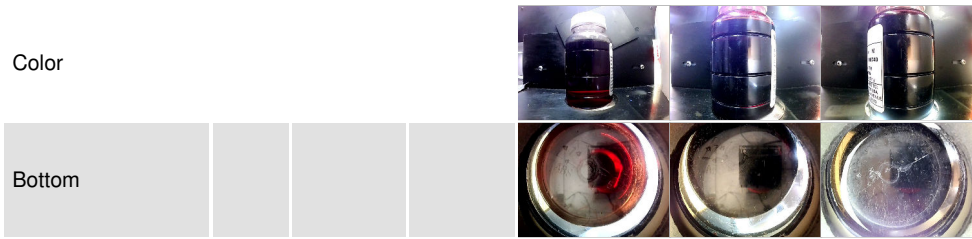
# OIL ANALYSIS REPORT



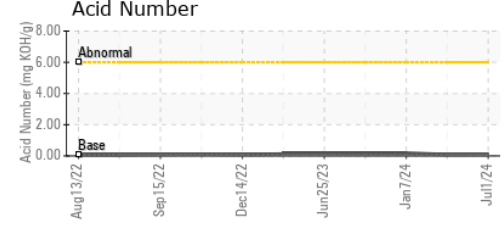
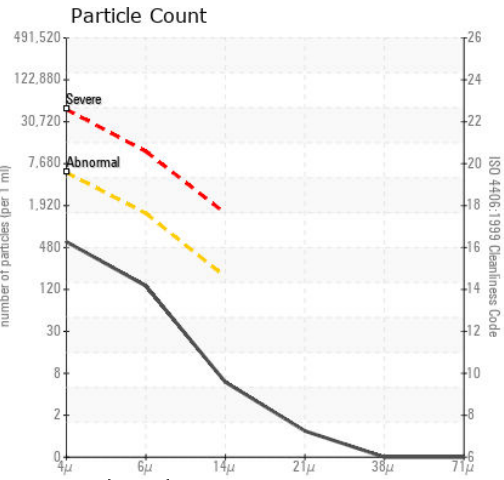
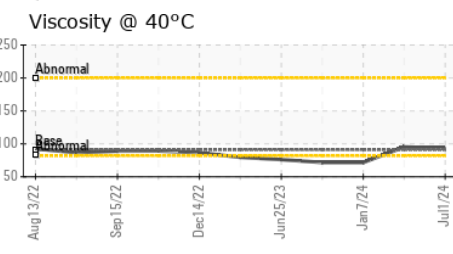
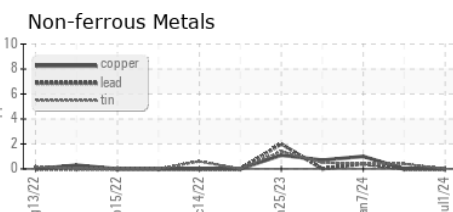
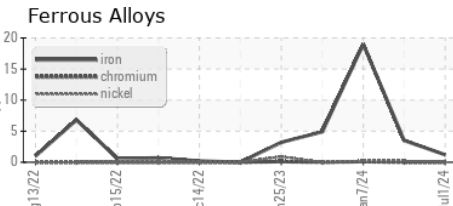
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	93.4	95.3	71.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM37997  
**Lab Number** : 06236035  
**Unique Number** : 11124869  
**Test Package** : IND 2  
**Received** : 15 Jul 2024  
**Tested** : 16 Jul 2024  
**Diagnosed** : 16 Jul 2024 - Doug Bogart

**TYSON - AMARILLO-PRO**  
 AMARILLO, TX  
 US  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)