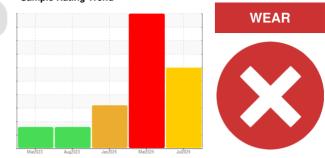




Machine Id

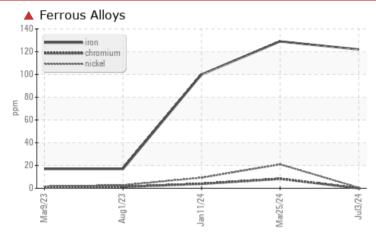
PROBLEM SUMMARY



Component Northeast Roller Bearing Fluid ROYAL PURPLE THERMYL-GLYDE 1500 (--- GAL)

COMPONENT CONDITION SUMMARY

PRESS 2 (S/N 420-280)



RECOMMENDATION

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				SEVERE	SEVERE	ABNORMAL	
Iron	ppm	ASTM D5185m	>20	122	1 29	<u> </u>	

Customer Id: WEYNEW Sample No.: WC0892352 Lab Number: 06236103 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Inspect Wear Source			?	We advise that you inspect for the source(s) of wear.			
Resample			?	We recommend an early resample to monitor this condition.			

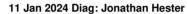
HISTORICAL DIAGNOSIS



25 Mar 2024 Diag: Jonathan Hester

We advise that you check all areas where dirt can enter the system. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The iron level is severe. The aluminum level is severe. The nickel level is abnormal. Elemental levels of silicon (Si) and aluminum (AI) indicate alumina-silicate (coarse dirt) ingress. The water content is negligible. The AN level is acceptable for this fluid.





DIRT

No corrective action is recommended at this time. We recommend an early resample to monitor this condition. The iron level is abnormal. The aluminum level is abnormal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



01 Aug 2023 Diag: Don Baldridge

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. Elemental level of silicon (Si) above normal. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

X

PRESS 2 (S/N 420-280)

Northeast Roller Bearing

Fluid ROYAL PURPLE THERMYL-GLYDE 1500 (--- GAL)

DIAGNOSIS

A Recommendation

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

A Wear

The iron level is severe. All other component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

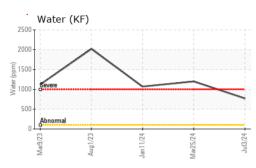
Fluid Condition

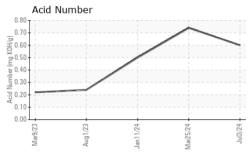
The AN level is acceptable for this fluid.

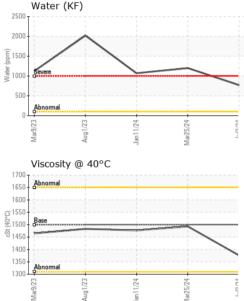
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0892352	WC0432394	WC0432490
Sample Date		Client Info		03 Jul 2024	25 Mar 2024	11 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	122	129	1 00
Chromium	ppm	ASTM D5185m	>20	0	8	4
Nickel	ppm	ASTM D5185m	>20	<1	A 21	9
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	10	4 98	<u> </u>
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	0	<1	0
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
	1-1-			-	0	
ADDITIVES	Γ- 1-	method	limit/base	current	history1	history2
ADDITIVES Boron	ppm		limit/base	current 0	-	history2 0
		method	limit/base		history1	
Boron	ppm	method ASTM D5185m	limit/base	0	history1 0	0
Boron Barium	ppm ppm	method ASTM D5185m ASTM D5185m	limit/base	0 0	history1 0 0	0
Boron Barium Molybdenum Manganese	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0	history1 0 0 <1	0 0 0
Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 <1	history1 0 0 <1 1	0 0 0 1
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 <1 0	history1 0 0 <1 1 6	0 0 1 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm ppm	methodASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185mASTM D5185m	limit/base	0 0 <1 0 0	history1 0 0 <1	0 0 0 1 <1 35
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 0 0 484	history1 0 <1 1 6 37 400	0 0 0 1 <1 35 383
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	limit/base	0 0 <1 0 0 484 0	history1 0	0 0 1 <1 35 383 32
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 0 0 484 0 17879	history1 0 <1 1 6 37 400 37 17096	0 0 1 <1 35 383 32 19014
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	limit/base	0 0 2 3 3 4 1 0 4 8 4 8 0 17879 0 17879	history1 0 0 <1	0 0 1 <1 35 383 32 19014 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	limit/base	0 0 2 3 3 4 1 3 5 7 8 7 9 2 0 1 7 8 7 9 2 0 1 7 8 7 9 2 0 1 7 8 7 9 2 1 0 0 2 3 1 0 0 2 3 1 0 0 2 3 1 0 0 2 3 1 0 0 0 2 1 0 0 0 2 1 0 0 0 2 1 0 0 0 2 1 0 0 0 0	history1 0 0 1 6 37 400 37 17096 history1 82	0 0 0 1 <1 35 383 32 19014 history2 ▲ 26
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	limit/base >15 >20	0 0 0 <1 0 0 484 0 17879 Current 10 18	history1 0 0 <1	0 0 0 1 <1 35 383 32 19014 history2 ▲ 26 40
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	limit/base >15 >20	0 0 0 <1 0 0 484 0 17879 <u>Current</u> 10 18 2	history1 0 0 1 6 37 400 37 17096 history1 82 44 4	0 0 1 <1 35 383 32 19014 ► 26 40 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m	limit/base >15 >20	0 0 0 <1 0 0 484 0 17879 <u>current</u> 10 18 2 2 0.077	history1 0 0 1 6 37 400 37 17096 history1 82 44 4 0.120	0 0 1 <1 35 383 32 19014 ► 26 40 <1 0.107



OIL ANALYSIS REPORT







Jan 11/24

Mar9/7:

Mar25/24

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	0.2%	0.2%	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT		method	limit/base	current	histow.d	histow.0
					nistory i	nisiorvz
Visc @ 40°C	cSt	ASTM D445	1500	1376	history1 1493	history2 1477
	cSt				,	
Visc @ 40°C	cSt	ASTM D445	1500	1376	1493	1477

GRAPHS Ferrous Alloys 150 100 nicke 50 Mar9/77 Aug1/23 an1 Non-ferrous Metals 10 Jan11/24 ul3/24 Aug 1/23 Aar75/74 Viscosity @ 40°C Acid Number 1700 (B/HO) 0.60 (mg KOH/d) Abno 0.40 ŝ 1400 틀 0.20 Ahnorma 0.00 P 1300 Jul3/24 -Aug1/23 Jan11/24 Mar25/24 Aug 1/23 Jan 11/24 lul3/24 Mar9/73 Mar25/24 (1915) Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 **INTERNATIONAL PAPER** : WC0892352 Sample No. Received : 15 Jul 2024 1785 Weyerhaeuser Road Lab Number : 06236103 Tested : 16 Jul 2024 VANCEBORO, NC Unique Number : 11124937 Diagnosed : 17 Jul 2024 - Don Baldridge US 28586 Test Package : IND 2 (Additional Tests: KF) Contact: DOUG WEIR Doug.Weir@ipaper.com;jon.fazenbaker@wearcheck.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: WEYNEW [WUSCAR] 06236103 (Generated: 07/17/2024 11:51:00) Rev: 1

Certificate 12367

Contact/Location: DOUG WEIR - WEYNEW

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