

# **OIL ANALYSIS REPORT**

## Area {UNASSIGNED} P-2301A GEAR

Componer Pump Fluid

**ROYAL PURPLE SYNFILM GT 150 (3 GAL)** 

#### DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

#### Wear

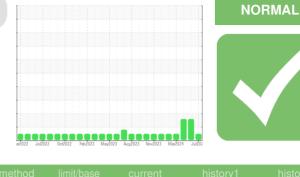
All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

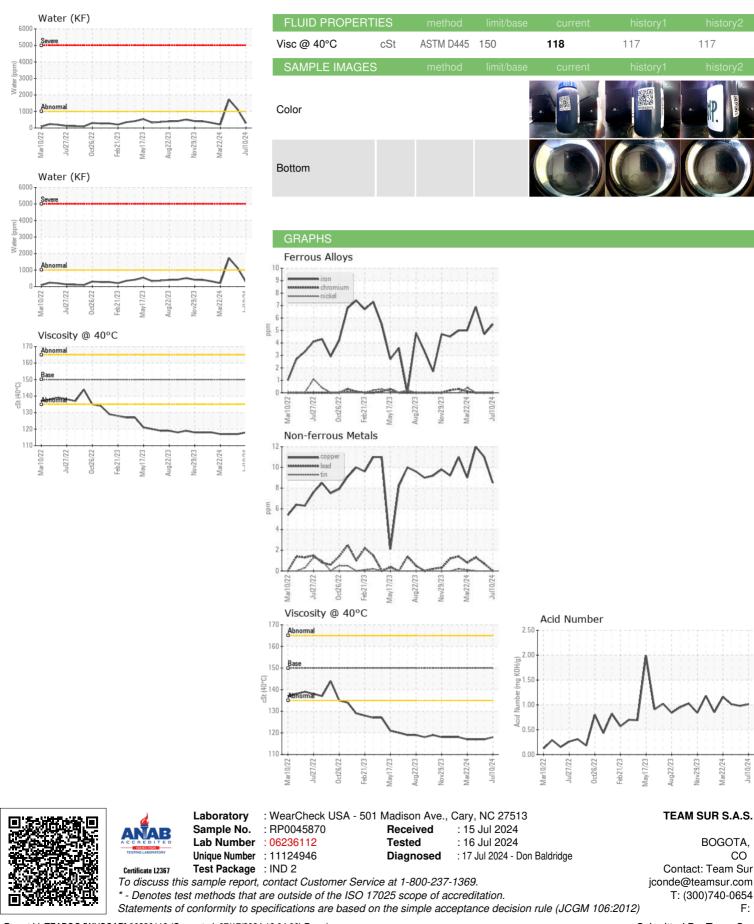


Sample Rating Trend

SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0045870	RP0043916	RP0043777
Sample Date		Client Info		10 Jul 2024	30 May 2024	23 Apr 2024
Machine Age	hrs	Client Info		68276	67726	66761
Oil Age	hrs	Client Info		10576	10026	9661
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	MARGINAL	MARGINAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	6	5	7
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	<1
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>7	<1	0	0
Lead	ppm	ASTM D5185m	>12	0	<1	1
Copper	ppm	ASTM D5185m	>30	8	11	12
Tin	ppm	ASTM D5185m	>9	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		23	18	21
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		665	521	528
Calcium	ppm	ASTM D5185m		648	488	552
Phosphorus	ppm	ASTM D5185m		657	561	590
Zinc	ppm	ASTM D5185m		731	558	598
CONTAMINANTS	<u>}</u>	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	3	2	2
Sodium	ppm	ASTM D5185m		2	2	3
Potassium	ppm	ASTM D5185m	>20	_ <1	0	0
Water	%	ASTM D6304		0.029	▲ 0.114	▲ 0.172
ppm Water	ppm	ASTM D6304	>1000	294	▲ 1140	▲ 1720
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.01	0.98	1.01
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	0.2%	0.2%
Free Water	scalar	*Visual		NEG		d By Eeam Sur
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