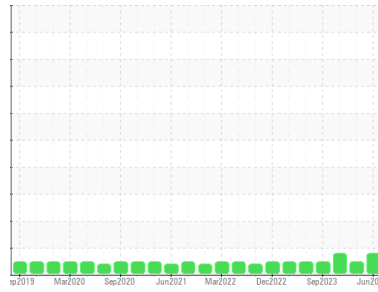




# OIL ANALYSIS REPORT

Sample Rating Trend



**SEDIMENT**



Machine Id  
**CUTI\_U2220 CUTI\_U2220\_P2220**  
 Component  
**Non-Drive End Pump**  
 Fluid  
**ROYAL PURPLE SYNFILM GT 32 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of visible silt present in the sample. The water content is negligible.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1    | history2    |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | <b>RP0043839</b>   | RP0029101   | RP0025779   |
| Sample Date   | Client Info | <b>27 Jun 2024</b> | 19 Mar 2024 | 26 Dec 2023 |
| Machine Age   | hrs         | Client Info        | 0           | 0           |
| Oil Age       | hrs         | Client Info        | 0           | 0           |
| Oil Changed   | Client Info | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             | <b>ABNORMAL</b>    | NORMAL      | ABNORMAL    |

## WEAR METALS

| method   | limit/base | current         | history1     | history2 |      |
|----------|------------|-----------------|--------------|----------|------|
| Iron     | ppm        | ASTM D5185m >75 | <b>20</b>    | 20       | 1    |
| Chromium | ppm        | ASTM D5185m >5  | <b>0</b>     | <1       | 0    |
| Nickel   | ppm        | ASTM D5185m     | <b>0</b>     | 1        | 0    |
| Titanium | ppm        | ASTM D5185m     | <b>0</b>     | <1       | <1   |
| Silver   | ppm        | ASTM D5185m     | <b>0</b>     | 0        | 0    |
| Aluminum | ppm        | ASTM D5185m >5  | <b>0</b>     | 1        | 0    |
| Lead     | ppm        | ASTM D5185m >10 | <b>0</b>     | 2        | 0    |
| Copper   | ppm        | ASTM D5185m >15 | <b>8</b>     | 8        | ▲ 17 |
| Tin      | ppm        | ASTM D5185m     | <b>2</b>     | 3        | 2    |
| Vanadium | ppm        | ASTM D5185m     | <b>&lt;1</b> | 1        | <1   |
| Cadmium  | ppm        | ASTM D5185m     | <b>0</b>     | <1       | 0    |

## ADDITIVES

| method     | limit/base | current     | history1  | history2 |    |
|------------|------------|-------------|-----------|----------|----|
| Boron      | ppm        | ASTM D5185m | <b>0</b>  | 0        | 0  |
| Barium     | ppm        | ASTM D5185m | <b>0</b>  | <1       | 0  |
| Molybdenum | ppm        | ASTM D5185m | <b>0</b>  | <1       | 0  |
| Manganese  | ppm        | ASTM D5185m | <b>0</b>  | <1       | <1 |
| Magnesium  | ppm        | ASTM D5185m | <b>54</b> | 84       | 75 |
| Calcium    | ppm        | ASTM D5185m | <b>0</b>  | 6        | 2  |
| Phosphorus | ppm        | ASTM D5185m | <b>0</b>  | 9        | 11 |
| Zinc       | ppm        | ASTM D5185m | <b>0</b>  | 3        | 0  |

## CONTAMINANTS

| method    | limit/base | current          | history1     | history2 |       |
|-----------|------------|------------------|--------------|----------|-------|
| Silicon   | ppm        | ASTM D5185m >20  | <b>&lt;1</b> | 2        | 0     |
| Sodium    | ppm        | ASTM D5185m      | <b>2</b>     | 0        | 2     |
| Potassium | ppm        | ASTM D5185m >20  | <b>&lt;1</b> | <1       | 0     |
| Water     | %          | ASTM D6304 >.1   | <b>0.034</b> | 0.013    | 0.011 |
| ppm Water | ppm        | ASTM D6304 >1000 | <b>343</b>   | 138      | 118   |

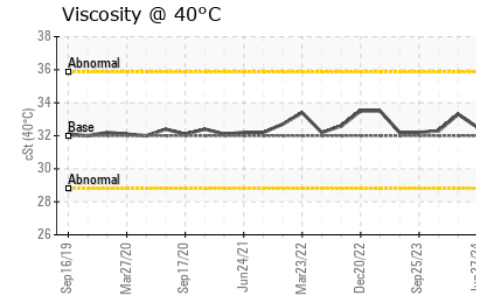
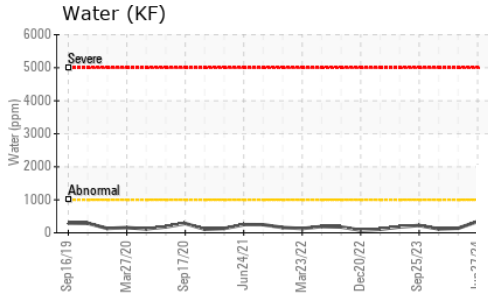
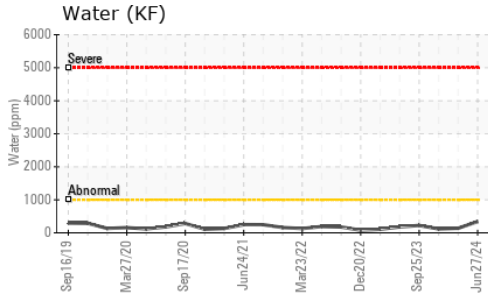
## FLUID DEGRADATION

| method           | limit/base | current    | history1    | history2 |      |
|------------------|------------|------------|-------------|----------|------|
| Acid Number (AN) | mg KOH/g   | ASTM D8045 | <b>0.27</b> | 0.40     | 0.31 |

## VISUAL

| method           | limit/base | current       | history1       | history2 |       |
|------------------|------------|---------------|----------------|----------|-------|
| White Metal      | scalar     | *Visual NONE  | <b>NONE</b>    | NONE     | LIGHT |
| Yellow Metal     | scalar     | *Visual NONE  | <b>NONE</b>    | NONE     | NONE  |
| Precipitate      | scalar     | *Visual NONE  | <b>NONE</b>    | NONE     | NONE  |
| Silt             | scalar     | *Visual NONE  | ▲ <b>HEAVY</b> | NONE     | NONE  |
| Debris           | scalar     | *Visual NONE  | <b>NONE</b>    | LIGHT    | LIGHT |
| Sand/Dirt        | scalar     | *Visual NONE  | <b>NONE</b>    | NONE     | NONE  |
| Appearance       | scalar     | *Visual NORML | <b>NORML</b>   | NORML    | NORML |
| Odor             | scalar     | *Visual NORML | <b>NORML</b>   | NORML    | NORML |
| Emulsified Water | scalar     | *Visual >.1   | <b>NEG</b>     | NEG      | NEG   |
| Free Water       | scalar     | *Visual       | <b>NEG</b>     | NEG      | NEG   |

# OIL ANALYSIS REPORT



| FLUID PROPERTIES | method | limit/base   | current     | history1 | history2 |
|------------------|--------|--------------|-------------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445 32 | <b>32.5</b> | 33.3     | 32.3     |

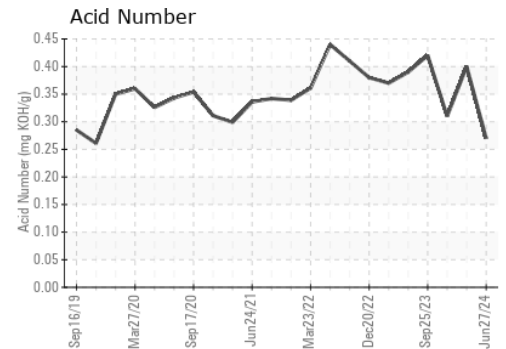
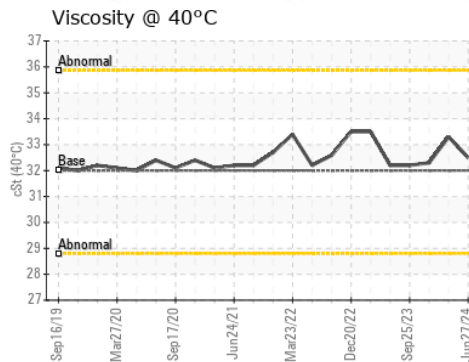
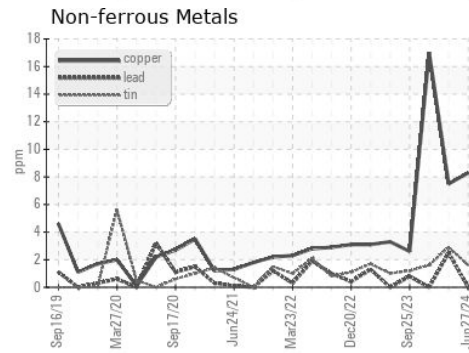
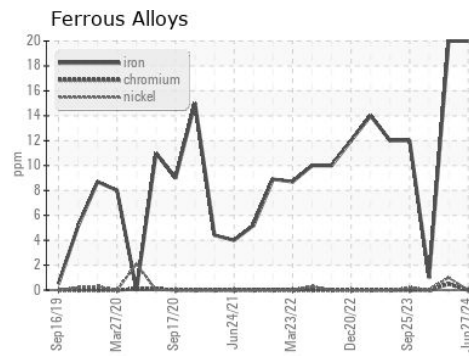
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

Color



Bottom

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0043839  
**Lab Number** : 06236121  
**Unique Number** : 11124955  
**Test Package** : IND 2  
**Received** : 15 Jul 2024  
**Tested** : 16 Jul 2024  
**Diagnosed** : 17 Jul 2024 - Don Baldrige

**ENERGY TRANSFER - UTCIA**  
 7077 19 MILE ROAD  
 STERLING HEIGHTS, MI  
 US 48317  
 Contact: SCOTT VERHELLE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (313)580-0267

F: