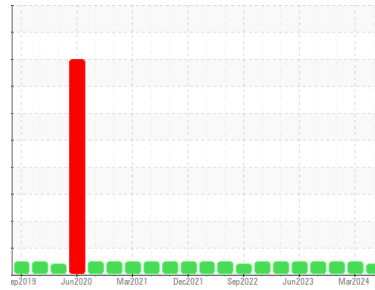




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
RICH_U2120 RICH_U2120_P2120
 Component
Non-Drive End Pump
 Fluid
ROYAL PURPLE SYNFILM GT 32 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0043863	RP0029106	RP0025783
Sample Date	Client Info			27 Jun 2024	19 Mar 2024	27 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>75	8	8	5
Chromium	ppm	ASTM D5185m	>5	0	<1	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>5	<1	1	0
Lead	ppm	ASTM D5185m	>10	0	2	<1
Copper	ppm	ASTM D5185m	>15	4	3	3
Tin	ppm	ASTM D5185m		0	1	<1
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	<1	0

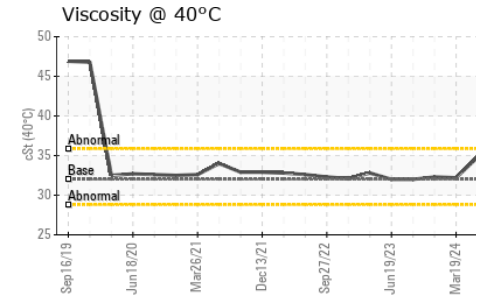
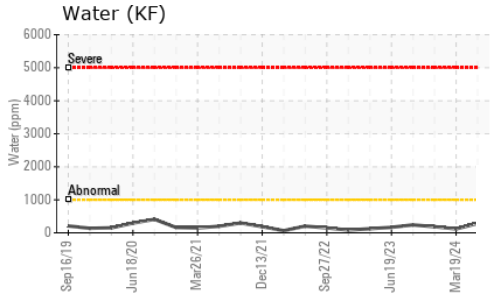
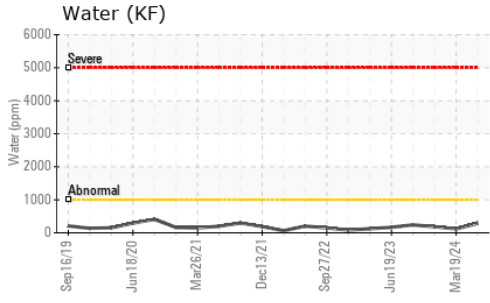
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		66	75	71
Calcium	ppm	ASTM D5185m		0	6	2
Phosphorus	ppm	ASTM D5185m		0	5	0
Zinc	ppm	ASTM D5185m		0	1	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	6	2	0
Sodium	ppm	ASTM D5185m		2	0	2
Potassium	ppm	ASTM D5185m	>20	<1	<1	0
Water	%	ASTM D6304	>.1	0.028	0.011	0.018
ppm Water	ppm	ASTM D6304	>1000	287	117	186

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.37	0.41	0.37

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 32	34.8	32.2	32.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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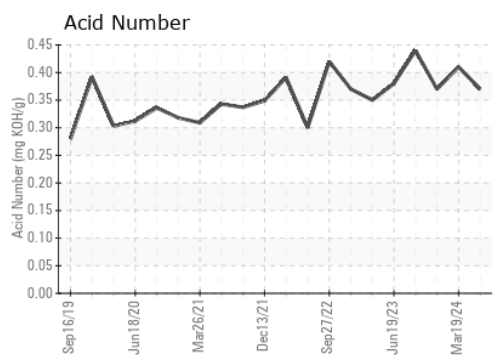
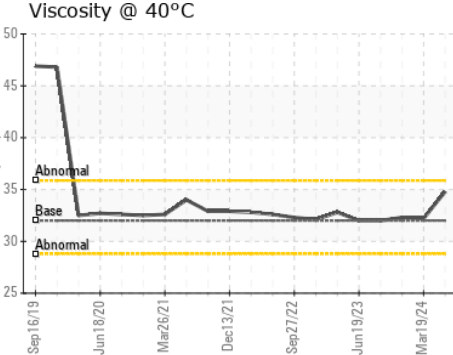
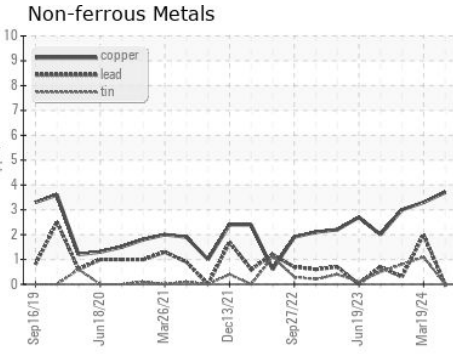
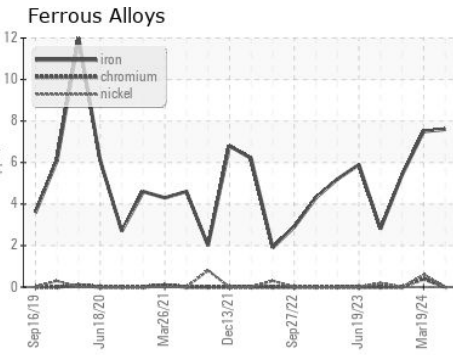
Color



Bottom



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0043863
Lab Number : 06236124
Unique Number : 11124958
Test Package : IND 2
Received : 15 Jul 2024
Tested : 16 Jul 2024
Diagnosed : 17 Jul 2024 - Don Baldridge

ENERGY TRANSFER - RICHMOND
 29359 32 MIKE ROAD
 RICHMOND, MI
 US 48062
 Contact: SCOTT VERHELLE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (313)580-0267

F: