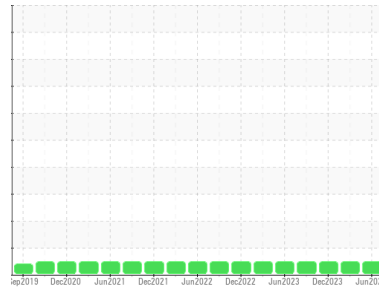




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**RCHS\_U2120 RCHS\_U2120\_M2120**  
 Component  
**Drive End Bearing**  
 Fluid  
**ROYAL PURPLE SYNFILM GT 32 (--- GAL)**

### DIAGNOSIS

- Recommendation**  
Resample at the next service interval to monitor.
- Wear**  
All component wear rates are normal.
- Contamination**  
The water content is negligible. There is no indication of any contamination in the oil.
- Fluid Condition**  
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>RP0043861</b>	RP0029022	RP0025844
Sample Date	Client Info			<b>27 Jun 2024</b>	18 Mar 2024	26 Dec 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	1	0
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	3	1
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	1
Tin	ppm	ASTM D5185m	>20	<b>0</b>	1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

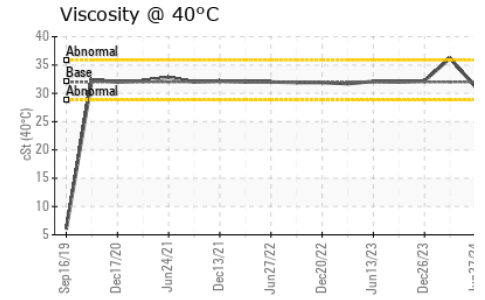
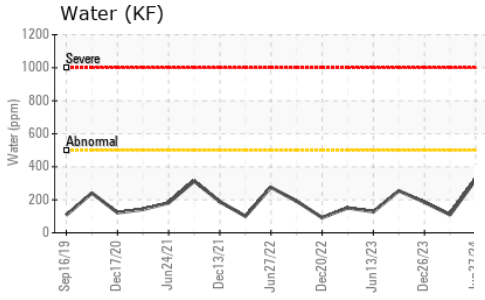
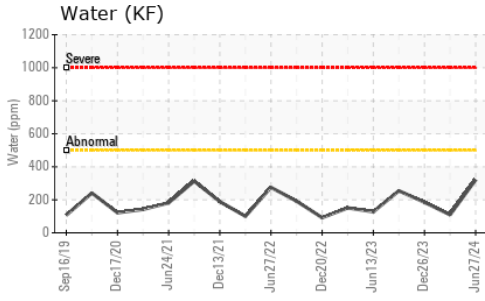
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>59</b>	76	77
Calcium	ppm	ASTM D5185m		<b>0</b>	6	2
Phosphorus	ppm	ASTM D5185m		<b>0</b>	9	0
Zinc	ppm	ASTM D5185m		<b>0</b>	1	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>1</b>	2	<1
Sodium	ppm	ASTM D5185m		<b>2</b>	0	2
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	1	0
Water	%	ASTM D6304	>0.05	<b>0.032</b>	0.010	0.018
ppm Water	ppm	ASTM D6304	>500	<b>321</b>	109	185

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.34</b>	0.36	0.31

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

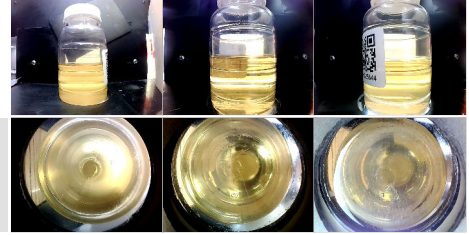
# OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	<b>31.1</b>	36.2	32.2

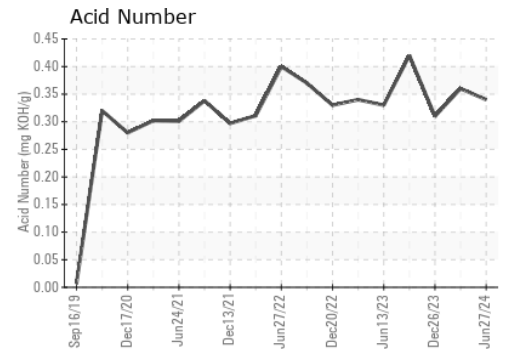
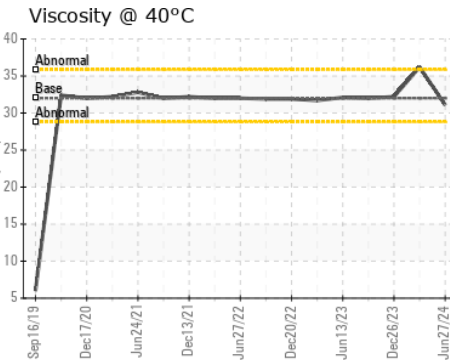
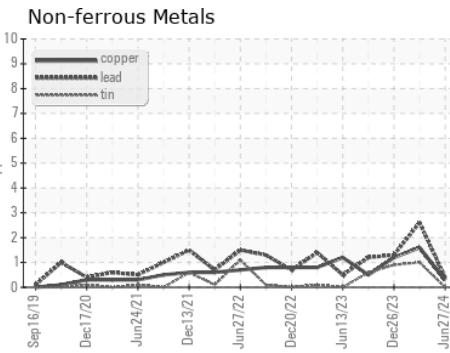
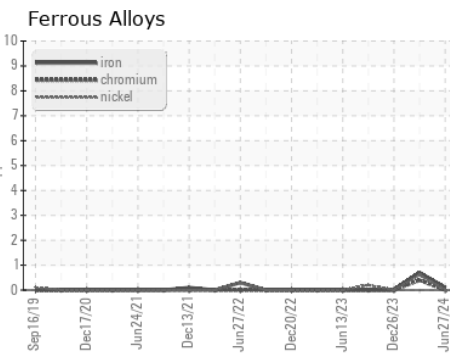
SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color



Bottom

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0043861  
**Lab Number** : **06236127**  
**Unique Number** : 11124961  
**Test Package** : IND 2

**Received** : 15 Jul 2024  
**Tested** : 16 Jul 2024  
**Diagnosed** : 17 Jul 2024 - Don Baldrige

**ENERGY TRANSFER - ROCHESTER**  
 1406 EAST AVON ROAD  
 ROCHESTER, MI  
 US 48307  
 Contact: SCOTT VERHELLE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (313)580-0267

F: