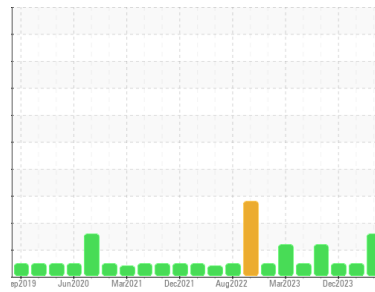




# OIL ANALYSIS REPORT

Sample Rating Trend



**DIRT**



Machine Id  
**CMAR\_B2 CMAR\_B2\_M2**  
 Component  
**Drive End Bearing**  
 Fluid  
**ROYAL PURPLE SYNFILM GT 32 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

Elemental level of silicon (Si) above normal. The water content is negligible.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>RP0043871</b>	RP0029031	RP0021292
Sample Date	Client Info	<b>28 Jun 2024</b>	20 Mar 2024	27 Dec 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	NORMAL

**WEAR METALS**

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>1</b>	1	0
Chromium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	1	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	2	<1
Copper	ppm	ASTM D5185m >20	<b>0</b>	1	<1
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

**ADDITIVES**

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	2	1
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>55</b>	73	71
Calcium	ppm	ASTM D5185m	<b>0</b>	7	1
Phosphorus	ppm	ASTM D5185m	<b>0</b>	22	12
Zinc	ppm	ASTM D5185m	<b>0</b>	12	6

**CONTAMINANTS**

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>▲ 18</b>	14	14
Sodium	ppm	ASTM D5185m	<b>6</b>	1	6
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	0
Water	%	ASTM D6304 >0.05	<b>0.029</b>	0.009	0.020
ppm Water	ppm	ASTM D6304 >500	<b>297</b>	97	210

**FLUID DEGRADATION**

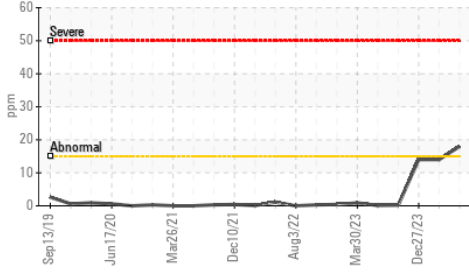
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.32</b>	0.30	0.31

**VISUAL**

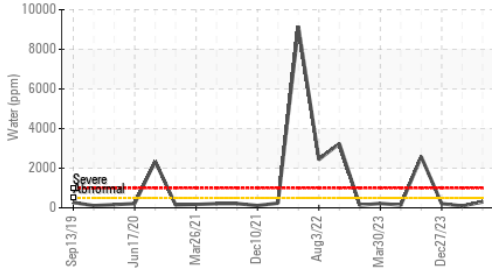
method	limit/base	current	history1	history2	
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

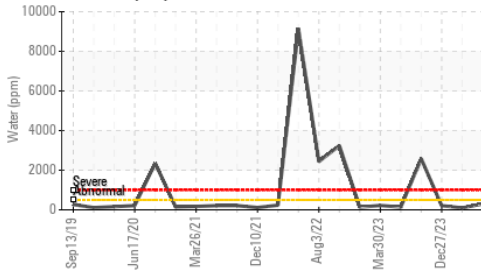
## ▲ Silicon (ppm)



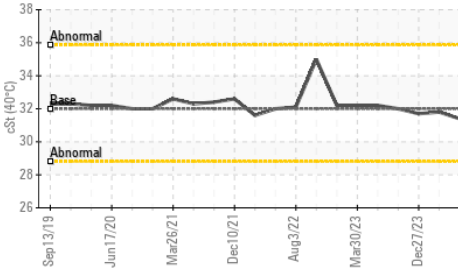
## Water (KF)



## Water (KF)



## Viscosity @ 40°C

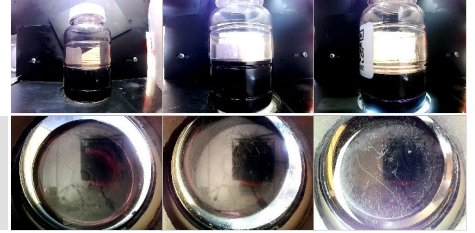


## FLUID PROPERTIES

method	limit/base	current	history1	history2		
Visc @ 40°C	cSt	ASTM D445	32	<b>31.4</b>	31.8	31.7

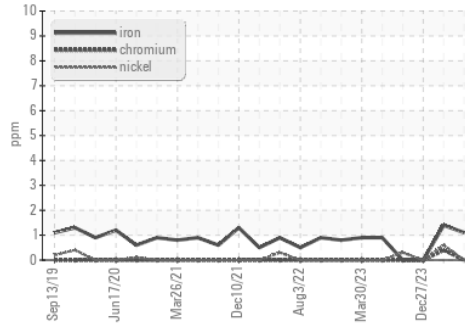
## SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				
Bottom				

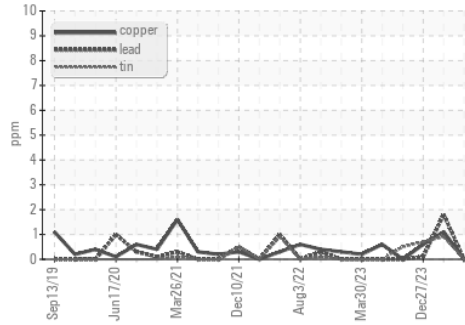


## GRAPHS

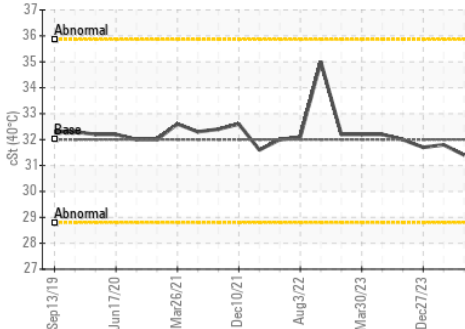
### Ferrous Alloys



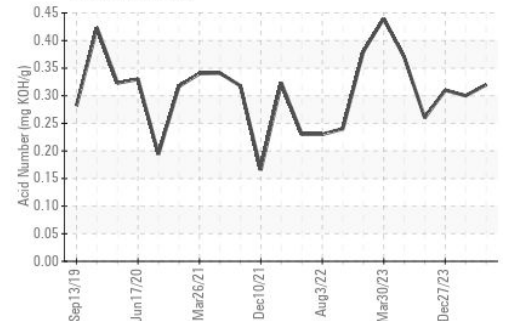
### Non-ferrous Metals



### Viscosity @ 40°C



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : RP0043871

**Lab Number** : 06236133

**Unique Number** : 11124967

**Test Package** : IND 2

**Received** : 15 Jul 2024

**Tested** : 16 Jul 2024

**Diagnosed** : 17 Jul 2024 - Don Baldrige

**ENERGY TRANSFER - MARYSVILLE**

250 MURPHY DRIVE

ST. CLAIR, MI

US 48079

Contact: SCOTT VERHELLE

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (313)580-0267

F: