

OIL ANALYSIS REPORT



Machine Id

CMAR_U4 CMAR_U4_P4

Component Drive End Pump Fluic **ROYAL PURPLE SYNFILM GT 32 (--- GAL)**

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

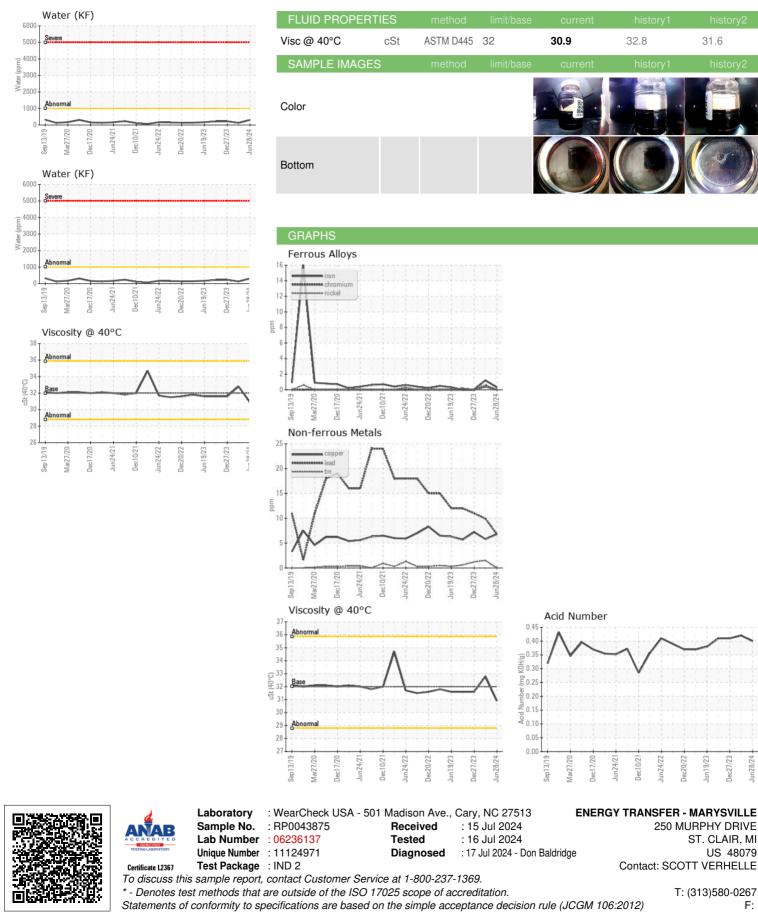
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0043875	RP0026164	RP0021299
Sample Date		Client Info		28 Jun 2024	20 Mar 2024	27 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	<1	1	0
Chromium	ppm	ASTM D5185m	>5	0	<1	0
Nickel	ppm	ASTM D5185m	>5	0	<1	0
Titanium	ppm	ASTM D5185m	>3	0	<1	<1
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	<1	1	0
Lead	ppm	ASTM D5185m	>12	7	10	11
Copper	ppm	ASTM D5185m	>30	7	6	7
Tin	ppm	ASTM D5185m	>9	0	2	1
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	<1	<1
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		47	75	72
Calcium	ppm	ASTM D5185m		0	8	<1
Phosphorus	ppm	ASTM D5185m		0	8	0
Zinc	ppm	ASTM D5185m		0	12	7
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	0	2	0
Sodium	ppm	ASTM D5185m		1	0	2
Potassium	ppm	ASTM D5185m	>20	<1	1	0
Water	%	ASTM D6304	>.1	0.030	0.012	0.021
ppm Water	ppm	ASTM D6304	>1000	304	129	219
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.40	0.42	0.41
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	DUNINGER DY. NA	THAN EQLMES Page 1 of 2



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F: Submitted By: NATHAN HOLMES

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