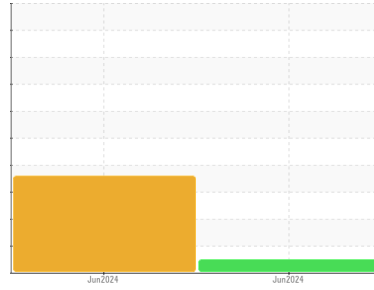




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

KELTECH SYN PAO 15W [7145]

Machine Id
RODGERS QUINCY AC-035 - S&C FIELD SERVICE (S/N 0906514366)

Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06236152	UCH06236153	---
Sample Date	Client Info		17 Jun 2024	11 Jun 2024	---
Machine Age	hrs	Client Info	0	48437	---
Oil Age	hrs	Client Info	72	1600	---
Oil Changed	Client Info		Changed	Changed	---
Sample Status			NORMAL	SEVERE	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	8	3	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m	0	0	---
Titanium	ppm	ASTM D5185m	0	0	---
Silver	ppm	ASTM D5185m	0	0	---
Aluminum	ppm	ASTM D5185m >25	2	0	---
Lead	ppm	ASTM D5185m >25	0	0	---
Copper	ppm	ASTM D5185m >50	2	<1	---
Tin	ppm	ASTM D5185m >15	0	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	15	<1	---
Barium	ppm	ASTM D5185m	585	13	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	0	0	---
Magnesium	ppm	ASTM D5185m	5	2	---
Calcium	ppm	ASTM D5185m	219	4	---
Phosphorus	ppm	ASTM D5185m	228	326	---
Zinc	ppm	ASTM D5185m	155	24	---
Sulfur	ppm	ASTM D5185m	662	92	---

CONTAMINANTS

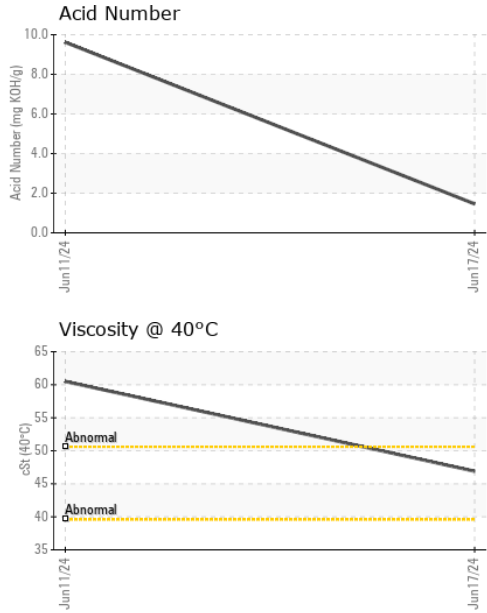
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	13	<1	---
Sodium	ppm	ASTM D5185m	5	2	---
Potassium	ppm	ASTM D5185m >20	<1	0	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.46	▲ 9.618	---



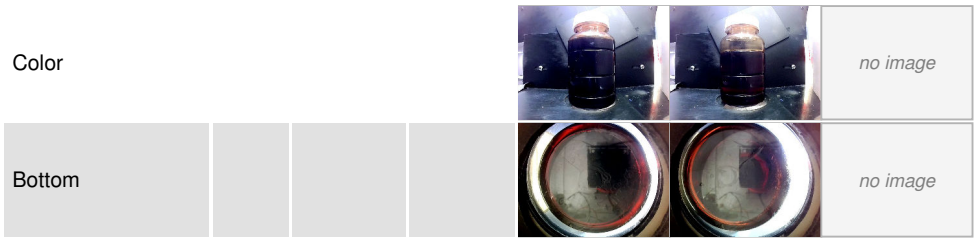
OIL ANALYSIS REPORT



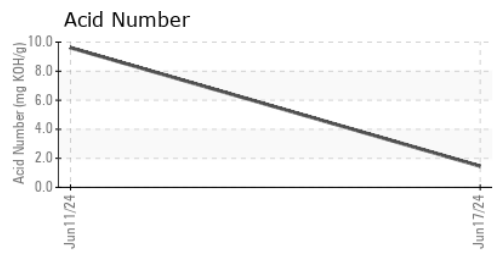
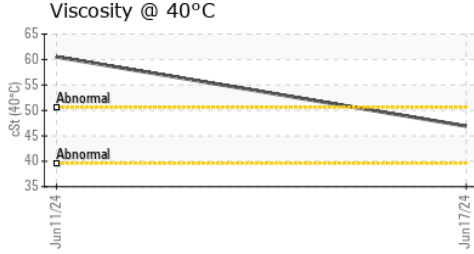
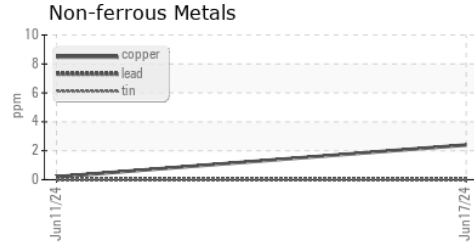
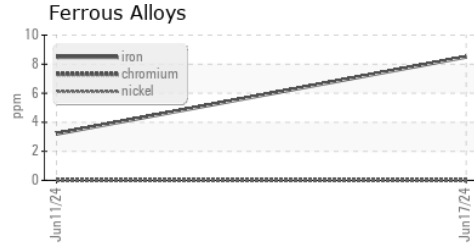
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.9	▲ 60.5	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06236152 **Received** : 15 Jul 2024
Lab Number : **06236152** **Tested** : 16 Jul 2024
Unique Number : 11124986 **Diagnosed** : 17 Jul 2024 - Jonathan Hester
Test Package : IND 2

KELTEC TECHNLAB INC
 2300 E ENTERPRISE PKWY
 TWINSBURG, OH
 US 44087
 Contact: MATT BACHMANN
 matt@keltecinc.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (330)425-3550